

# PARTS LIST

BL70-HA

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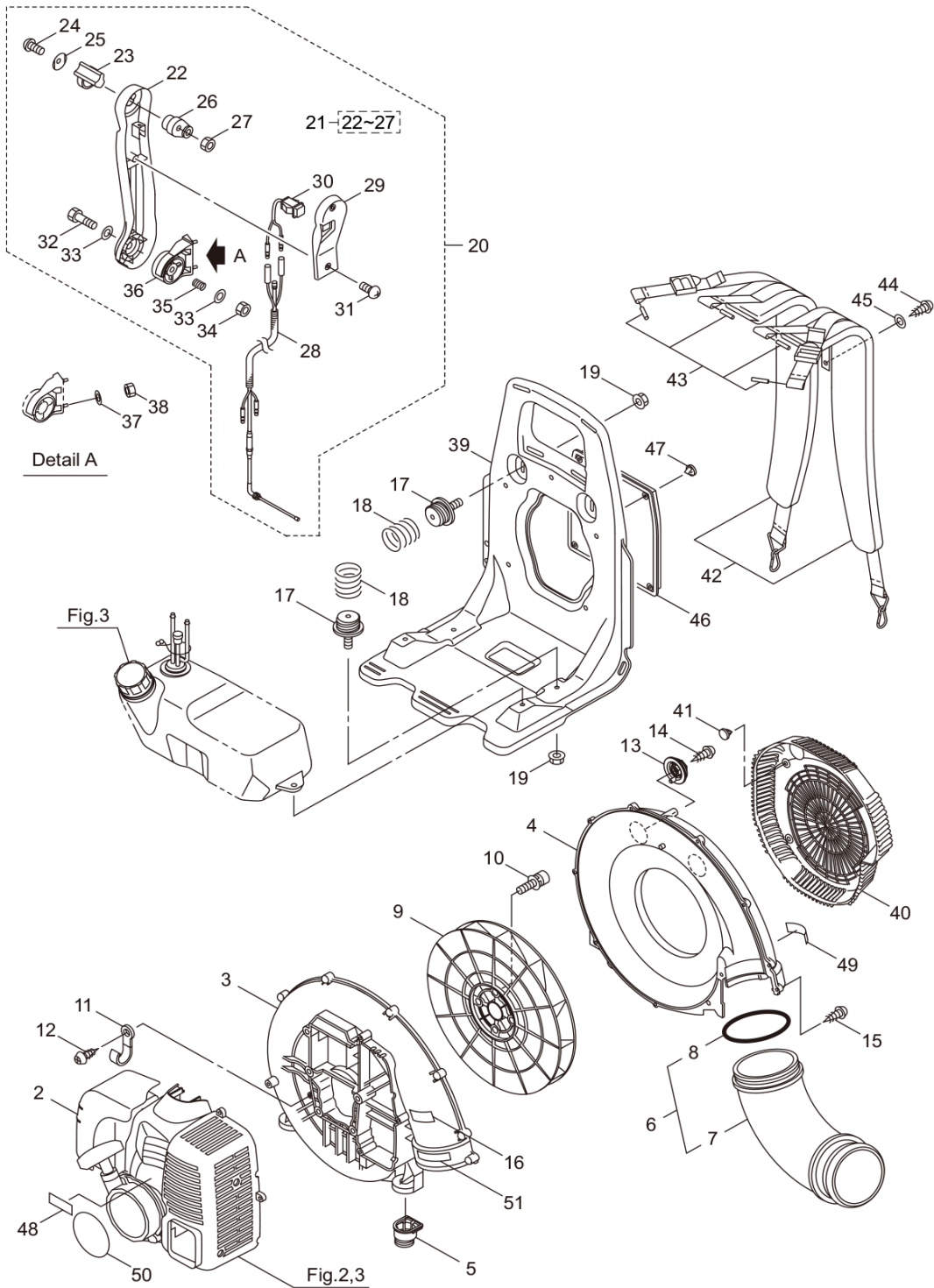
2021. 07.



**MARUYAMA**

P/N 525223

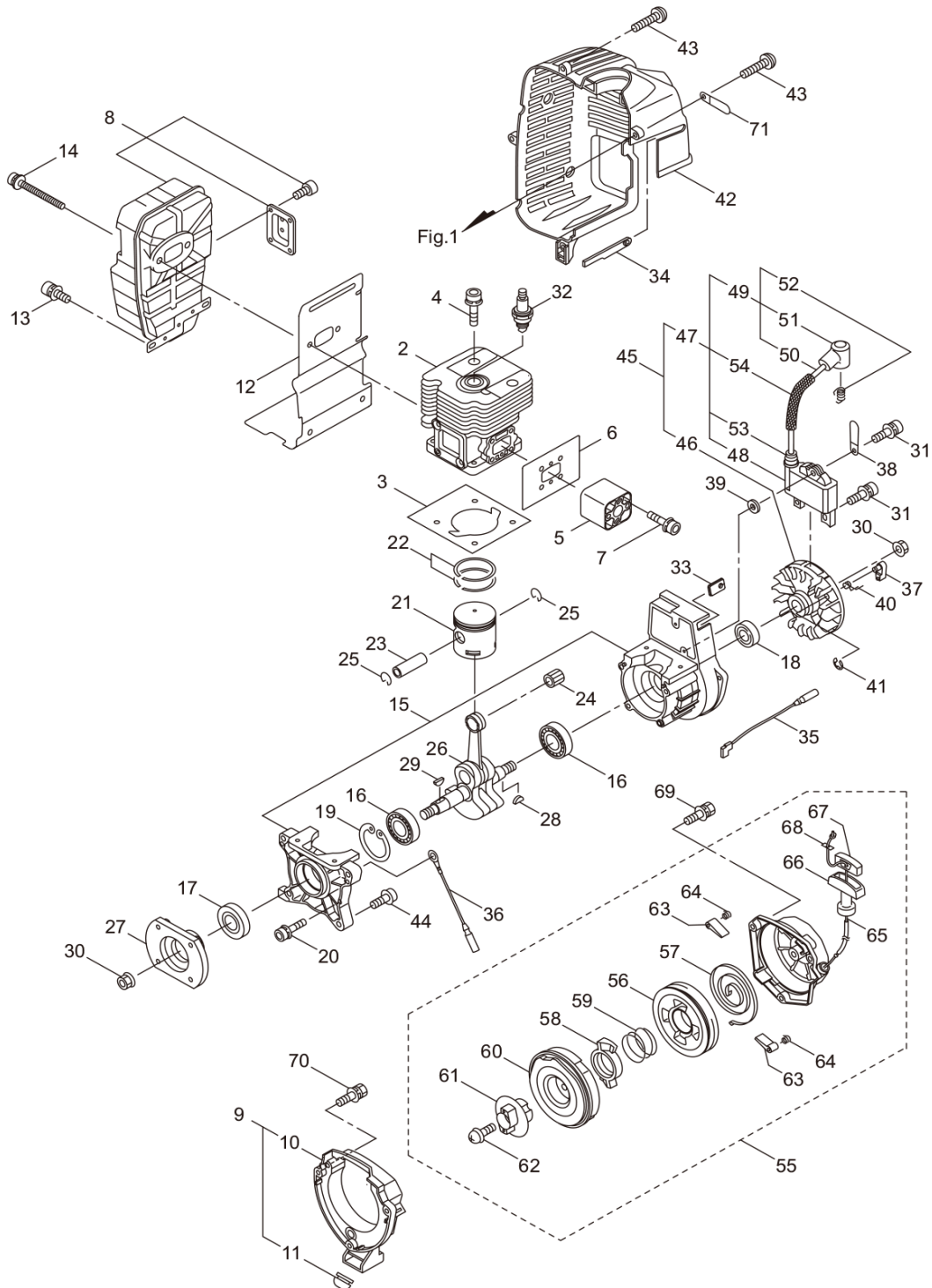
BL70-HA  
1. FRAME & BLOWER



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	395884	BL70-HA(MUS)	1				
	2	247930	ENGINE CE600/01	1		BL70	CE600/01	

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	3	662413	FAN CASE ASSY	1		アカ		
	4	662415	FAN CASE S	1		アカ		
	5	662416	PLUG C	2		ク口 BL70		
	6	661894	FLEXIBLE PIPE ASSY	1		BL9000	Incl.7,8	
×	7	661895		1		ク口		
	8	275873	O-RING	1		V95	V95	
	9	275874	FAN	1		ナチユラル		
	10	275877	BOLT	4		M6X25(W12.5X1.6	M6X25	
	11	109051	CLAMP	1	5			
	12	082697	TAPPING SCREW	1	10	ナベ 1ｼｼﾞM5X10	M5x10	
	13	275966	PLUG B	2		ク口		
	14	127295	SCREW(+)	2	10	ﾄﾗｽﾌﾟﾀｲﾄM5X16	M5x16(P-type)	
	15	130420	TAPPING SCREW	11		ナベ IBﾀｲﾄM5X25	M5x25	
	16	285188	LABEL	1		CAｽﾊﾟｰｸﾞｱﾚｽﾀｲｺｸ		
	17	275965	PLUG A ASSY	4		ク口		
	18	275967	SPRING	4		2.9-50L	2.9-50L	
	19	127228	NUT	4	10	M6(ﾎﾞｶﾞ ｷﾞﾀｲ18)	M6	
	20	663679	THROTTLE ASSY	1		BL70-HA	Incl.21-36	
	21	275970	ARM ASSY	1		BL9000HA	Incl.22-27	
	22	277464	ARM	1		BL9000HA		
	23	272721	LEVER HANDLE	1		ｽﾛｯﾄﾙﾚﾊﾞｰ		
	24	273211	SCREW	1		5X18	5x18	
	25	272724	WAVE WASHER	1		ｽﾛｯﾄﾙﾚﾊﾞｰ		
	26	277466	LINK	1		BL9000HA		
	27	230662	NYLON NUT	1		M5 1ｼｼﾞ	M5	
	28	663680	THROTTLE WIRE ASSY	1		BL70-HA		
	29	663682	Arm Cover	1		BL70-HA		
	30	660684	STOP SWITCH ASSY	1		ﾛｯｯｶｰ-SW		
	31	235679	SCREW	2				
	32	089976	BOLT	1	5	M8X45	M8x45	
	33	550131	WASHER	2	10	M8 ﾐｶﾞｷﾞ ﾀﾞﾙ ﾀﾞﾙ	M8	
	34	107581	NYLON NUT	1		M8 2ｼｼﾞ ﾀﾞﾙ ﾀﾞﾙ	M8	
	35	278237	SPRING	1			1.8-35L	
	36	275971	HOLDER	1		BL9000HA		
	37	127210	WASHER	2	5	5.3X16XT1.6	5.3x16xt1.6	
	38	560343		2		M5	M5	
	39	275898	FRAME	1				
	40	662418	GUARD	1				
	41	100749	FASTNER	5	5	ﾂﾋﾞ 7	#7	
	42	661897	BACK PACK BAND ASSY	1				
	43	660404	PIN	4				
	44	127295	SCREW(+)	1	10	ﾄﾗｽﾌﾟﾀｲﾄM5X16	M5x16(P-type)	
	45	127210	WASHER	1	5	5.3X16XT1.6	5.3x16xt1.6	
	46	276460	PAD	1				
	47	100749	FASTNER	4	5	ﾂﾋﾞ 7	#7	
	48	662560	LABEL	1		BL70-SP	BL70-SP	
	49	663101	LABEL	1		ｼﾞｮﾝ 76DB		
	50	663108	RECOIL LABEL	1		66 CER600		
	51	266959	LABEL	1		CEｺｰｼﾞｮﾝ	Caution	

BL70-HA  
 2. ENGINE (Cylinder, Crankcase)

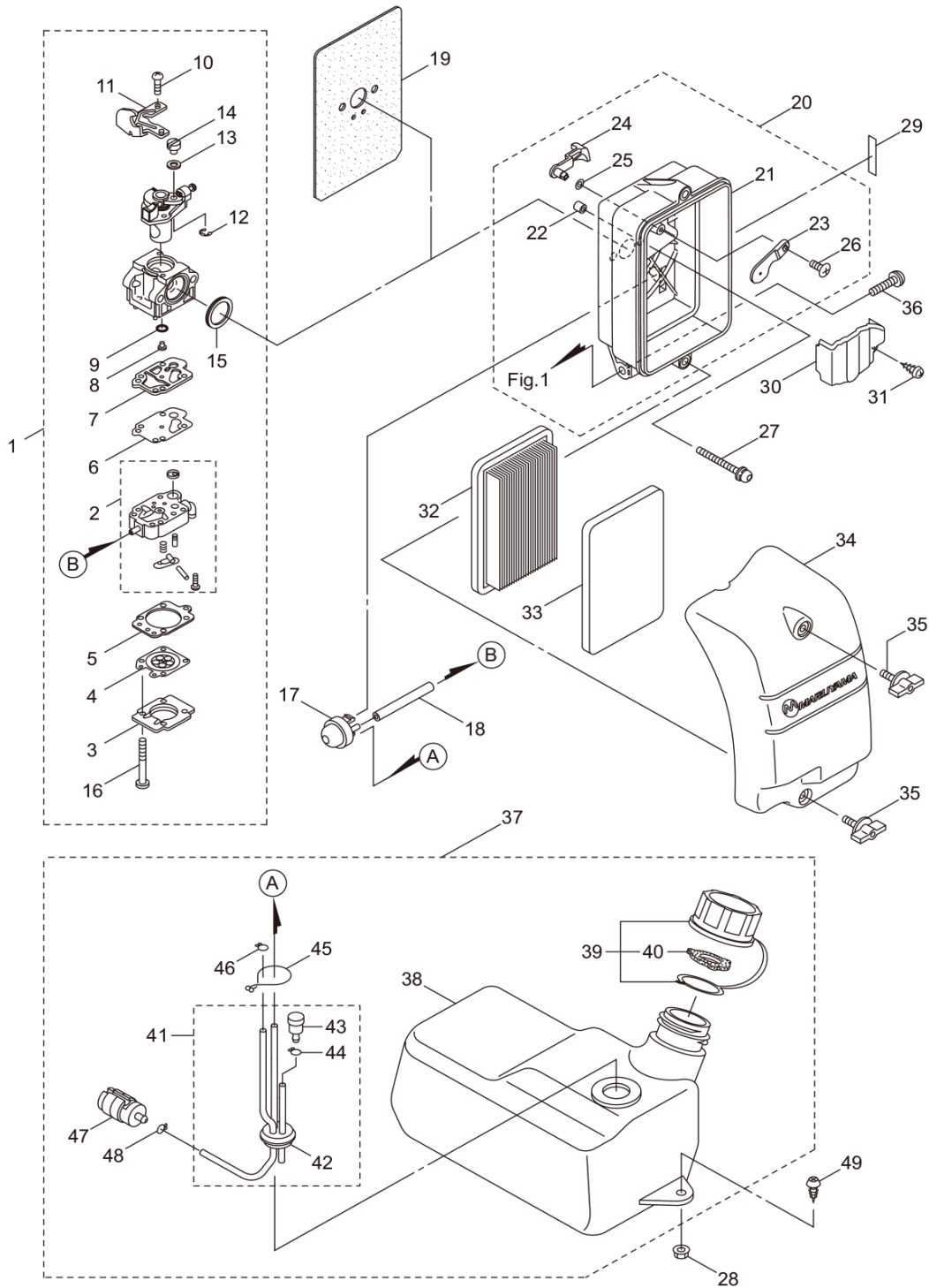


Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	247930	ENGINE CE600/01	1		BL70	CE600/01	
	2	279708	CYLINDER COMP.	1				
	3	279737	GASKET	1		S-2310 T1.5		

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	4	261246	CAP SCREW	4	5	M5X25	M5x25	
	5	276109	INSURATOR	1				
	6	276110	GASKET	1				
	7	277832	BOLT	4			M5x30	
	8	247995	MUFFLER ASSY	1		コケイ 247995		
	9	279413	ADAPTER ASSY	1			Incl.10,11	
	10	279026		1				
	11	288192	GROMMET	1				
	12	276111	GASKET	1				
	13	261607	CAP SCREW	2	5	M5X16WSW	M5x16	
	14	276154	BOLT	2		M6X70	M6x70	
	15	279696	CRANKCASE	1				
	16	276117	BEARING	2		6302C3E		
	17	276118	OIL SEAL	1		ISCD15428グリス入り		
	18	262565	OIL SEAL	1		ISCD15257	ISCD15257	
	19	276119	CIRCLIP	1		アサヒ42		
	20	234636	BOLT	4		M5X35 WSW	M5x35	
	21	278872	PISTON	1				
	22	279736	PISTON RING	2		43 1.8 1.3		
	23	278924	PISTON PIN	1				
	24	278471	NEEDLE BEARING	1		KBK12X15X14.3X5	KBK12x15x14.3x5	
	25	276122	CIRCLIP	2				
	26	278873	CRANKSHAFT/CONN ROD ASSY	1				
	27	663401	ADAPTER	1				
	28	261076	WOODRUFF KEY 3X10	1	5	Aシロ 3X10	3x10	
	29	261076	WOODRUFF KEY 3X10	1	5	Aシロ 3X10	3x10	
	30	276302	NUT	2				
	31	281211	CAP SCREW M4X20	2	5	M4X20WSW	M4x20	
	32	285982	SPARK PLUG(BPM8Y)	1		NGK BPM8Y	NGK BPM8Y	
	33	279721	GROMMET	1		ワリウエ		
	34	279851	GROMMET	1				
	35	279575	LEAD	1		245BハタHCBH		
	36	279576	LEAD	1		75BM6HCBH		
	37	279069	PAWL	2				
	38	279636	CLAMP	1				
	39	289481	SPACER	2	5	10X4.3T2.0		
	40	262637	RETURN SPRING	2				
	41	262638	E-RING	2				
	42	662559	TOP COVER	1		アカ		
	43	131523	TAPPING SCREW	4		ハ イシロM5X20	M5x20	
	44	275877	BOLT	4		M6X25(W12.5X1.6	M6X25	
△	45	246208		1		MHJ/EX-6452A	Incl.46-54	
	46	246209	ROTOR/FAN	1				
	47	279505	IGNITION COIL ASSY	1		CDI	Incl.48-54	
	48	246060		1		181-792		
	49	246051	SPARK PLUG WIRE ASSY	1		94-1895	Incl.50-52	
	50	246052	CABLE	1		94-1894		
	51	283178	PLUG CAP	1		141-509		
	52	272805	CONNECTOR	1		ES-23261		
	53	283271	CAP	1		31-71		
	54	246053	TIBE	1		17-534		
	55	279023	RECOIL STARTER ASSY	1			Incl.56-68	
	56	280994	PULLEY	1				
	57	280995	SPIRAL SPRING	1				
	58	280996	PAWL	1				
	59	280997	RETURN SPRING	1				
	60	279366	SPRING COMPLETE	1				
	61	280999	PLATE	1				
	62	281000	SET SCREW	1				
	63	281001	RATCHET	2				
	64	281002	RETURN SPRING	2				

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	65	279862	STARTER ROPE	1				
	66	262633	STARTER KNOB	1		クワ		
	67	262981	CAP	1		クワ		
	68	281005	ROPE STOPPER	1				
	69	284985	SCREW	3		M5*25L ヲツクミドリ	M5x25	
	70	248474	SCREW	3		M5X18WSW-12 ヲツク	M5x18	
	71	279636	CLAMP	1				

BL70-HA  
3. ENGINE (Carburetor, Fuel Tank)

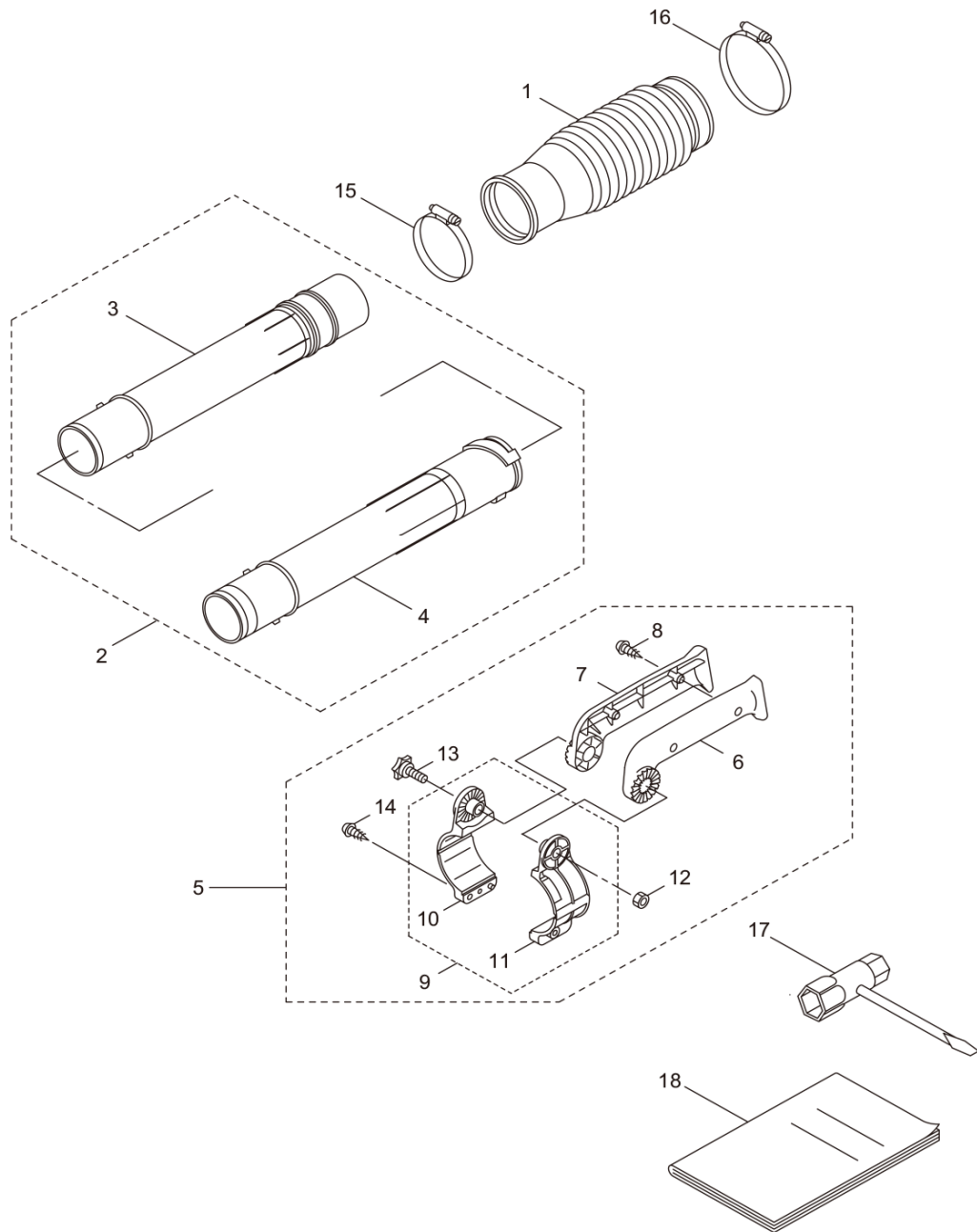


Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	248002	CARBURETOR ASSY	1		WYK-548	Incl.2-16	
	2	283124	CARBURETOR BODY	1		WB5-7437		
	3	263726	COVER PLATE	1		WB21-158		

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	4	283905	DIAPHRAGM METERRING	1		WB95-614		
	5	263727	GASKET	1		WB92-192		
	6	262994	DIAPHRAGM	1		WB95-99		
	7	282576	GASKET	1		WB92-415		
	8	248368	JET	1		WB112-3070-485L		
	9	261871	O-RING	1		WB16-104		
	10	261875	SCREW	2		WB96-323		
	11	248327	BRACKET	1		WB167-164		
	12	261876	RING	1		WB16-71		
	13	264678	WASHER	1	5	WB136-221		
	14	261658	SWIVEL	1		WB52-34		
	15	261657	PACKING	1		WB16-171		
	16	263737	SCREW	4		WB96-325		
	17	282299	PRIMER	1				
	18	279029	PIPE	1		2.38X4.76X120L		
	19	276134	GASKET	1				
	20	248004	CASE ASSY	1			Incl.21-26	
×	21	248005	Air Filter Case	1				
×	22	248006	Sleeve	2				
×	23	248007	VALVE	1				
×	24	248008	LEVER	1				
	25	284816	WASHER	1	5	6.4X11X0.15	6.4x11x0.15	
	26	269032	SCREW	1	5	タツビ <sup>®</sup> ネジ <sup>®</sup> 3.5X8		
	27	274106	BOLT	2		M5X55WSWボ <sup>®</sup>	M5x55	
	28	125277	NUT	2	5	ナイロン <sup>®</sup> レコト <sup>®</sup> ソリ	M6	
	29	277762	LABEL	1		チヨーク		
	30	248009	PLATE	1				
	31	248393	SCREW	1		トラス1 <sup>®</sup> ソコM3.5X14	3.5x14	
	32	248011	AIR CLEANER	1				
	33	248010	ELEMENT	1		HR-50/ウトラ		
	34	248013	CLEANER COVER	1				
	35	279350	KNOB	2				
	36	131523	TAPPING SCREW	1		パ <sup>®</sup> イ2 <sup>®</sup> ソコM5X20	M5x20	
	37	663628	FUEL TANK ASSY	1		エハ <sup>®</sup> ボ <sup>®</sup>	Incl.38-48	
	38	278428	FUEL TANK	1				
	39	131319	TANK CAP ASSY	1			Incl.40	
	40	287058	PACKING	1				
	41	663792	PIPE ASSY	1			Incl.42-44	
	42	268065	GROMMET	1		37ナ		
	43	261590	BREATHER SUB ASSY	1				
	44	261117	CLIP	1				
	45	131328	CLAMP	1		OLS-115		
	46	261117	CLIP	1				
	47	247107	FUEL FILTER ASSY	1				
	48	261117	CLIP	1				
	49	127221	SCREW	2	5	M6X16	M6x16	



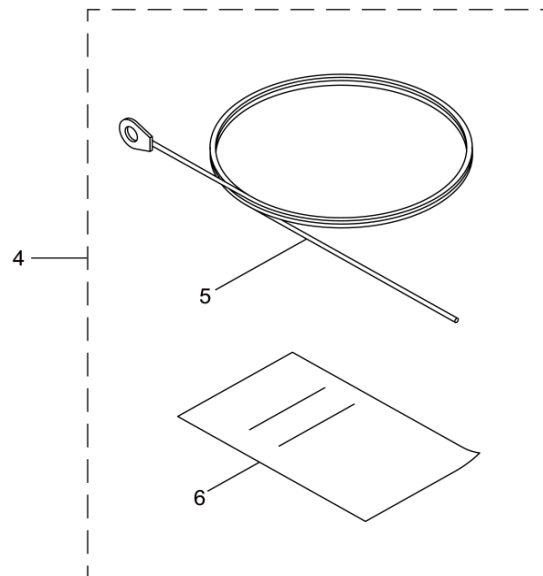
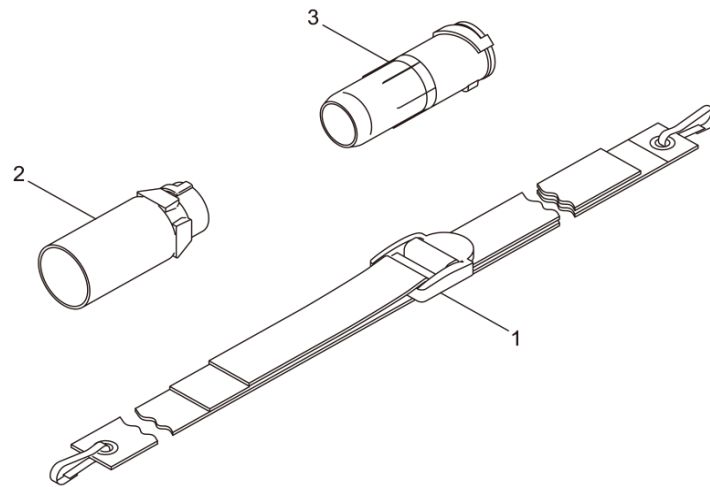
BL70-HA  
4. ACCESSORIES



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	662555	FLEXIBLE PIPE	1				
	2	127724	FLEXIBLE PIPE	1		MD180DX	Incl.3,4	
	3	122395	SWIVEL PIPE	1		㊦		

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	4	122400	STRAIGHT PIPE	1		510L ｸﾞｯ	510L	
	5	663113	GRIP ASSY	1		BL70-HA	Incl.6-14	
	6	275974	GRIP A	1				
	7	275976	GRIP B	1				
	8	235679	SCREW	2				
	9	662407	BAND ASSY	1			Incl.10,11	
	10	662408	BAND A	1		ｸﾞｯ		
	11	662410	BAND B	1		ｸﾞｯ		
	12	127298	NUT M6	1	5	M6 2ｼﾞｯ	M6	
	13	276459	KNOB BOLT	1		KGB M6X40	M6x40	
	14	130420	TAPPING SCREW	1		ﾀﾞﾍﾞ IBﾀｲﾄ M5X25	M5x25	
	15	130207	CLAMP ASSY	1		ｺﾞﾙﾄﾞ 85	#85	
	16	130208	CLAMP ASSY	1		ｺﾞﾙﾄﾞ 105	#105	
	17	662598	Box Spanner	1		13X19(-)L116		
	18	662552	Instruction Manual	1		BL70(MUS)	BL70	

BL70-HA  
5. OPTIONAL PARTS



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	125439	HIP BELT ASSY	1				
	2	131870	TORNADO TIP BLOWER NOZZLE	1				
	3	125146	CONE PIPE	1		㊦		

Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	4	664018	EARTH KIT	1			Incl.5,6	
	5	663923	Earth Code	1		1.0X2200L	1.0x2200L	
	6	663924	Instruction Manual	1		664018ヨ7		