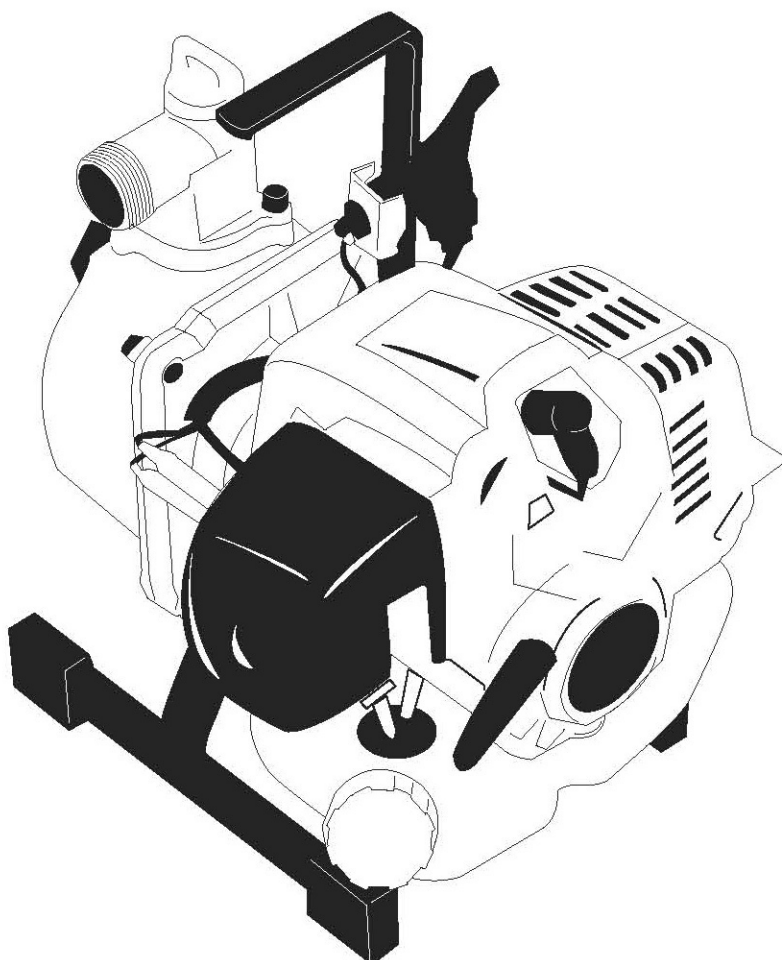


**MARUYAMA**

ILLUSTRATED PARTS LIST

**MP2531CE-1**  
WATER PUMP

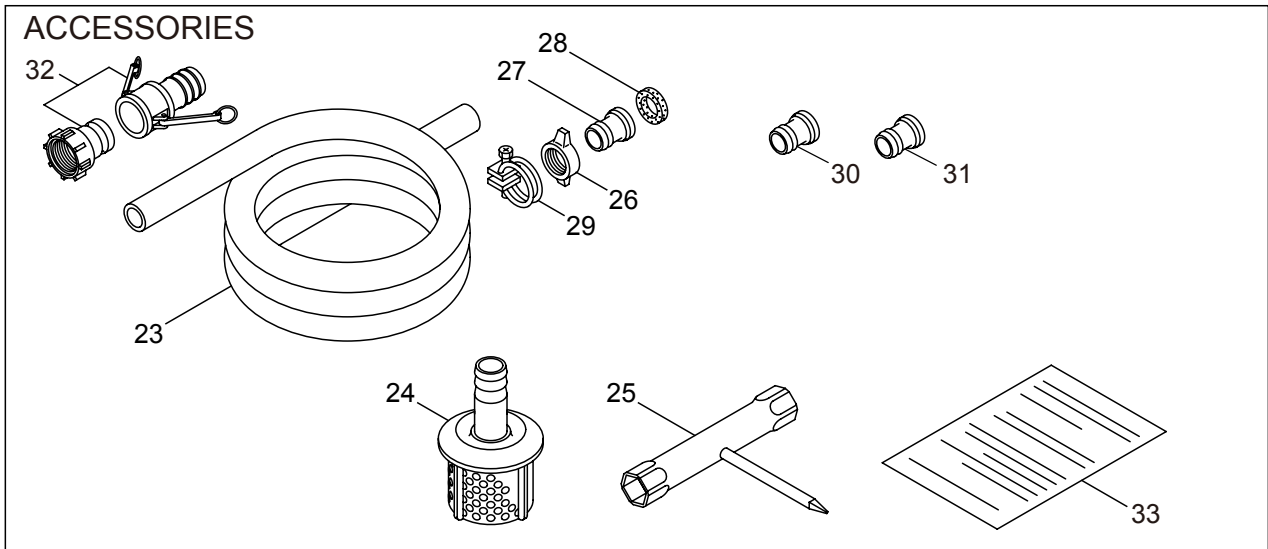
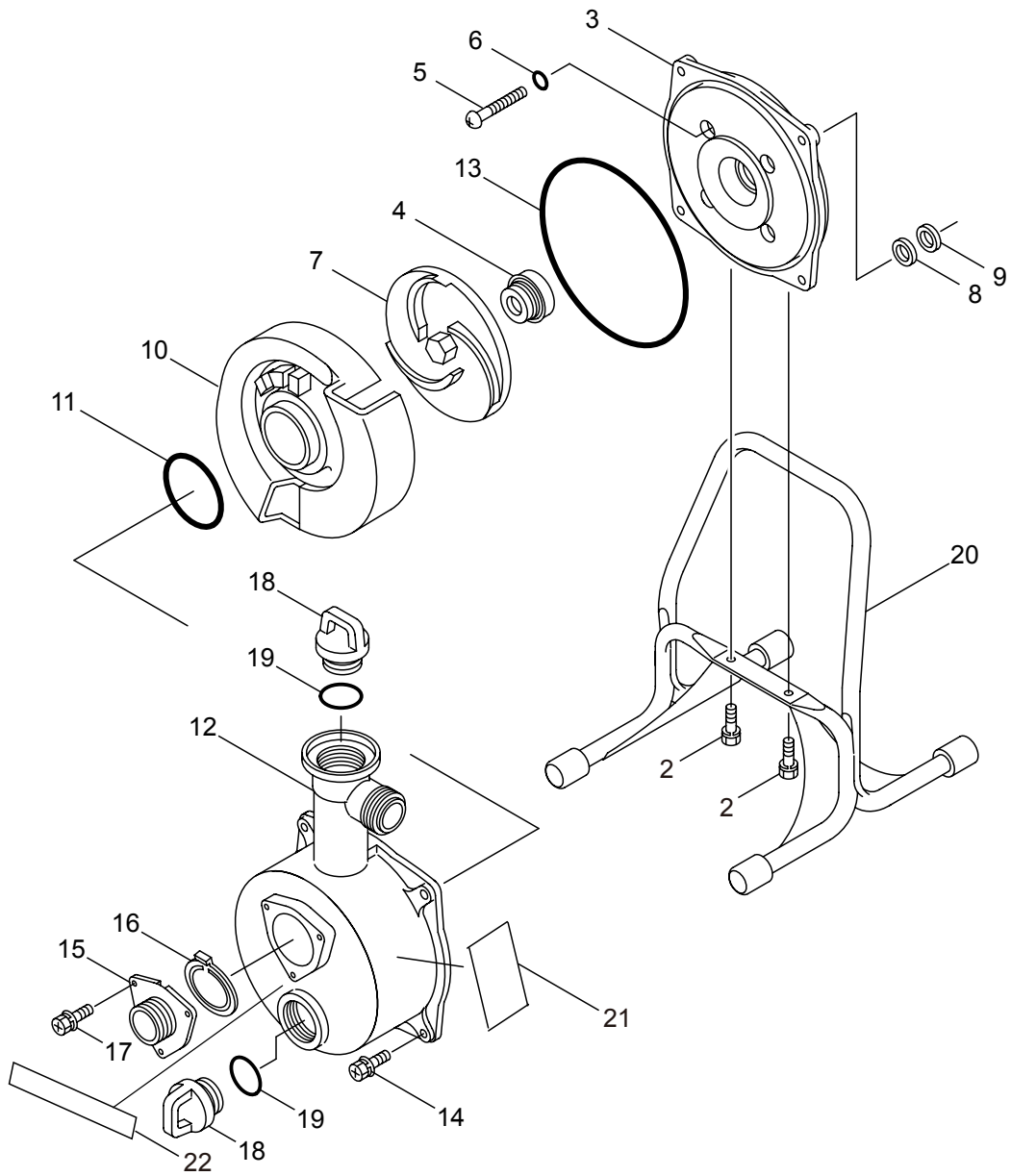


MP2531CE-1  
WATER PUMP  
PART 522643 - 09/2008



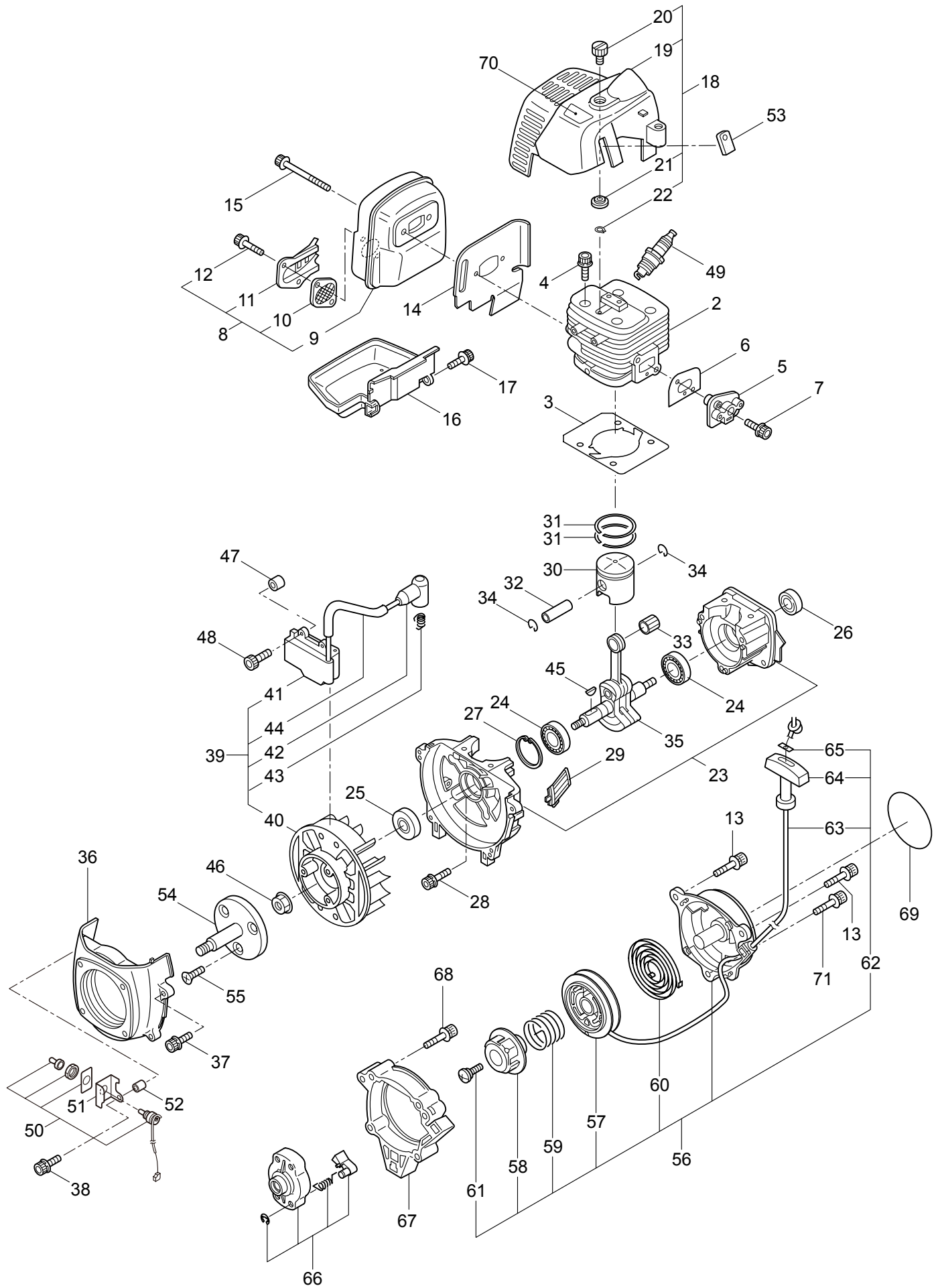
Maruyama. *E x t r a o r d i n a r y .*

1. MP2531CE-1  
MAIN BODY



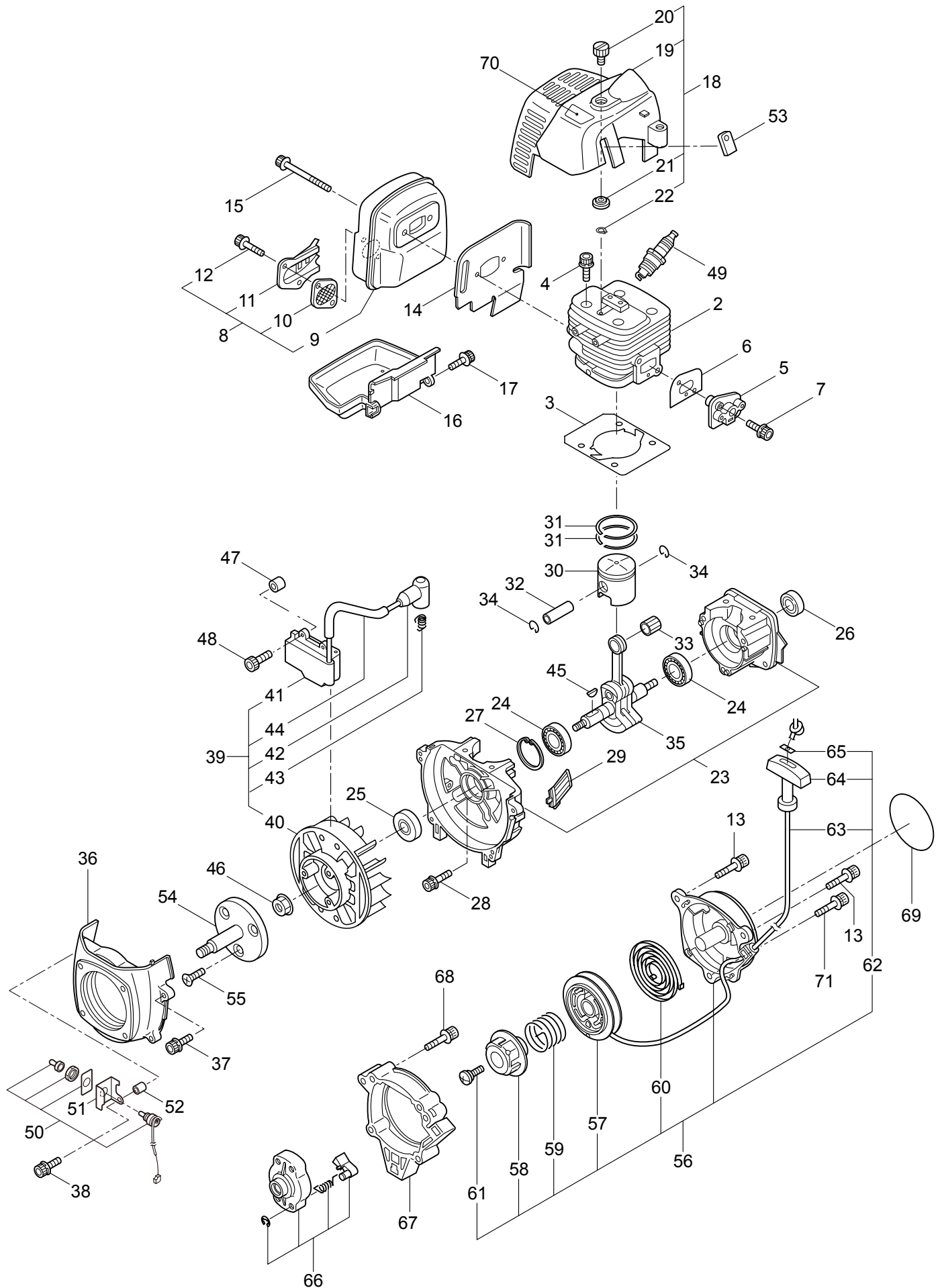
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-2	092513	Bolt	2	M8x16
1-3	283896	Casing Cover	1	
1-4	240002	Mechanical Seal	1	
1-5	550162	Screw	4	M5x0.8x40
1-6	013918	O-Ring	4	S5
1-7	283910	Impeller	1	
1-8	284812	Spacer	1	T0.5
1-9	284813	Spacer	1	T0.3
1-10	283911	Scroll	1	
1-11	027533	O-Ring	1	P42
1-12	283897	Casing	1	
1-13	012615	O-Ring	1	G140
1-14	092520	Bolt	4	M6x20
1-15	240553	Suction Port	1	
1-16	283914	Check Valve	1	
1-17	092519	Bolt	3	M6x16
1-18	283916	Plug	2	PF1
1-19	284422	O-Ring	2	P30
1-20	283907	Base	1	
1-21	284674	Label	1	
1-22	284676	Label	1	
1-23	549288	Hose	1	25x3000
1-24	284300	Strainer	1	
1-25	549653	Box Spanner	1	13x19x(+)
1-26	240028	Hose Coupling	2	PF1
1-27	240858	Hose Coupling	2	
1-28	240859	Packing	2	
1-29	284301	Hose Band	3	
1-30	240860	Hose Coupling	1	
1-31	240861	Hose Coupling	1	
1-32	284562	One Touch Coupling	2	
1-33	284680	Instruction Manual	1	

## 2. MP2531CE-1 ENGINE



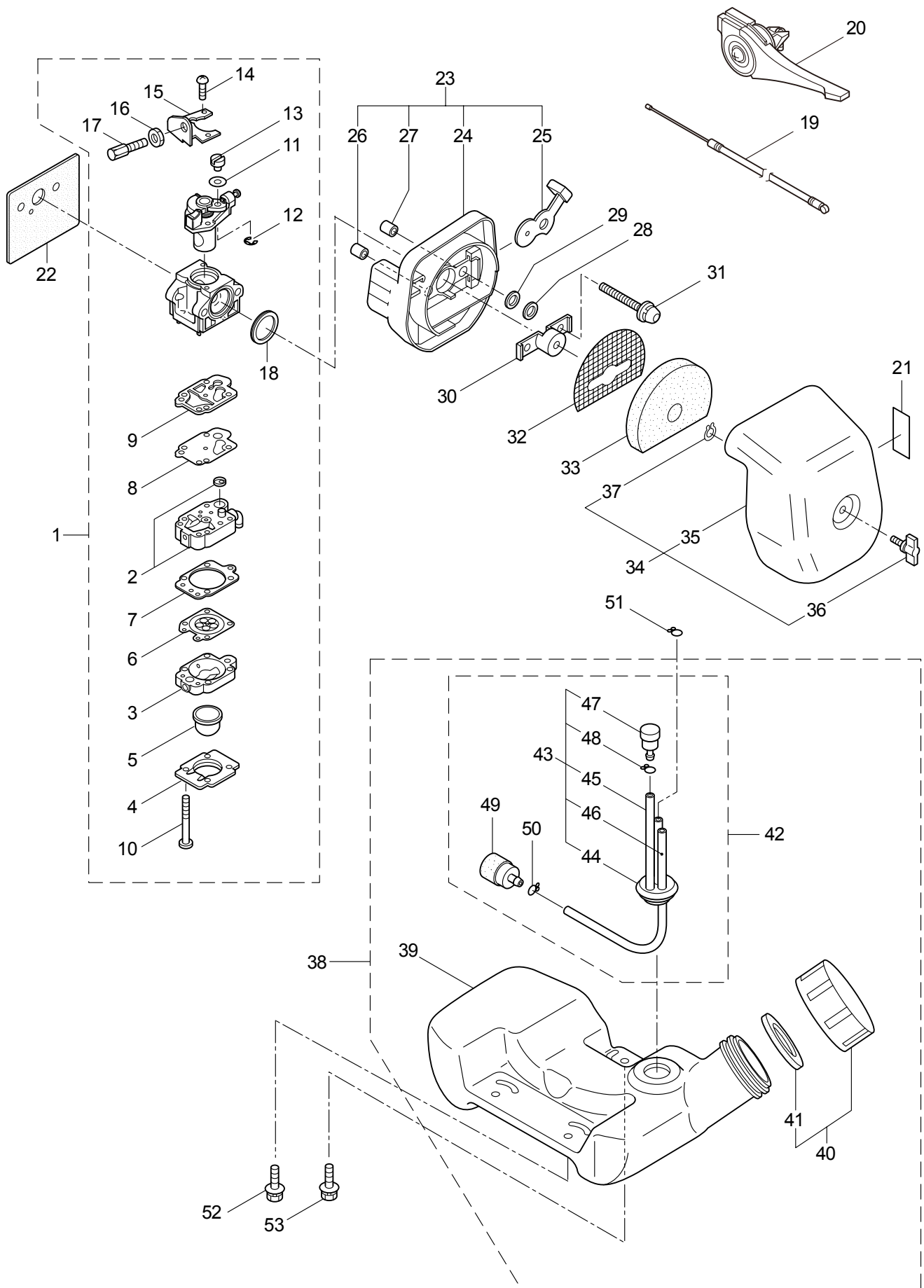
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-2	282400	Cylinder	1	
2-3	282537	Gasket	1	
2-4	261250	Cap Screw	4	M5x20
2-5	269144	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	283007	Muffler Ass'y	1	Incl.9-12
2-9	283003	Muffler Comp.	1	
2-10	267056	Spark Arrester	1	
2-11	268171	Muffler Tail	1	
2-12	265107	Cap Screw	2	M4x10
2-13	283391	Cap Screw	2	M4x20
2-14	281440	Gasket	1	
2-15	266402	Cap Screw	2	M5x55
2-16	281435	Under Cover	1	
2-17	267191	Cap Screw	1	M5x16
2-18	281742	Top Cover Ass'y	1	Incl.19-22
2-19	281434	Top Cover	1	
2-20	261018	Knob	1	
2-21	261020	Spacer	1	
2-22	261734	Snap Ring	1	#5
2-23	268241	Crankcase	1	
2-24	261491	Bearing	2	#6001C3
2-25	261492	Oil Seal	1	ISCD12287
2-26	261386	Oil Seal	1	ISCD12227
2-27	055185	Snap Ring	1	#28
2-28	261612	Cap Screw	3	M5x30
2-29	281442	Screen	1	
2-30	268782	Piston	1	
2-31	265067	Piston Ring	2	(2)Required
2-32	265068	Piston Pin	1	
2-33	265225	Bearing,Needle	1	
2-34	261393	Clip,Piston Pin	2	
2-35	265141	Crankshaft/Conn.Rod Ass'y	1	
2-36	281433	Fan Cover	1	
2-37	261250	Cap Screw	3	M5x20
2-38	261246	Cap Screw	1	M5x25
2-39	284696	Magneto Ass'y	1	Incl.40-44
2-40	269808	Rotor/Fan	1	
2-41	281746	Ignition Coil Ass'y	1	Incl.42-44
2-42	269714	Plug Boot	1	
2-43	269715	Connector	1	
2-44	281756	Insulator	1	
2-45	261076	Woodruff Key	1	3x10

2.MP2531CE-1  
ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	261417	Nut,Rotor	1	M8
2-47	280381	Spacer	2	
2-48	261256	Cap Screw	2	M4x25
2-49	261200	Spark Plug	1	NGK BPM6Y
2-50	284693	Stop Switch Ass'y	1	
2-51	269419	Stay	1	
2-52	284635	Collar	1	
2-53	269189	Grommet	1	
2-54	269481	Shaft	1	
2-55	265312	Screw	3	M6x15
2-56	283477	Recoil Ass'y	1	Incl.57-65
2-57	283504	Reel	1	
2-58	283505	Cam Plate	1	
2-59	283506	Spring	1	
2-60	280931	Spiral Spring	1	
2-61	267213	Screw	1	
2-62	283578	Starter Rope Ass'y	1	Incl.63-65
2-63	283579	Starter Rope	1	
2-64	261725	Starter Grip	1	
2-65	283511	Rope Stopper	1	
2-66	283575	Starter Pawl Ass'y	1	
2-67	284698	Adapter Ass'y	1	
2-68	265726	Cap Screw	4	M4x16
2-69	284746	Label	1	CER300MP
2-70	282558	Label	1	
2-71	282096	Cap Screw	1	M4x16

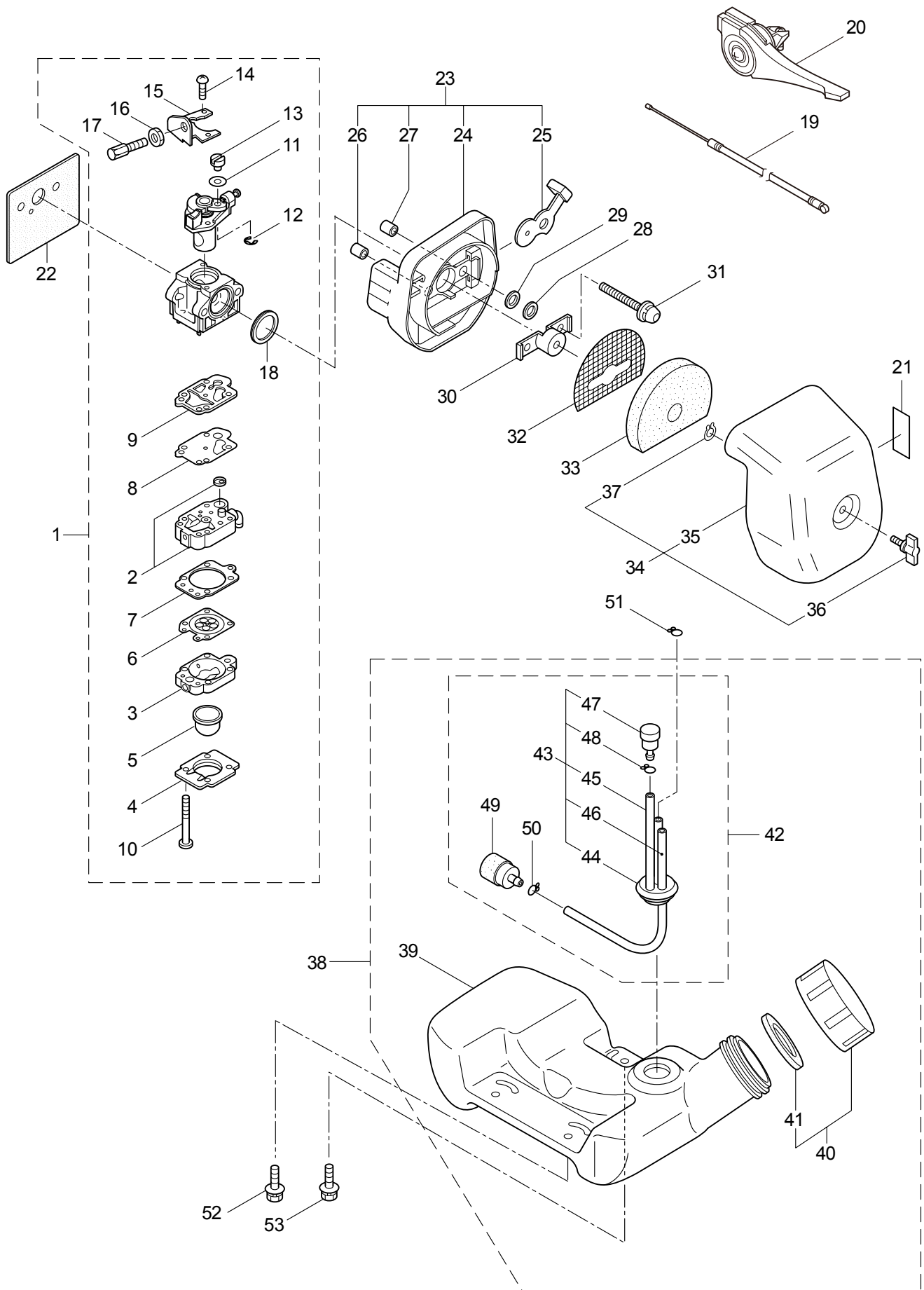
3. MP2531CE-1  
 CARBURETOR, FUEL TANK





Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	282633	Carburetor Ass'y	1	Incl.2-18
3-2	264155	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Metering	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	262996	Screw	4	
3-11	264678	Washer	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	261875	Screw	2	
3-15	264677	Bracket	1	
3-16	261878	Nut	1	
3-17	263994	Adapter	1	
3-18	261657	Packing	1	
3-19	284685	Cable Comp.	1	
3-20	269211	Throttle Lever	1	
3-21	261352	Label	1	Choke
3-22	269762	Gasket	1	
3-23	268055	Air Filter Case Ass'y	1	Incl.24-27
3-24	268056	Air Filter Case	1	
3-25	268057	Valve	1	
3-26	268157	Sleeve	1	5.5x7.1x6L
3-27	268412	Sleeve	1	5.5x7.1x6.6L
3-28	263345	Packing	1	7.2x11xt1.3
3-29	263942	Washer	1	7.2x12xt0.15
3-30	263815	Stay	1	
3-31	264016	Cap Screw	2	M5x60
3-32	265026	Screen	1	
3-33	265027	Foam Element	1	
3-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
3-35	268059	Air Filter Cover	1	
3-36	281438	Knob	1	
3-37	261734	Snap Ring	1	#5
3-38	284843	Fuel Tank Ass'y	1	Incl.39-50
3-39	284689	Fuel Tank	1	
3-40	269201	Fuel Tank Cap Ass'y	1	Incl.41
3-41	269377	Gasket	1	
3-42	282538	Fuel Pipe Pick-up Ass'y	1	Incl.43-50
3-43	282539	Fuel Pipe Ass'y	1	Incl.44-48
3-44	268065	Grommet	1	
3-45	282541	Return Pipe	1	3x6x151L

3. MP2531CE-1  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	261690	Fuel Pipe	1	160L
3-47	261590	Breather	1	
3-48	261117	Clip	1	
3-49	264653	Filter Ass'y	1	
3-50	261117	Clip	1	
3-51	261117	Clip	1	
3-52	281714	Cap Screw	2	M5x20
3-53	284695	Screw	1	M5x18



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