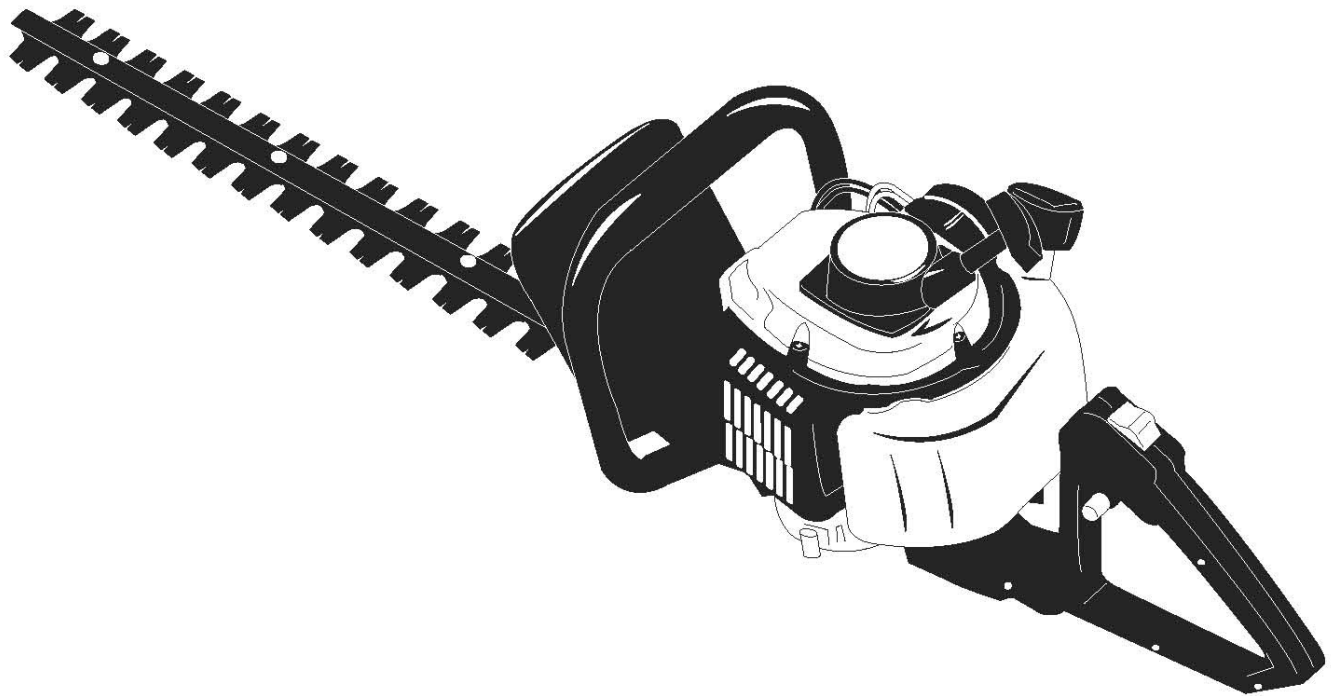


**MARUYAMA**

ILLUSTRATED PARTS LIST

**HT2321DLR-CA**

HEDGE TRIMMER

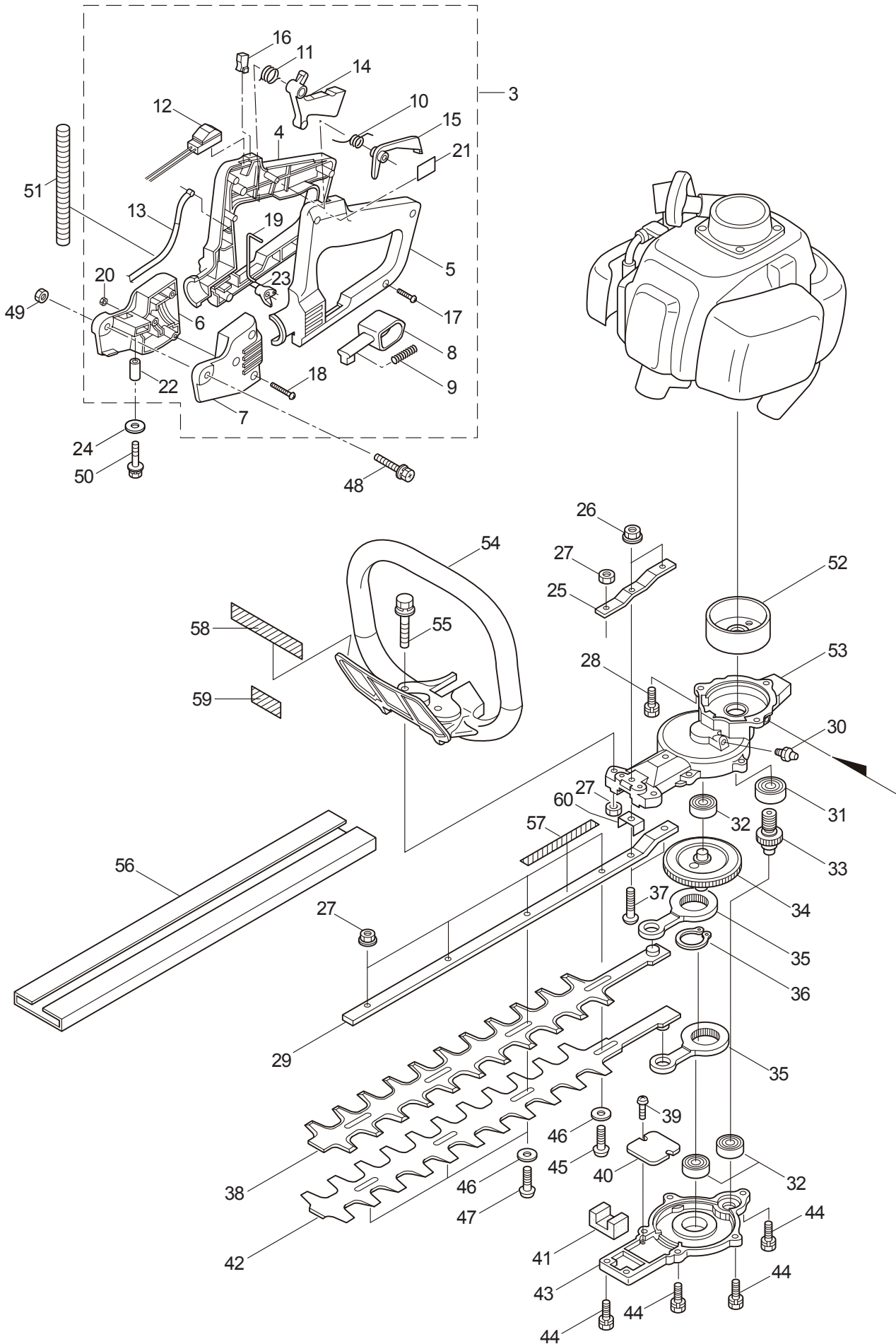


HT2321DLR-CA  
HEDGE TRIMMER  
PART #522803 06/2009



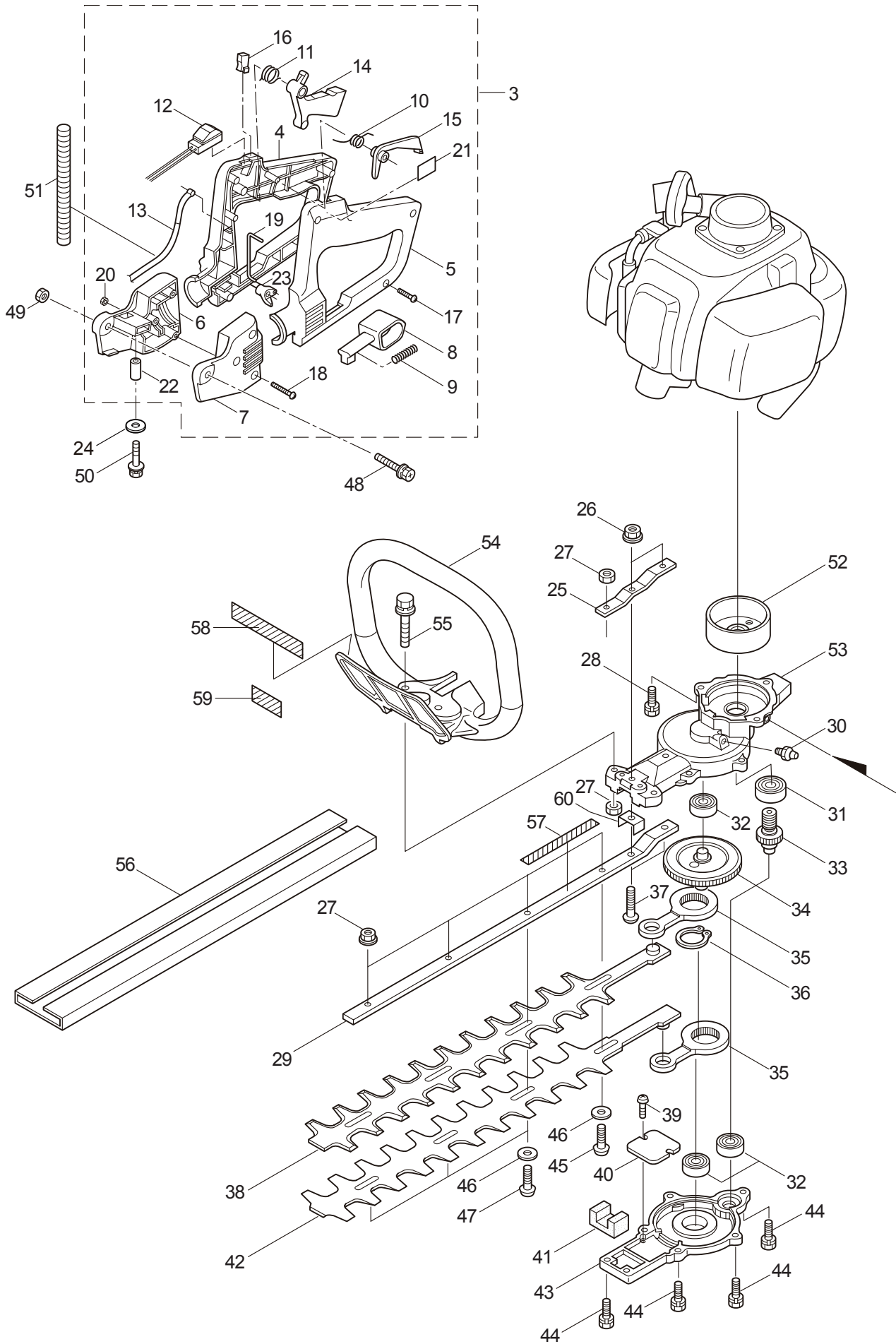
Maruyama. *E x t r a o r d i n a r y .*

1. HT2321DLR-CA  
MAIN BODY



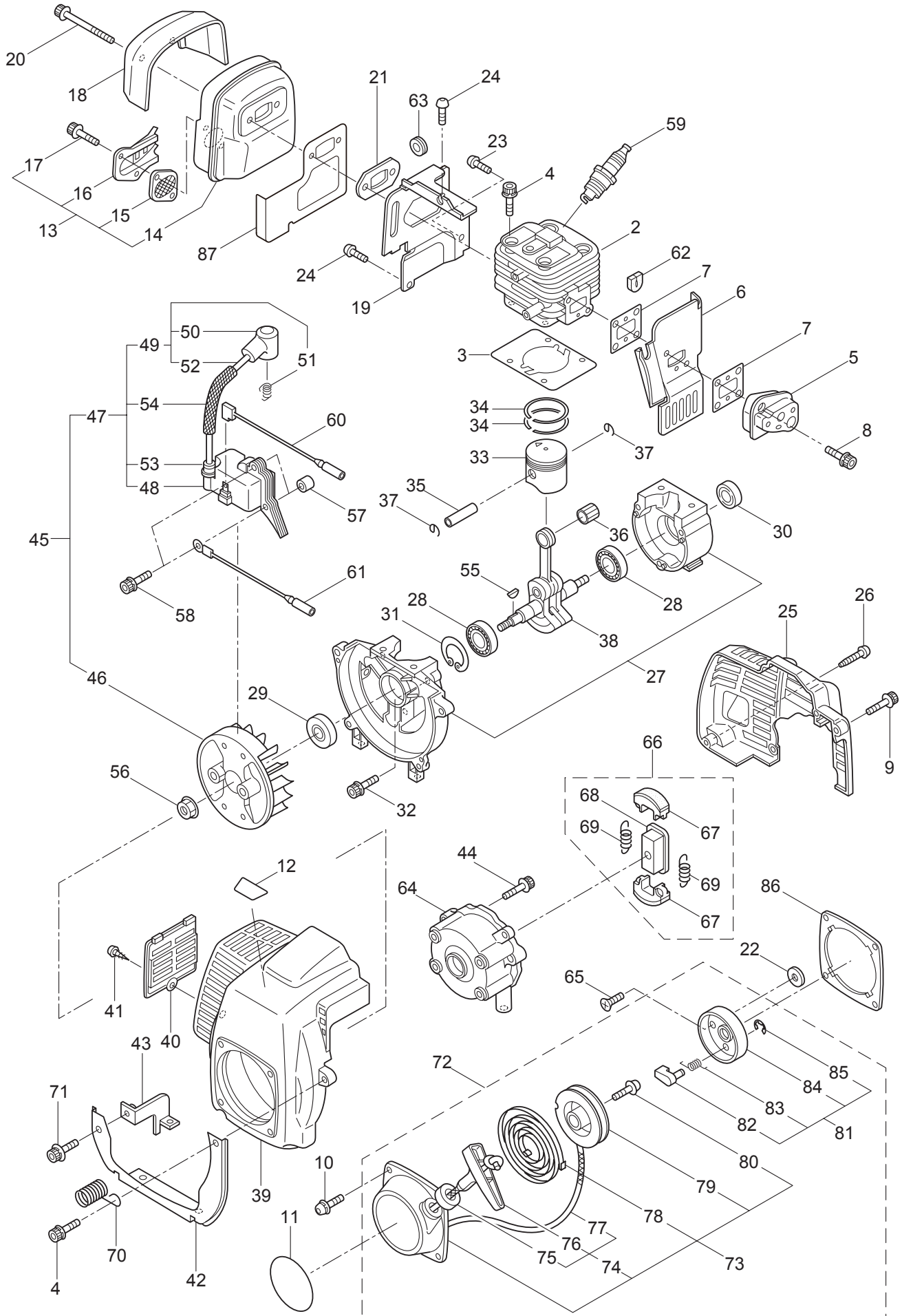
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-2	271002	Cutter Ass'y	1	Incl.3-60
1-3	270884	Rear Handle Ass'y	1	Incl.4-23
1-4	270468	Rear Handle (R)	1	
1-5	270469	Rear Handle (L)	1	
1-6	270397	Handle Stay (R)	1	
1-7	270398	Handle Stay (L)	1	
1-8	270470	Lock Lever	1	
1-9	270400	Spring	1	
1-10	270401	Spring	1	
1-11	270402	Spring	1	
1-12	270886	Switch,Stop	1	
1-13	270885	Cable Comp.	1	
1-14	270472	Lever	1	
1-15	270406	Stop Lever	1	
1-16	270618	Stopper	1	
1-17	270408	Screw	5	
1-18	271392	Screw	3	
1-19	270474	Rod	1	
1-20	997271	Nut	3	M4
1-21	270085	Label	1	
1-22	270424	Spacer	1	
1-23	270473	Lock Lever Stopper	1	
1-24	270843	Washer	1	25x6xt1.6
1-25	270759	Reinforcing Plate	1	
1-26	997244	Frange Nut	2	M5
1-27	991941	U-Nut	7	M6
1-28	270030	Bolt	2	M6x20
1-29	270056	Guide Plate	1	
1-30	991937	Grease Nipple	1	M6
1-31	580767	Bearing	1	#6001 2RS
1-32	270423	Bearing	3	
1-33	584666	Pinion	1	
1-34	591443	Crank Comp	1	
1-35	271466	Rod	2	
1-36	580777	Snap Ring	1	#26
1-37	991931	Screw	2	M5x20
1-38	582446	Upper Blade	1	
1-39	991924	Screw	2	M3x5
1-40	991919	Plate,Rod Slide	1	
1-41	270758	Felt	1	
1-42	582428	Lower Blade	1	
1-43	270756	Lower Case	1	
1-44	580791	Bolt	7	M5x16
1-45	991912	Screw	1	

1. HT2321DLR-CA  
MAIN BODY



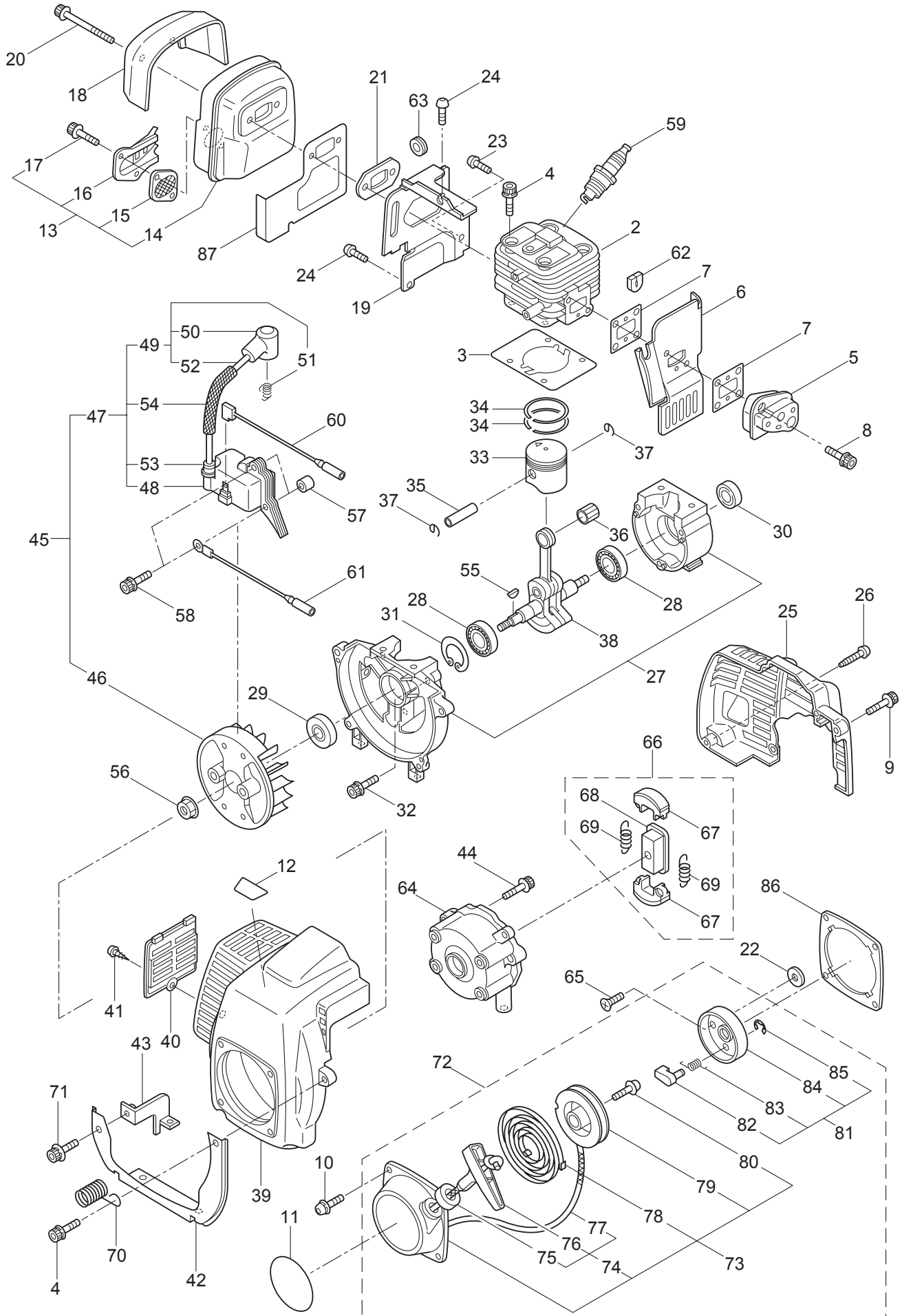
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	991913	Washer	5	
1-47	991914	Screw	4	
1-48	270420	Screw	1	
1-49	997253	Nut	1	M6
1-50	270120	Bolt	1	M6x40
1-51	270615	Tube	1	
1-52	270021	Drum	1	
1-53	270760	Upper Case	1	
1-54	582441	Front Handle	1	
1-55	270029	Bolt	2	M6x35
1-56	270071	Cover of Blade	1	
1-57	591450	Label	1	
1-58	591449	Label	1	
1-59	223925	Label	1	Grease up
1-60	270757	Plate	1	

# 2.HT2321DLR-CA ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-2	282165	Cylinder	1	
2-3	282339	Gasket	1	
2-4	261250	Cap Screw	8	M5x20
2-5	265802	Insulator	1	New gasket required
2-6	268014	Air Duct	1	
2-7	261171	Gasket	2	
2-8	265924	Cap Screw	2	M5x25
2-9	265107	Cap Screw	2	M4x10
2-10	264807	Cap Screw	4	M5x16
2-11	283821	Label	1	HT2321DLR-CA
2-12	282558	Label	1	
2-13	268016	Muffler Ass'y	1	Incl.14-17
2-14	268017	Muffler	1	
2-15	267056	Spark Arrester	1	
2-16	268171	Muffler Tail	1	
2-17	265107	Cap Screw	2	M4x10
2-18	268461	Holder	1	
2-19	285650	Plate	1	
2-20	266402	Cap Screw	2	M5x55
2-21	268019	Gasket	1	
2-22	261189	Washer	2	6x16.5xt1.2
2-23	265107	Cap Screw	1	M4x10
2-24	268195	Cap Screw	2	M5x10
2-25	268580	Cylinder Cover	1	
2-26	266000	Tapping Screw	2	
2-27	268576	Crankcase	1	
2-28	280488	Bearing	2	PPL 6001
2-29	261492	Oil Seal	1	ISCD12287
2-30	261386	Oil Seal	1	ISCD12227
2-31	055185	Snap Ring	1	#28
2-32	261246	Cap Screw	3	M5x25
2-33	268032	Piston	1	
2-34	282177	Piston Ring	2	
2-35	261036	Piston Pin	1	
2-36	263957	Bearing, Needle	1	KTV81112EG01 B2
2-37	261576	Clip,Piston	2	
2-38	268585	Crankshaft/Conn.Rod Ass'y	1	
2-39	268474	Fan Cover	1	
2-40	268388	Cover	1	
2-41	268390	Tapping Screw	1	4x14
2-42	268590	Plate	1	
2-43	268591	Stay	1	
2-44	261607	Cap Screw	4	M5x16
2-45	268038	Magneto Ass'y	1	Incl.46-54

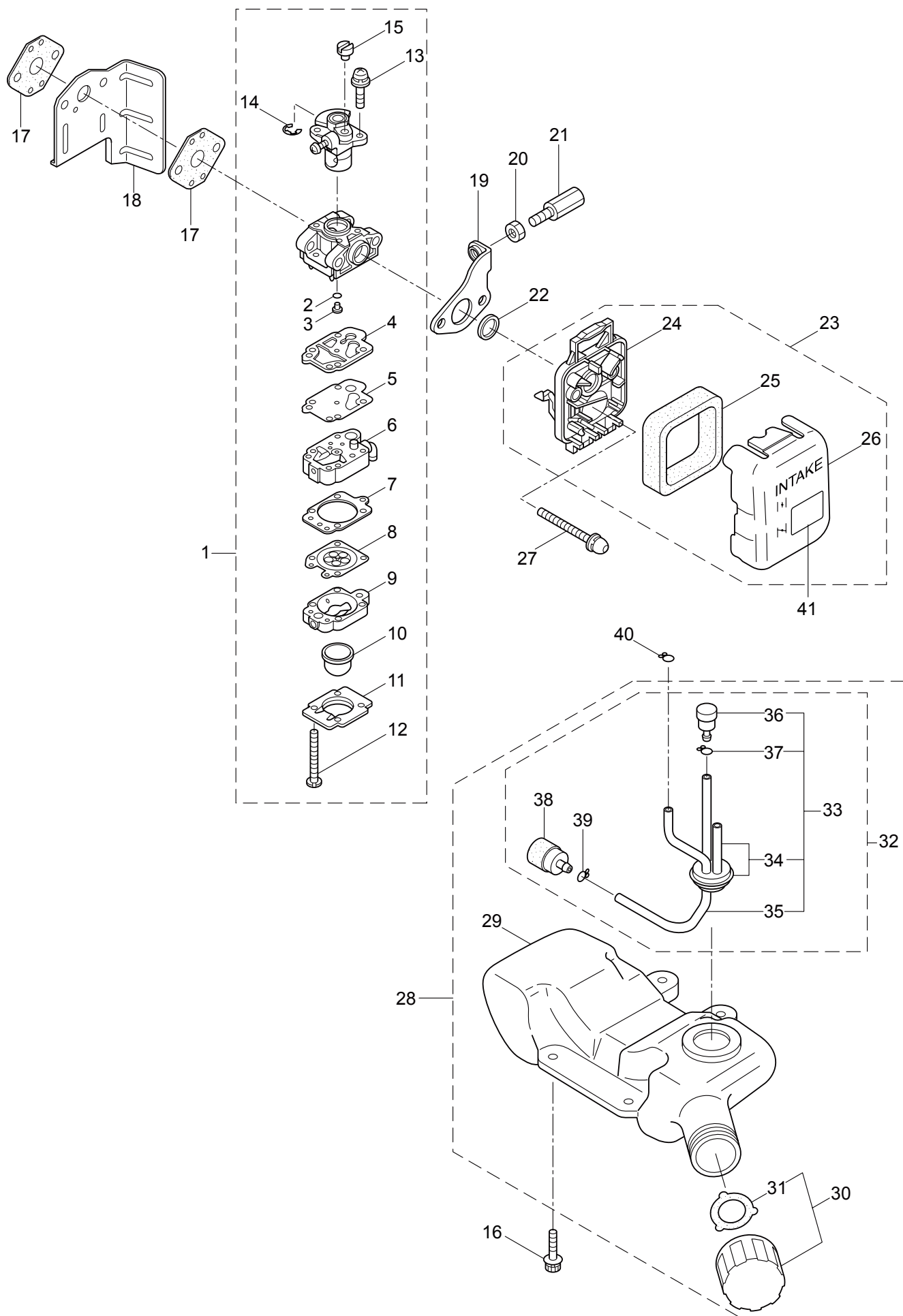
# 2.HT2321DLR-CA ENGINE





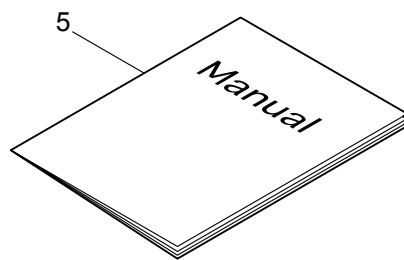
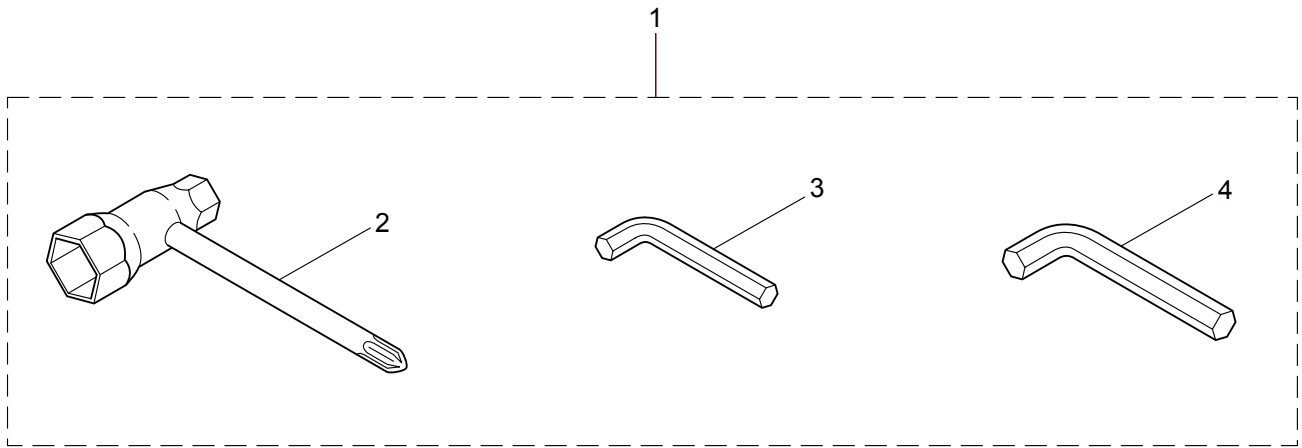
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	268039	Rotor/Fan	1	
2-47	268041	Ignition Coil Ass'y	1	Incl.48-54
2-48	268040	Coil	1	
2-49	268042	Spark Plug Wire Ass'y	1	Incl.50-52
2-50	261074	Plug Boot	1	
2-51	261075	Connector	1	
2-52	268043	Spark Plug Wire	1	
2-53	261072	Cap	1	
2-54	268584	Insulator	1	140L
2-55	261076	Woodruff Key	1	3x10
2-56	261417	Nut,Rotor	1	M8
2-57	280381	Spacer	2	
2-58	261256	Cap Screw	2	M4x25
2-59	261200	Spark Plug	1	NGK BPM6Y
2-60	268932	Lead	1	
2-61	265269	Lead	1	
2-62	261202	Grommet	1	
2-63	268036	Grommet	1	
2-64	268581	Clutch Case	1	
2-65	264535	Screw	2	M6x20
2-66	280404	Clutch Ass'y	1	Incl.67-69
2-67	280568	Clutch Shoe	2	(2)required
2-68	280569	Clutch Boss	1	
2-69	280570	Spring	2	(2)required
2-70	268592	Clamp	1	
2-71	268940	Screw	1	M5x18
2-72	268668	Recoil Starter Ass'y	1	Incl.73-85
2-73	268669	Starter Ass'y	1	Incl.74-80
2-74	268813	Rope Ass'y	1	Incl.75-77
2-75	268670	Damper	1	
2-76	267219	Starter Grip	1	
2-77	281817	Starter Rope	1	
2-78	261622	Spiral Spring	1	
2-79	261621	Pulley	1	
2-80	262922	Screw	1	
2-81	264085	Starter Pawl Ass'y	1	Incl.41-44
2-82	261630	Pawl	1	
2-83	261631	Return Spring	1	
2-84	264086	Pawl Case	1	
2-85	020299	E-Ring	1	#4
2-86	268671	Plate	1	
2-87	285482	Gasket	1	

3. HT2321DLR-CA  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	269056	Carburetor Ass'y	1	Incl.2-15
3-2	261871	O-Ring	1	
3-3	268953	Main Jet	1	#34.5
3-4	262995	Gasket	1	
3-5	262994	Diaphragm,Fuel Pump	1	
3-6	268499	Pump Body	1	
3-7	262993	Gasket	1	
3-8	268501	Diaphragm, Meterring	1	
3-9	262991	Purge Body	1	
3-10	261874	Primer Bulb	1	
3-11	262992	Cover Plate	1	
3-12	262996	Screw	4	
3-13	264682	Screw	2	
3-14	261876	E-Ring	1	
3-15	261658	Swivel	1	
3-16	268940	Screw	4	M5x18
3-17	261864	Gasket	2	
3-18	268951	Baffle Plate	1	
3-19	268535	Stay	1	
3-20	261878	Nut	1	
3-21	265410	Adapter	1	
3-22	268963	Gasket	1	19.4x14.8xt3.5
3-23	266420	Cleaner Ass'y	1	Incl.24-26
3-24	266433	Housing	1	
3-25	264695	Filter	1	
3-26	264709	Cover	1	
3-27	264016	Cap Screw	2	M5x60
3-28	285225	Fuel Tank Ass'y	1	Incl.29-39
3-29	284421	Fuel Tank	1	
3-30	261584	Fuel Tank Cap Ass'y	1	Incl.31
3-31	261105	Gasket	1	
3-32	268062	Fuel Pipe Pick-up Ass'y	1	Incl.33-39
3-33	268185	Fuel Pipe Ass'y	1	Incl.34-37
3-34	268497	Fuel Pipe & Grommet	1	
3-35	262649	Fuel Pipe	1	
3-36	261590	Breather	1	
3-37	261117	Clip	1	
3-38	264653	Filter Ass'y	1	
3-39	261117	Clip	1	
3-40	261117	Clip	1	
3-41	285188	Label	1	

4. HT2321DLR-CA  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	264606	Tool Set	1	Incl.4-6
4-2	264607	Box Spanner	1	10x19x(+)
4-3	219431	Wrench	1	3mm
4-4	219432	Wrench	1	4mm
4-5	271360	Owner's Manual	1	



**Maruyama U.S., Inc.**  
3570 Shelby Lane  
Denton, TX 76207  
940-383-7400 voice  
940-383-7466 fax

**[www.maruyama-us.com](http://www.maruyama-us.com)**