

MARUYAMA

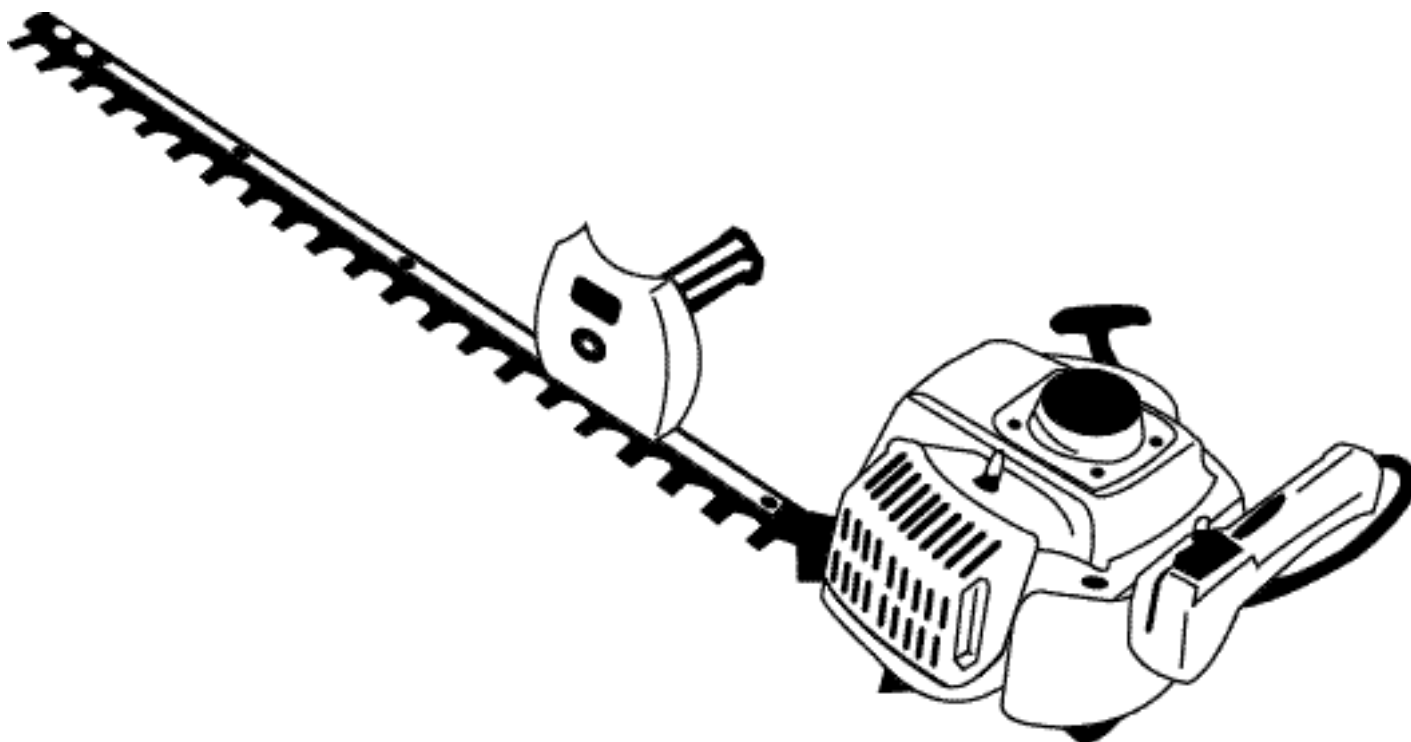
ILLUSTRATED PARTS LIST

HT2320

HT2320L

HT2320DR

HEDGE TRIMMER



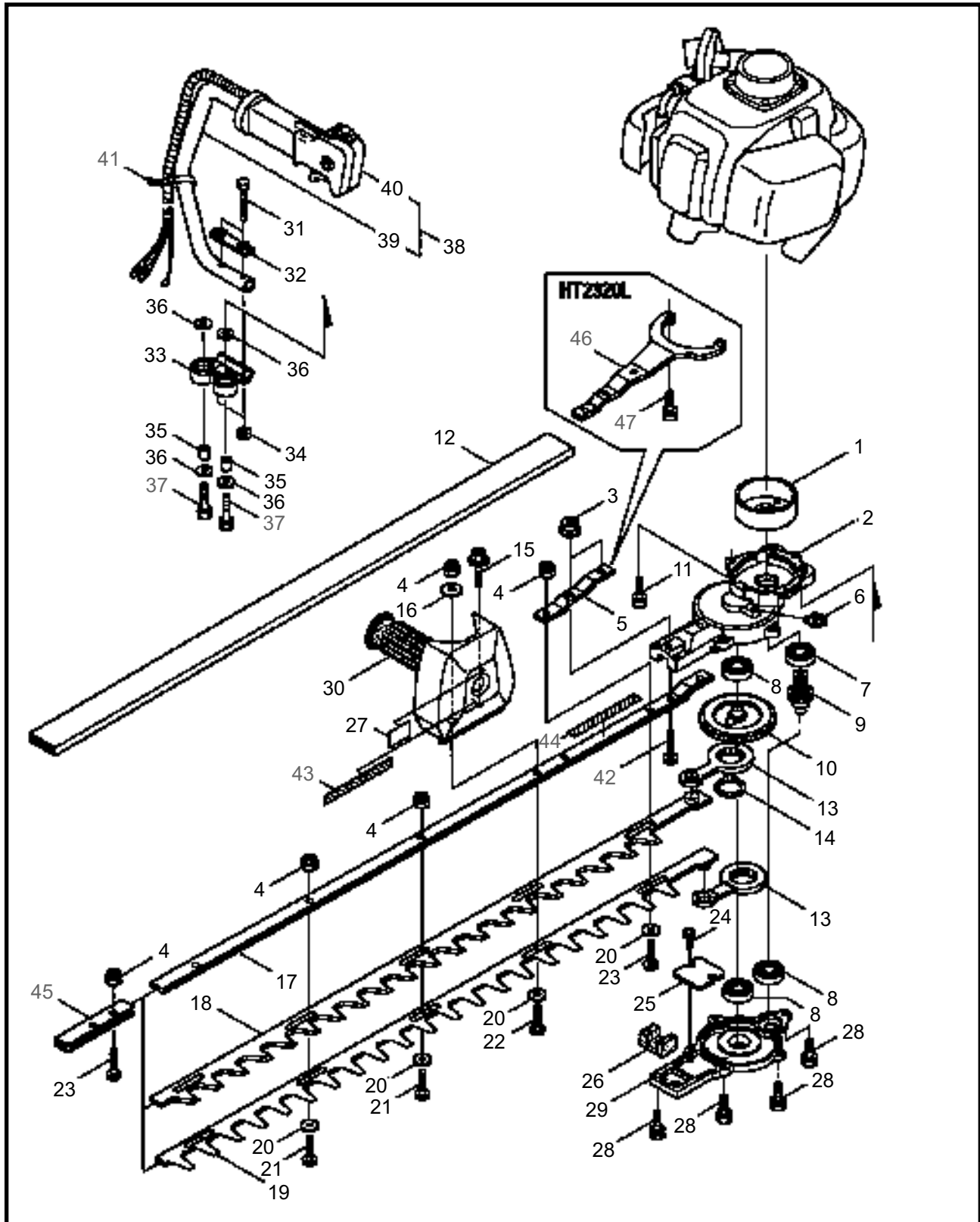
HT2320/HT2320L/HT2320DR
HEDGE TRIMMER
PART 845410-REV 12/03



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
HT2320/HT2320L

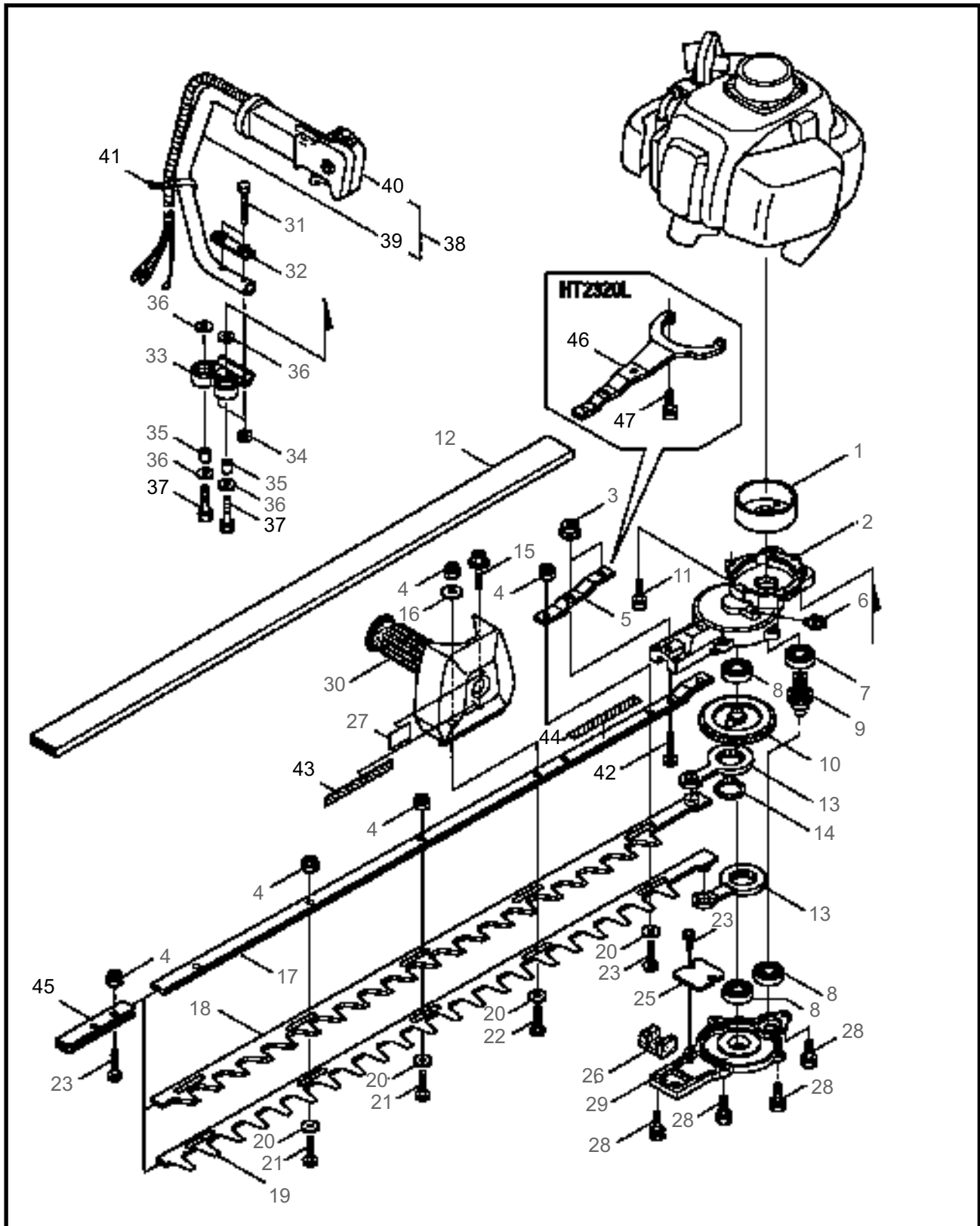
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	270021	Drum	1	
2	591444	Upper Case	1	
3	997244	Flange Nut	2	M5
4	991941	U-Nut	5 (7)	M6 (HT2320L)
5	991973	Reinforcing Plate	1	
6	991937	Grease Nipple	1	M6
7	580767	Bearing	1	#6001 2RS
8	270423	Bearing	3	
9	584666	Pinion	1	
10	591443	Crank Comp	1	
11	270030	Bolt	3 (1)	M6x20 (HT2320L)
12	270070	Cover of Blade	1	HT2320
12	270069	Cover of Blade	1	HT2320L
13	997282	Rod Ass'y	2	
14	580777	Snap Ring	1	
15	270121	Bolt	1	M6x18
16	991964	Washer	1	
17	577131	Guide Plate	1	HT2320
17	580815	Guide Plate	1	HT2320L
18	991916	Upper Blade	1	HT2320
18	591445	Upper Blade	1	HT2320L
19	991917	Lower Blade	1	HT2320
19	591446	Lower Blade	1	HT2320L
20	991913	Washer	4 (6)	(HT2320L)
21	991914	Screw	2 (4)	(HT2320L)
22	991918	Screw	1	
23	991912	Screw	2	
24	991924	Screw	2	M3x5
25	991919	Plate, Rod Slide	1	
26	997286	Felt	1	
27	223925	Label	1	Maintenance Label
28	580791	Bolt	7	M5x16
29	997288	Lower Case	1	
30	591463	Right Hand Ass'y	1	Incl. Grip
31	580796	Bolt	2	M5x30
32	577133	Handle Fitting	1	
33	577136	Handle Bracket	1	
34	991938	Nut	2	M5
35	270028	Collar	2	
36	270027	Washer	4	

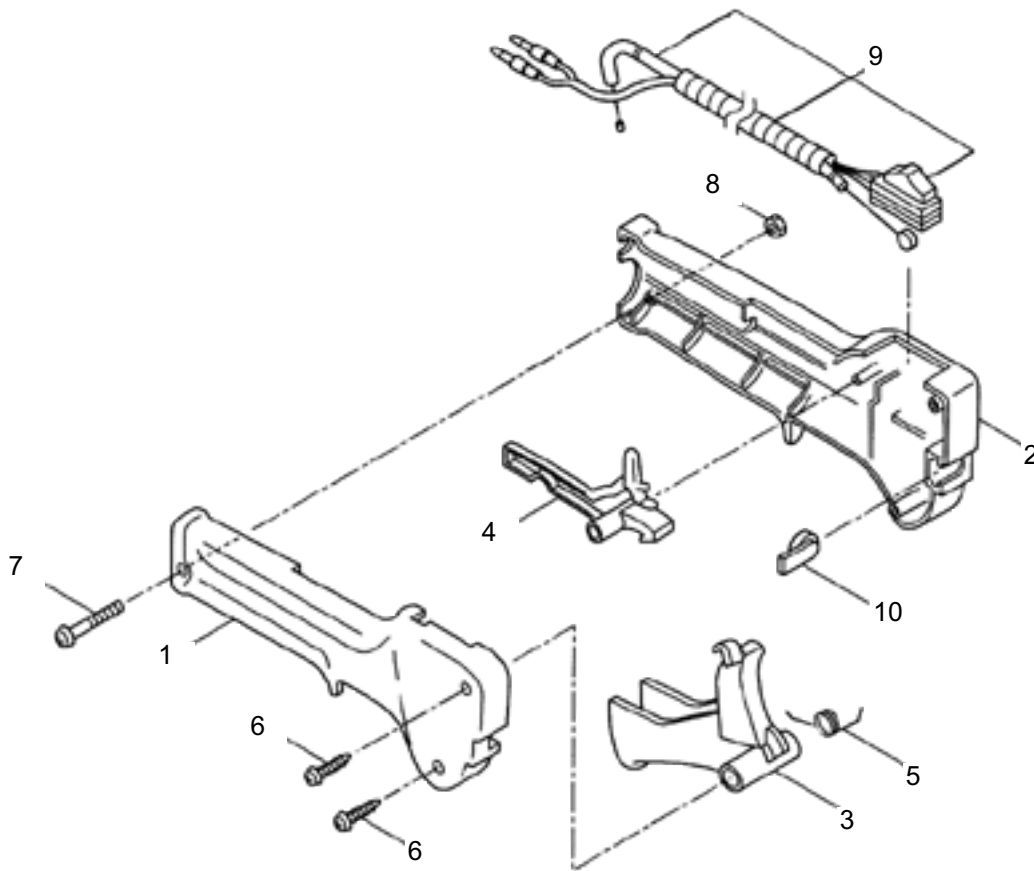
4 ILLUSTRATED PARTS LIST
HT2320/HT2320L

MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
37	270031	Bolt	2	M6x25
38	270602	Left Handle Ass'y	1	Incl. 39,40
39	270603	Left Handle	1	
40	270604	Throttle Trigger Ass'y	1	
41	580808	Band	2	
42	991931	Screw	2	M5x20
43	591449	Label	1	
44	591450	Label	1	
45	991911	Plate	1	
46	587304	Reinforcing Plate	1	HT2320L
47	270031	Bolt	1	HT2320L

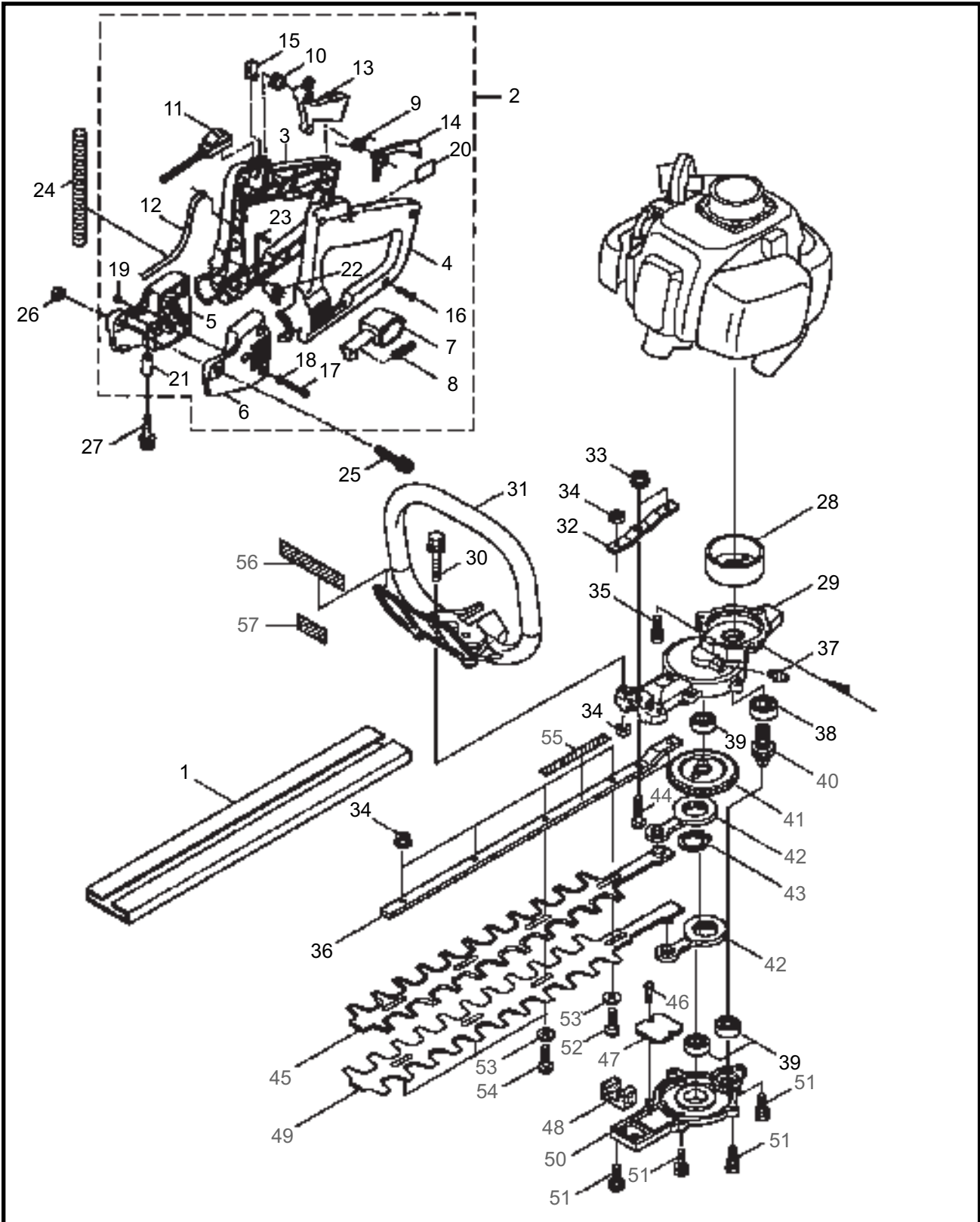
THROTTLE TRIGGER



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	270730	Stay (R)	1	
2	270731	Stay (L)	1	
3	270732	Throttle Lever	1	
4	270733	Stop Lever	1	
5	270734	Spring	1	
6	270735	Tapping Screw	1	4X20
7	270736	Screw	1	M5X30
8	270737	Nut	1	M5X3.2
9	270738	Wire Ass'y	1	
10	270742	Top	1	

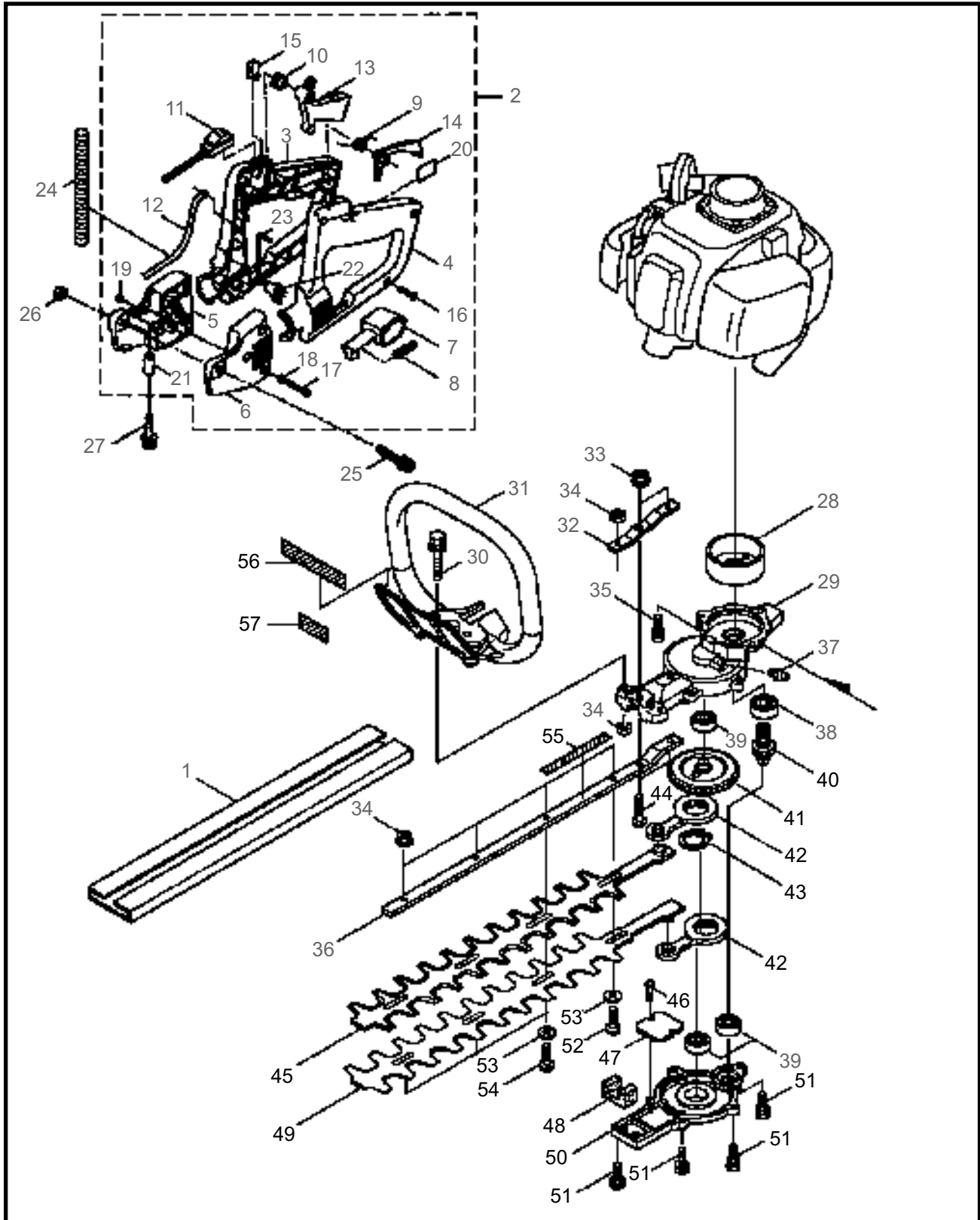
8 ILLUSTRATED PARTS LIST
HT2320DR

MAIN BODY



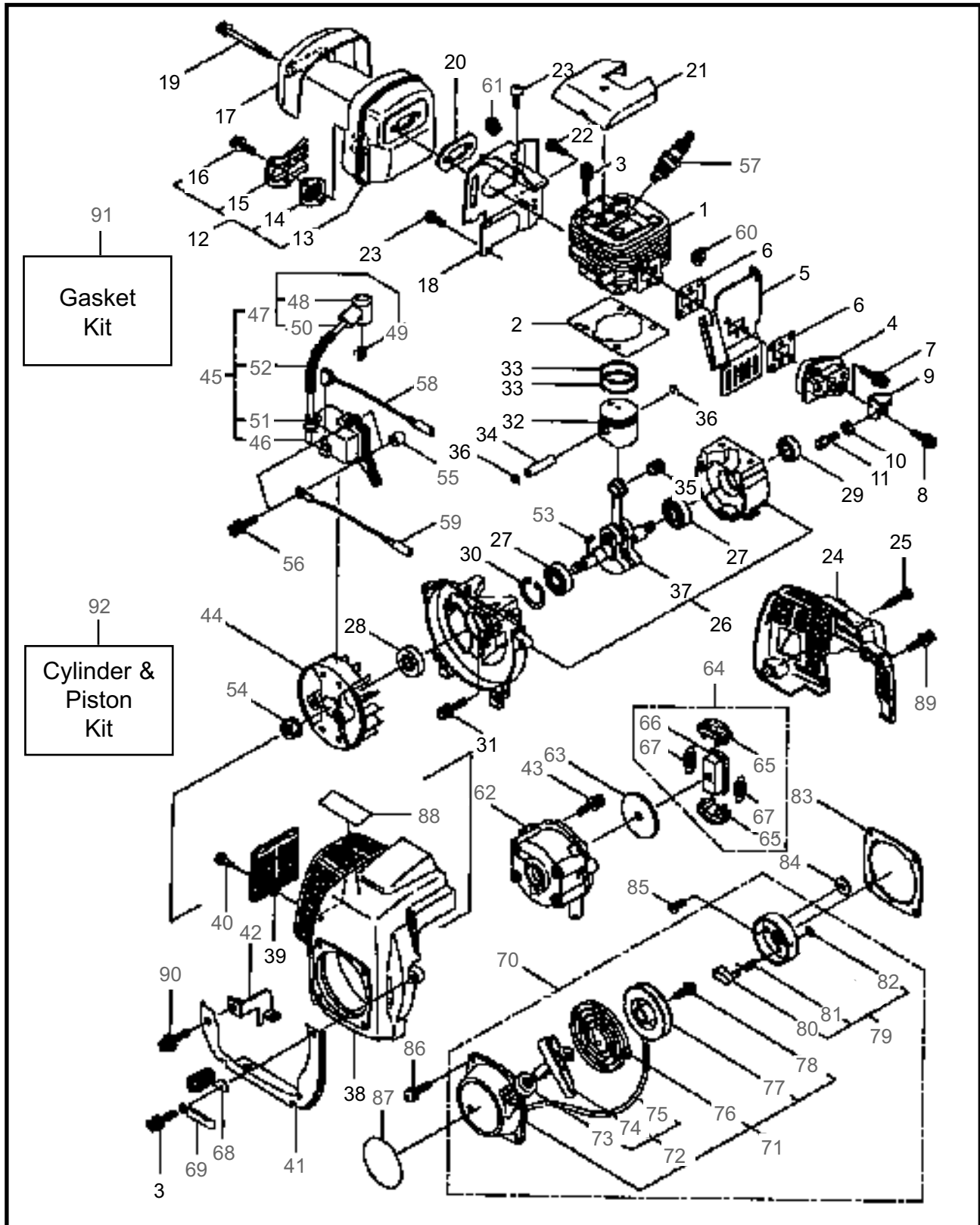
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	217677	Cover of Blade	1	
2	270614	Rear Handle Ass'y	1	Incl. 3-23
3	270468	Rear Handle (R)	1	
4	270469	Rear Handle (L)	1	
5	270397	Handle Stay (R)	1	
6	270398	Handle Stay (L)	1	
7	270470	Lock Lever	1	
8	270400	Spring	1	
9	270401	Spring	1	
10	270402	Spring	1	
11	270616	Switch, Stop	1	
12	270617	Cable Comp.	1	
13	270472	Lever	1	
14	270406	Stop Lever	1	
15	270618	Stopper	1	
16	270408	Screw	5	
17	270409	Screw	3	
18	270410	Washer	3	
19	997271	Nut	3	M4
20	270085	Label	1	
21	270424	Spacer	1	
22	270473	Lock Lever Stopper	1	
23	270474	Rod	1	
24	270615	Tube	1	
25	270420	Screw	1	
26	997253	Nut	1	M6
27	270120	Bolt	1	M6x40
28	270021	Drum	1	
29	584661	Upper Case	1	
30	270029	Bolt	2	M6x35
31	582441	Front Handle	1	
32	991973	Reinforcing Plate	1	
33	997244	Flange Nut	2	M5
34	991941	U-Nut	6	M6
35	270030	Bolt	2	M6x20
36	581912	Guide Plate	1	
37	991937	Grease Nipple	1	M6
38	580767	Bearing	1	#6001 2RS
39	270423	Bearing	3	

MAIN BODY



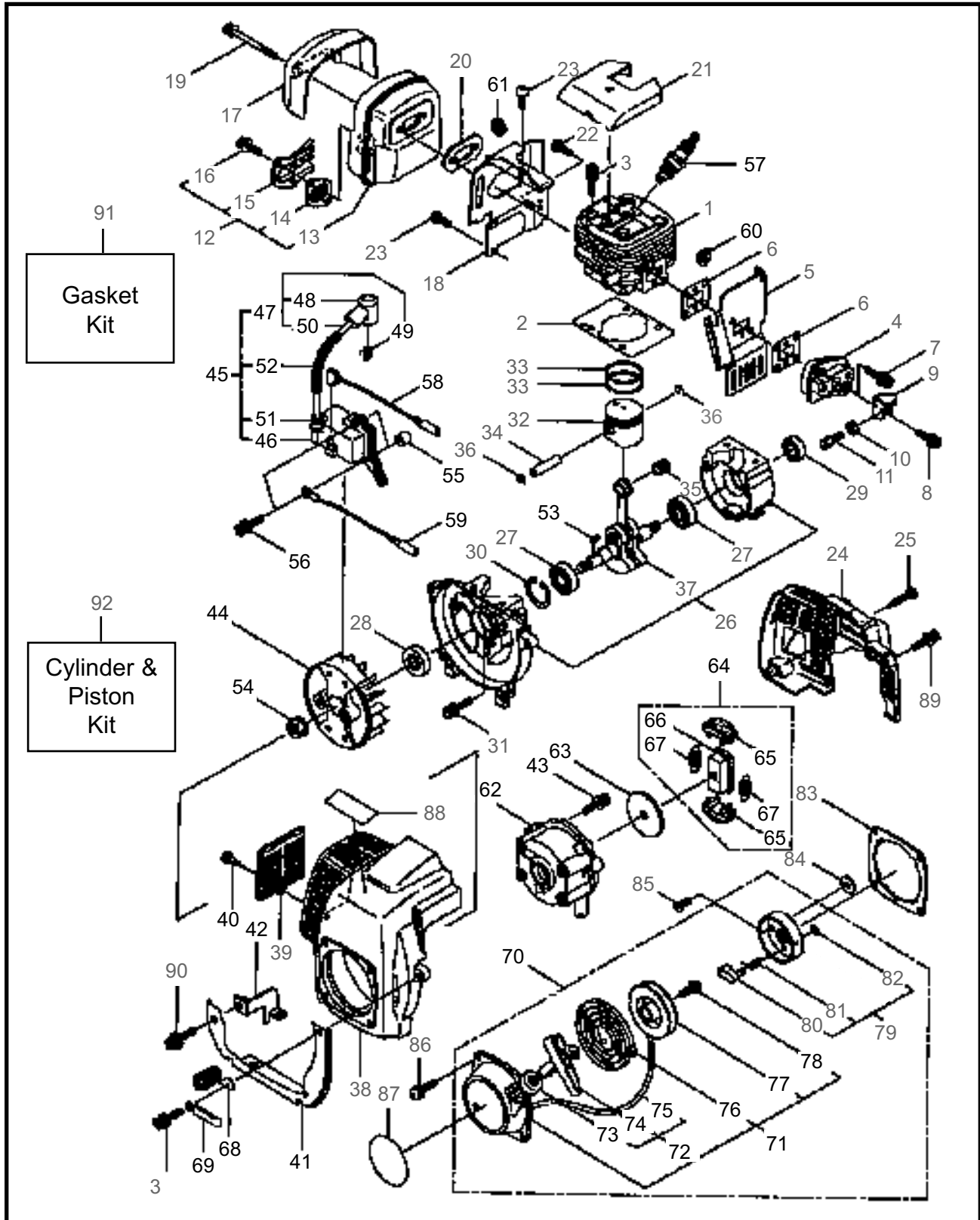
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	584666	Pinion	1	
41	591443	Crank Comp	1	
42	997282	Rod Ass'y	2	
43	580777	Snap Ring	1	
44	991931	Screw	2	M5x20
45	581913	Upper Blade	1	
46	991924	Screw	2	M3x5
47	991919	Plate, Rod Slide	1	
48	997286	Felt	1	
49	570688	Lower Blade	1	
50	997288	Lower Case	1	
51	580791	Bolt	7	M5x16
52	991912	Screw	1	
53	991913	Washer	4	
54	991914	Screw	3	
55	591450	Label	1	
56	591449	Label	1	
57	223925	Label	1	Maintenance Label

ENGINE



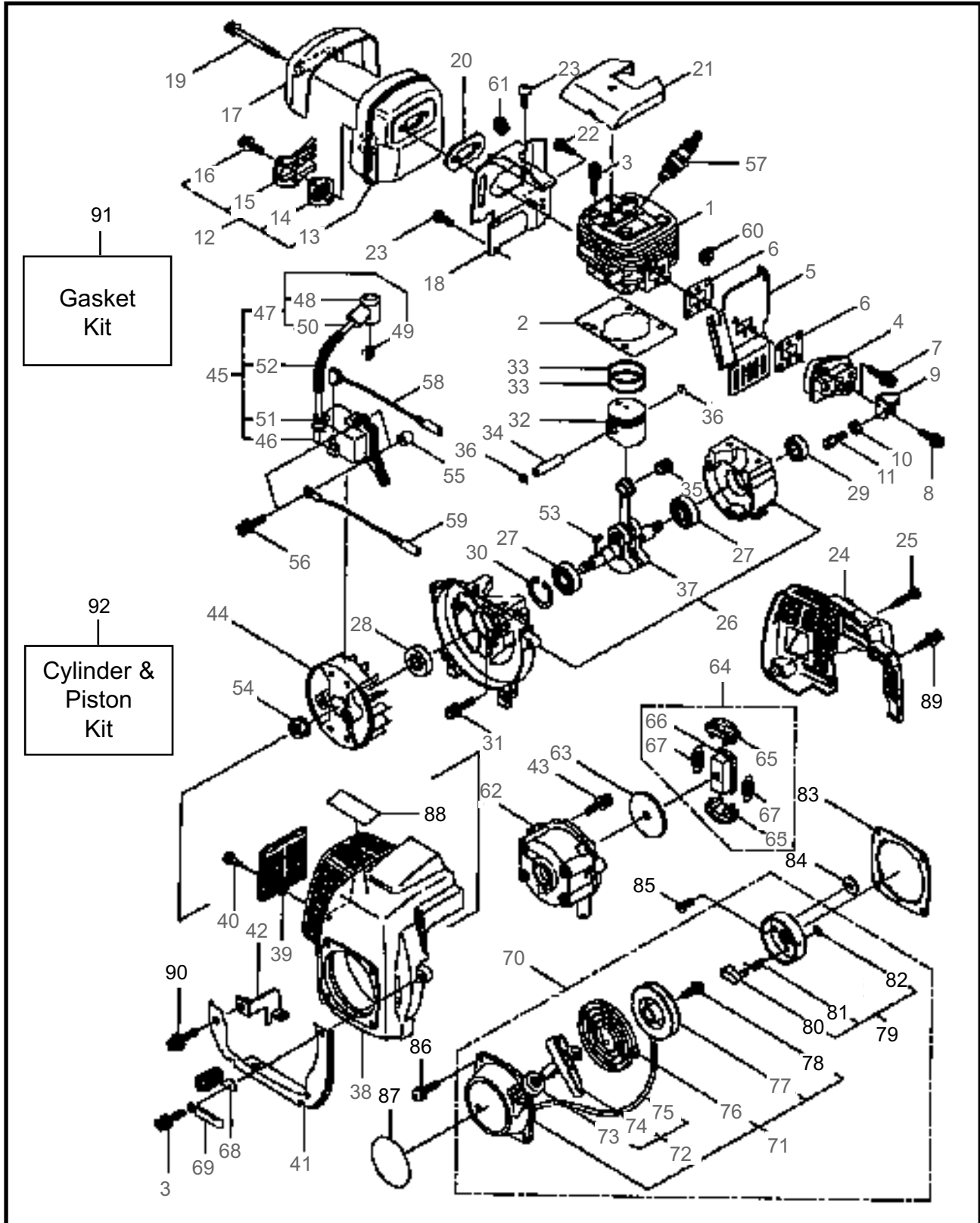
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268005	Cylinder	1	New gasket required
2	268070	Gasket	1	
3	261250	Cap Screw	8	M5x20
4 (a)	267924	Insulator	1	HT2320 & HT230L
4 (b)	265802	Insulator Block	1	HT2320DR
5	268014	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	1	M5x25
8	265925	Cap Screw	1	M5x25
9	268593	Stay	1	
10	261878	Nut	1	
11	264736	Adapter	1	
12	268016	Muffler Ass'y	1	Incl. 13-16
13	268017	Muffler	1	
14	267056	Spark Arrester	1	
15	268171	Muffler Tail	1	
16	265107	Cap Screw	2	M4x10
17	268461	Holder	1	
18	268020	Plate	1	
19	266402	Cap Screw	2	M5x55
20	268019	Gasket	1	
21	268460	Protector	1	
22	265107	Cap Screw	1	M4x10
23	268195	Cap Screw	2	M5x10
24	268580	Cylinder Cover	1	
25	266000	Tapping Screw	2	
26	268576	Crankcase	1	
27	261491	Bearing	1	#6001C3
28	262198	Oil Seal	1	
29	261386	Oil Seal	1	
30	055185	Snap Ring	1	
31	261246	Cap Screw	3	M5x25
32	268032	Piston	1	
33	264891	Piston Ring	2	(2) required
34	261036	Piston Pin	1	
35	263957	Bearing, Needle	1	
36	261576	Clip, Piston	2	
37	268585	Crankshaft/Conn. Rod Ass'y	1	
38	268474	Fan Cover	1	
39	268388	Cover	1	

ENGINE



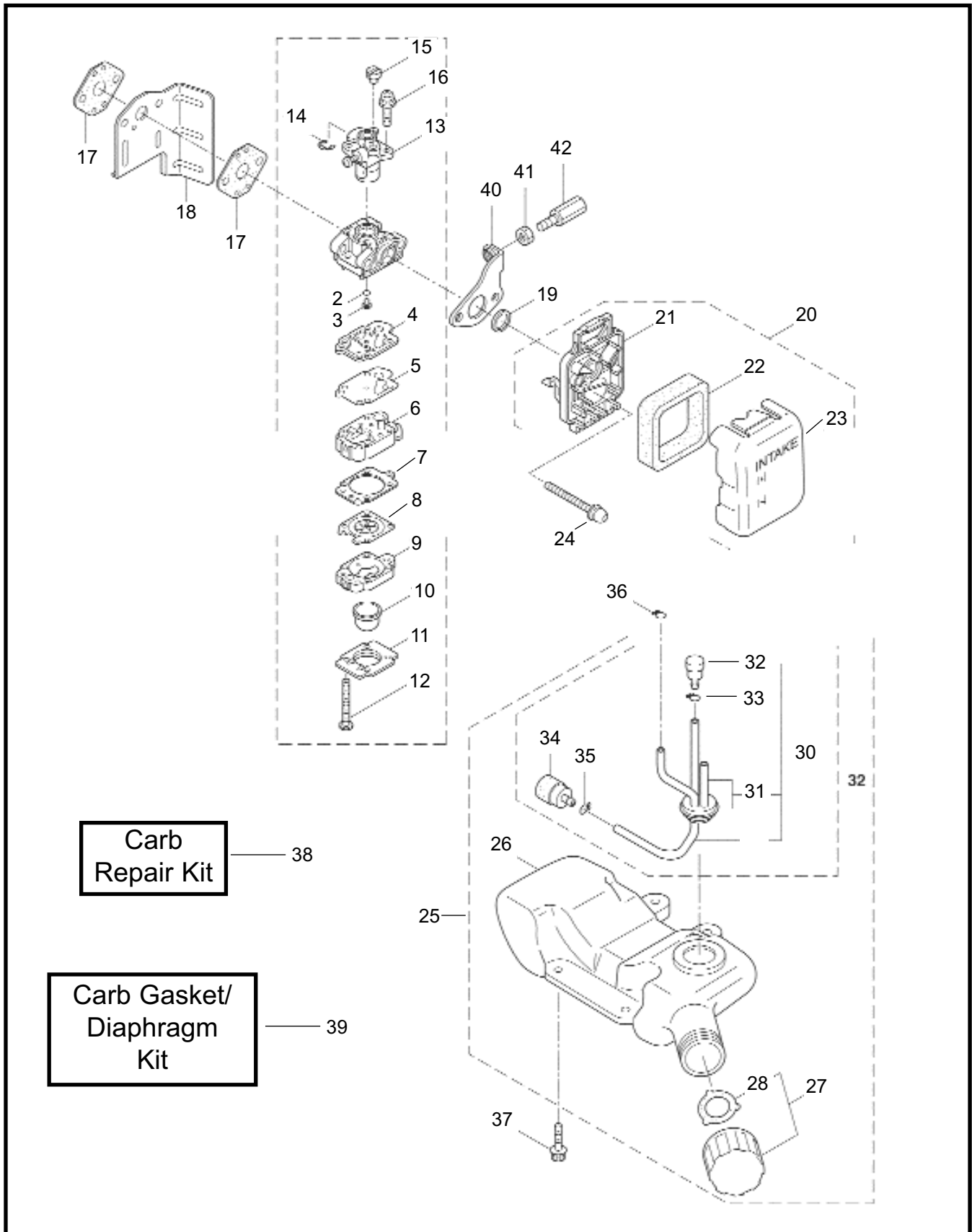
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268390	Tapping Screw	1	4x14
41	268590	Plate	1	
42	268591	Stay	1	
43	261607	Cap Screw	4	M5x16
44	268039	Rotor/Fan	1	
45	268041	Ignition Coil Ass'y	1	Incl. 46-52
46	268040	Coil	1	
47	268042	Spark Plug Wire Ass'y	1	Incl. 48-50
48	261074	Plug Boot	1	
49	261075	Connector	1	
50	268043	Spark Plug Wire	1	
51	261072	Cap	1	
52	268584	Insulator	1	
53	261076	Woodruff Key	1	
54	261417	Nut, Rotor	1	M8
55	268380	Spacer	2	
56	261256	Cap Screw	2	M4x25
57	261200	Spark Plug	1	NGK BPM6Y
58(a)	261772	Lead	1	HT2320/HT2320L
58(b)	268932	Lead	1	HT2320DR
59(a)	268882	Lead	1	HT2320/HT2320L
59(b)	265269	Lead	1	HT2320DR
60	261202	Grommet	1	
61	268036	Grommet	1	
62	268581	Clutch Case	1	
63	264646	Washer	1	
64	264959	Clutch Ass'y	1	Incl. 65-67
65	264960	Clutch Shoe	2	(2) required
66	264963	Clutch Boss	1	
67	264964	Spring	2	(2) required
68	268592	Clamp	1	
69	264588	Clamp	1	HT2320/HT230L
70	268668	Recoil Starter Ass'y	1	Incl. 71-82
71	268669	Starter Ass'y	1	Incl. 72-78
72	268813	Rope Ass'y	1	Incl. 73-75
73	268670	Damper	1	
74	267219	Starter Grip	1	
75	268201	Starter Rope	1	
76	267214	Spiral Spring	1	
77	268050	Pulley	1	
78	267213	Screw	1	

ENGINE



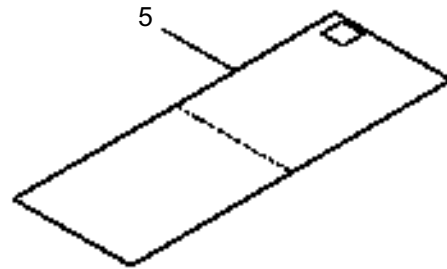
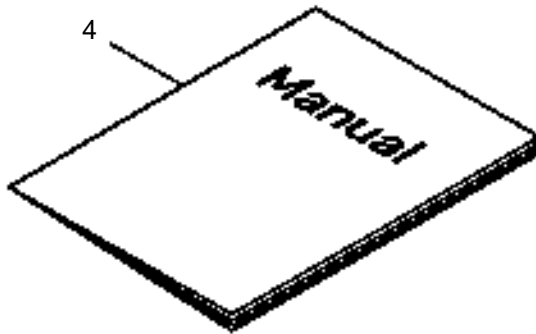
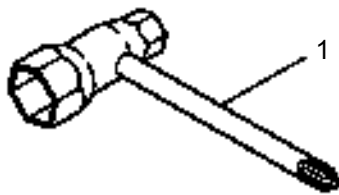
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
79	264085	Starter Pawl Ass'y	1	Incl. 80-82
80	261630	Pawl	1	
81	261631	Return Spring	1	
82	020299	E-Ring	1	
83	268671	Plate	1	
84	261189	Washer	2	
85	264535	Screw	2	M6x20
86	264807	Cap Screw	1	M5x16
87(a)	268845	Label	1	HT2320
87(b)	269034	Label	1	HT2320DR
88	268518	Label	1	MARUYAMA
89	265107	Cap Screw	2	M4x10
90	268940	Screw	1	M5x18
91	636697	Gasket Kit	1	Incl. 2,6,20
92	634608	Cylinder & Piston Kit	1	Incl. 1,2,6,20,32-36

CARBURETOR, FUEL TANK



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1(a)	268680	Carburetor Ass'y	1	Incl. 2-16
1(b)	269056	Carburetor Ass'y	1	HT2320DR
2	261871	O-Ring	1	
3	268953	Main Jet	1	#34.5
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Meterring	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	264681	Throttle Valve Ass'y	1	
14	261876	E-Ring	1	
15	261658	Swivel	1	
16	264682	Screw	2	
17	261864	Gasket	2	
18	268951	Baffle Plate	1	
19(a)	264691	O-Ring	1	
19(b)	268963	O-Ring	1	HT2320DR
20	266420	Cleaner Ass'y	1	Incl. 21-23
21	266433	Housing	1	
22	264695	Filter	1	
23	264709	Cover	1	
24	264016	Cap Screw	2	M5x60
25	268683	Fuel Tank Ass'y	1	Incl. 26-35
26	268579	Fuel Tank	1	
27	261584	Fuel Tank Cap Ass'y	1	Incl. 28
28	261105	Gasket	1	
29	268062	Fuel Pipe Pick-up Ass'y	1	Incl. 30-35
30	268185	Fuel Pipe Ass'y	1	Incl. 31-33
31	268497	Fuel Pipe & Grommet	1	
32	261590	Breather	1	
33	261117	Clip	1	
34	264653	Filter Ass'y	1	
35	261117	Clip	1	
36	261117	Clip	1	
37	268940	Screw	4	M5x18
38	840295	Carburetor Repair Kit	1	
39	840298	Carburetor Gasket/Diaphragm Kit	1	
40	268535	Bracket	1	HT2320 DR Only
41	261878	Nut	1	HT2320 DR Only
42	265410	Adaptort	1	HT2320 DR Only

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	264607	Box Spanner	1	10x19x(+)
2	219431	Wrench	1	3mm
3	219432	Wrench	1	4mm
4	270571	Owner's Manual	1	
5	216007	Warranty Card	1	



Maruyama U.S., Inc.
3570 Shelby Lane
Denton, TX 76207
940-383-7400 voice
940-383-7466 fax

www.maruyama-us.com