

# PARTS LIST

H23F

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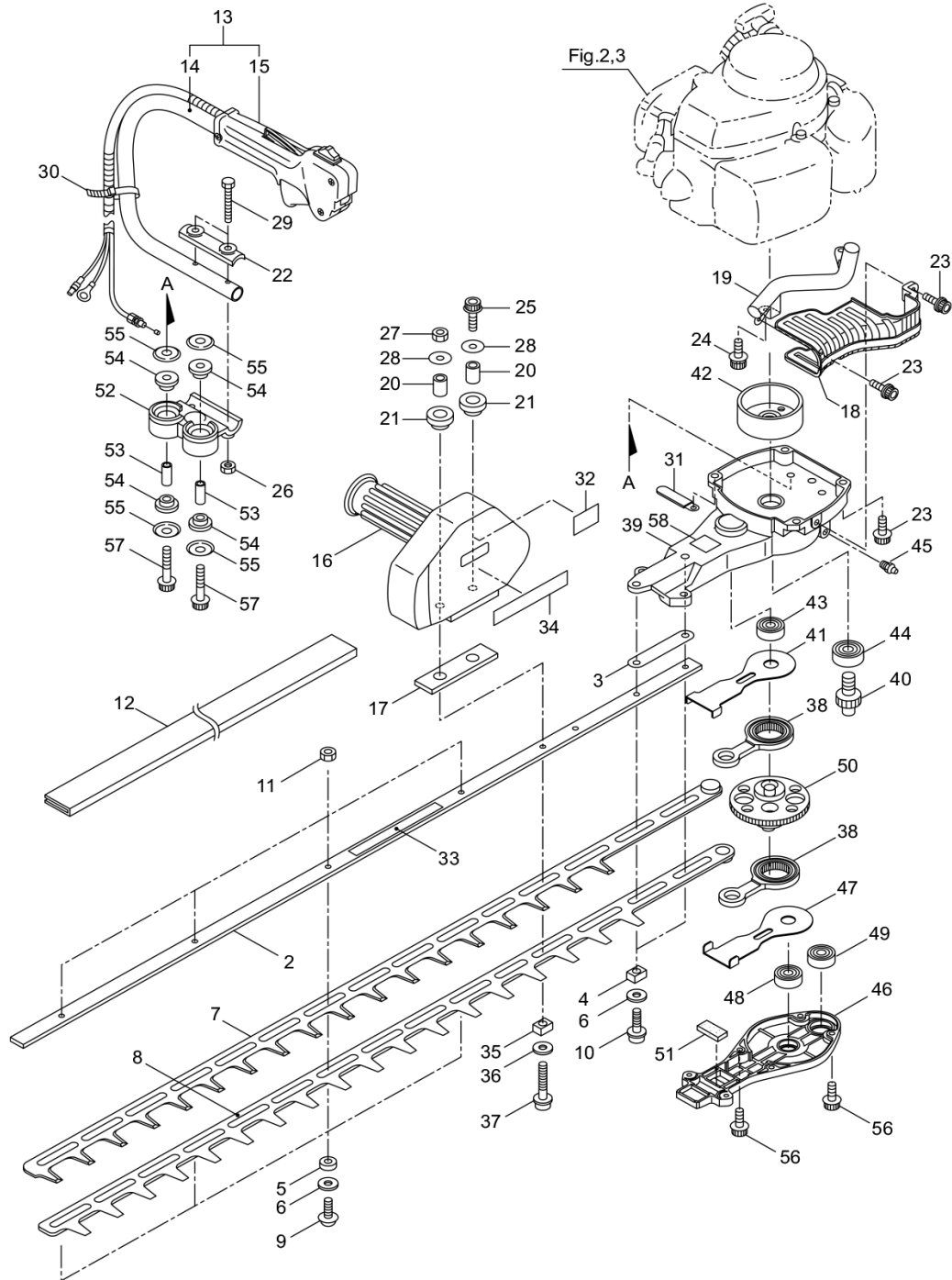
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2016. 06.



P/N 524361

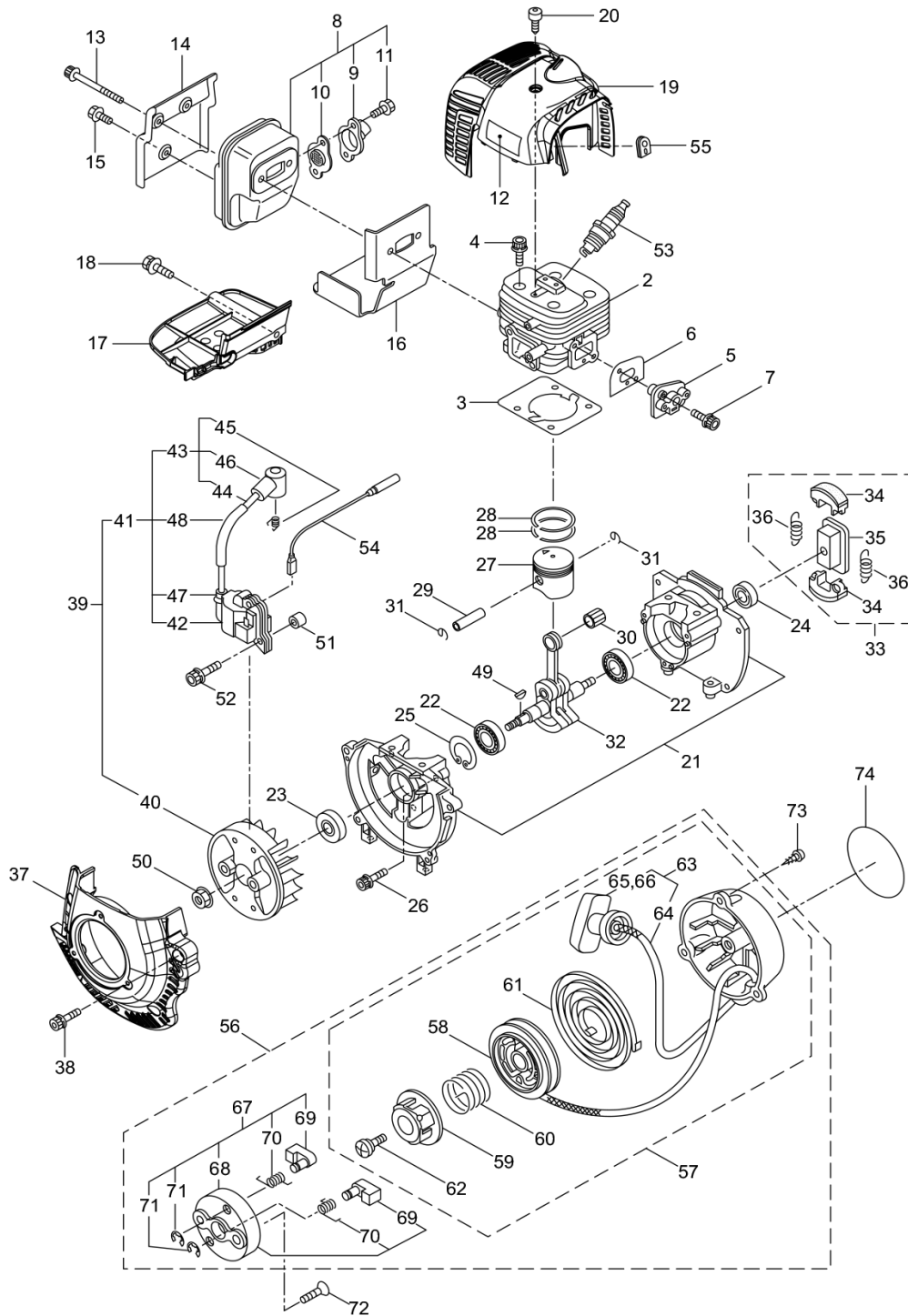
1. H23F  
MAIN BODY



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	362408	H23F (MUS)	1				
	2	277420	GUIDE PLATE	1		TE1-A168000		
	Three	271888	SPACER PLATE	1		TE1-A107000		
	Four	271889	SPACER	2		TE1-A109000		
	Five	277421	SPACER	Four		A152-127004		
	6	271890	WASHER	6		TE1-A012000		
	7	274280	UPPER BLADE	1		TE3-A130700		
	8	274281	LOWER BLADE	1		TE3-A230700		
	9	277530	SCREW	Four		R258-001200		
	Ten	271897	SCREW	2		KO73-050229		
	11	271899	NUT	Four		K179-050001		
	12	274292	COVER OF BLADE	1		G028-107561		
	13	274240	LEFT HANDLE ASSY	1		TE2-2049000	Incl.14,15	
	14	274241	LEFT HANDLE	1		TE2-2044020		
	15	274242	THROTTLE TRIGGER	1		R034-006400		
	16	274293	RIGHT HANDLE ASSY	1		TE2-4009000		
	17	274294	CUSHION A	1		TE2-4007030		
	18	271906	PIPE COVER	1		TE1-A097000		
	19	271907	TAIL PIPE COMPLETE	1		TE1-A103000		
	20	274295	SLEEVE	2		G022-000780		
	twenty one	274296	CUSHION B	2		136-102		
	twenty two	577133	HANDLE FITTING	1		136-103		136-103
	twenty three	271908	SCREW	6		K078-05016T		
	twenty four	271910	SCREW	1		K081-05016T		
	twenty five	274297	SCREW	1		K081-050254		
	26	991938	NUT	2		K151-050000	M5	900-200
	27	271899	NUT	1		K179-050001		
	28	274298	WASHER	2		K207-050161		
	29	580796	HEXAGON HEAD BOLT	2	Five	L040-050283	M5x30	K040-050301
	30	274299	BAND	2		R035-001700		
	31	274300	CLAMP	1		R037-002000		
	32	223925	LABEL	1		H/T グリスホキユ	Grease up	
	33	591450	LABEL	1		プレート チョウワユ		
	34	591449	LABEL	1		CAUTIONマークツキ		
	35	271889	SPACER	1		TE1-A109000		
	36	271890	WASHER	1		TE1-A012000		
	37	274282	SCREW	1		K073-05035N		
	38	271914	ROD ASSY	2		TE1-1006000		
	39	274284	UPPER CASE	1		TE5-A015000		
	40	271919	PINION GEAR	1		TE5-A099000		
	41	271920	PLATE	1		TE1-A076000		
	42	270021	CLUTCH DRUM	1		136-145		
	43	271921	BEARING	1		K353-006080		
	44	580767	BEARING 6001 2RS	1		K354-060010	#6001 2RS	K354-060010
	45	991937	GREASE NIPPLE	1		A-MT6X1ガタ	M6	
	46	274286	LOWER CASE	1		TE5-A011000		
	47	271924	PLATE	1		TE1-A076000		
	48	270423	BEARING 608ZZ	1		K353-006080		
	49	271925	BEARING	1		K353-060000		
	50	271926	CRANK GEAR	1		TE1-A074000		
	51	271927	FELT	1		TE1-A077000		
	52	577136	HANDLE BRACKET	1		136-100		136-100
	53	274288	SPACER	2		136-101		
	54	274289	CUSHION	4		136-102		
	55	274290	WASHER	4		136-104		
	56	271910	SCREW	5		K081-05016T		
	57	274291	SCREW	2		K081-06035T		
	58	266960	LABEL	1		ホットコネクション		

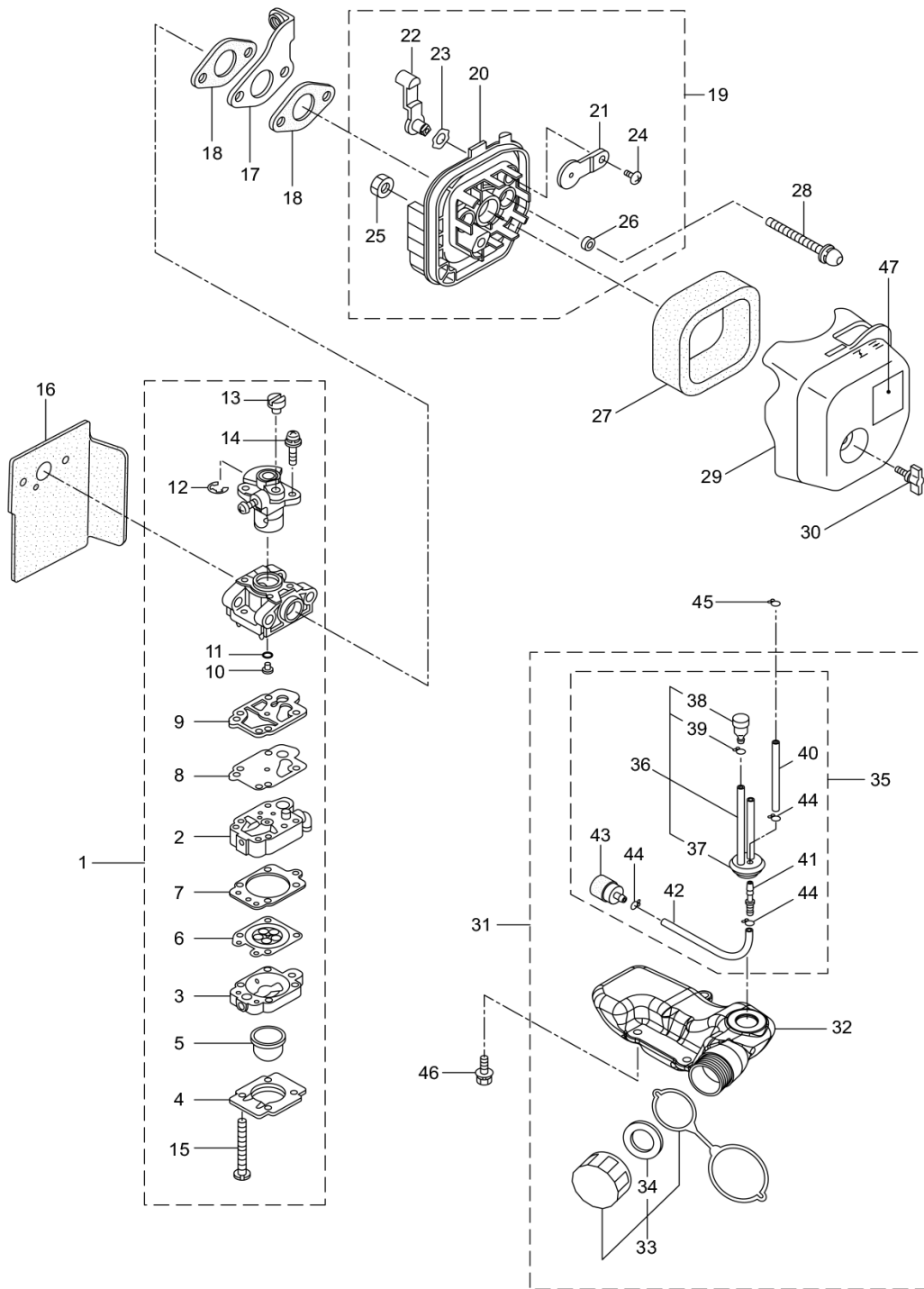
2. H23F  
ENGINE



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	859966		1			CE230H/08	
	2	288499	CYLINDER COMPLETE	1		TIER3 カセット		
	3	286074	GASKET	1		23CC/T1.0		
	4	261250	CAP SCREW	4	5	M5X20	M5x20	
	5	265802	INSULATOR	1			New gasket required	
	6	267049	GASKET	1	5			
	7	265924	CAP SCREW	2	5	M5X25WSW+オ	M5x25	
	8	277023	MUFFLER ASSY	1		CE230H アレスト	Incl.9-11	
	9	288503	MUFFLER TAIL	1				
	10	288504	SPARK ARRESTRO	1				
	11	288542	SCREW	2		M4X8 フランジ	M4x8	
	12	277257	LABEL	1		MARUYAMA H23F	H23F	
	13	266402	CAP SCREW	2	5	M5X55フランジ	M5x55	
	14	275562	MUFFLER GUARD	1				
	15	288542	SCREW	1		M4X8 フランジ	M4x8	
	16	275561	GASKET	1		T1.2		
	17	275560	UNDER COVER	1		クワ		
	18	267191	CAP SCREW	1	5	M5X16WSW+オ	M5x16	
	19	276564	TOP COVER COMPLETE	1				
	20	286399	BOLT	1		M5 ミト' リメツク	M5	
	21	288537	CRANKCASE	1				
	22	280488	BEARING 6001C3	2		6001 C3リベ' ット	PPL 6001	
	23	261492	OIL SEAL	1		ISCD12287' リス シ	ISCD12287	
	24	261386	OIL SEAL	1		ISCD12227' リス シ	ISCD12227	
	25	055185	SNAP RING #28	1	5	アサヨウ28	#28	
	26	261246	CAP SCREW	3	5	M5X25	M5x25	
	27	283379	PISTON	1		CE230		
	28	282177	PISTON RING	2				
	29	261036	PISTON PIN	1		5.7X8X23.5L		
	30	263957	NEEDLE BEARING KTV81112EG12B2	1		KTV81112EG12 B2	KTV81112EG01 B2	
	31	261576	CLIP PISTON	2				
	32	288511	CRANKSHAFT COMPLETE	1		CE' ヲツ ヲカ		
	33	280404	CLUTCH ASSY	1		' ヲツ 54' ヲカ' ヲツ	Incl.34-36	
	34	280568	CLUTCH SHOE	2			(2)required	
	35	280569	CLUTCH BOSS	1				
	36	280570	SPRING	2			(2)required	
	37	275557	FAN COVER	1		ア' カ		
	38	261250	CAP SCREW	4	5	M5X20	M5x20	
	39	288514	MAGNETO ASSY	1			Incl.40-48	
	40	288515	ROTOR	1		FW-107		
	41	288516	IGNITION COIL ASSY	1		MHU-6	Incl.42-48	
	42	289483	COIL	1		181-747		
	43	289484	SPARK PLUG WIRE ASSY	1		94-1405	Incl.44-46	
	44	289485	CORD	1		94-1407		
	45	272805	CONNECTOR	1		ES-23261		
	46	283178	PLUG CAP	1		141-509		
	47	283271	CAP	1		31-71		
	48	289486	TUBE	1		17-574		
	49	261076	WOODRUFF KEY 3X10	1	5	A' シ 3X10	3x10	
	50	261417	NUT ROTOR M8	1	5	M8	M8	
	51	280381	SPACER	2	5			
	52	261256	BOLT	2	5	M4X25	M4x25	
	53	285982	SPARK PLUG(BPM8Y)	1		NGK BPM8Y	NGK BPM8Y	
	54	261772	LEAD	1		175' ヲツ HCBH		
	55	283140	GROMMET	1				
	56	283171	RECOIL STARTER ASSY	1			Incl.57-71	
	57	283172	STARTER ASSY	1			Incl.58-66	

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	58	286363	REEL	1		A54108140000		
	59	286364	CAM PLATE	1		A54308140400		
	60	283290	DAMPER SPRING	1				
	61	280931	SPIRAL SPRING	1				
	62	267213	SCREW	1				
	63	283291	ROPE ASSY	1			Incl.64-66	
	64	283292	STARTER ROPE	1				
	65	261725	STARTER GRIP	1				
	66	283293	ROPE STOPPER	1				
	67	283173	STARTER PULLEY	1			Incl.68-71	
	68	283294	STARTER PULLEY	1				
	69	280936	RACHET	2				
	70	283295	RETURN SPRING	2				
	71	020299	E-RING #4	2	10	ヨビ 4	#4	
	72	264535	SCREW	2	5	M6X20サヲ	M6x20	
	73	280144	TAPPING SCREW	3	5	4X16タツビソブラス		
	74	277256	LABEL	1		48 H23F	H23F	

3. H23F  
CARBURETOR, FUEL TANK

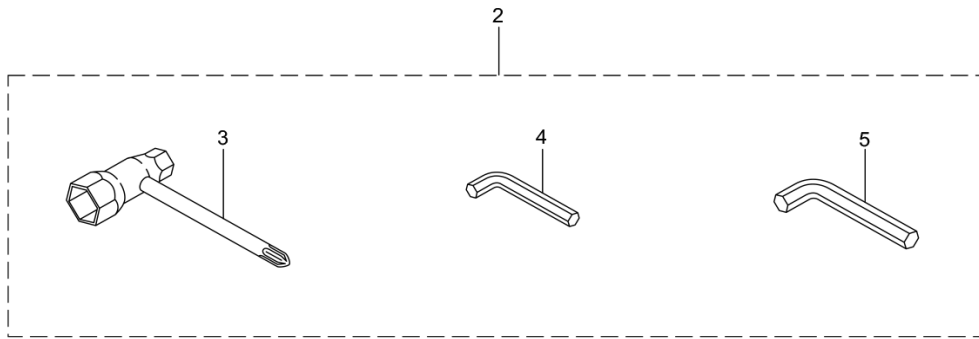
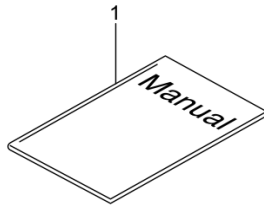


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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	277126	CARBURETOR ASSY	1		WYL-351	Incl.2-15	
	2	268499	CARBURETOR BODY	1		WB5-2771		
	3	262991	PURGE BODY	1		WB5-2557		
	4	262992	COVER	1		WB21-3147		
	5	261874	PRIMER	1		WB188-12		
	6	283905	DIAPHRAGM METERRING	1		WB95-614		
	7	262993	GASKET	1		WB92-359		
	8	262994	DIAPHRAGM	1		WB95-99		
	9	282576	GASKET	1		WB92-415		
	10	289396	JET	1		WB112-3070-330		
	11	261871	O-RING	1		WB16-104		
	12	261876	RING	1		WB16-71		
	13	261658	SWIVEL	1		WB52-34		
	14	264682	SCREW	2		WB96-364		
	15	262996	SCREW	4	5	WB96-425		
	16	288517	GASKET	1		T0.5		
	17	283773	STAY	1				
	18	283771	GASKET	2				
	19	289048	CASE	1			Incl.20-26	
	20	269050	CASE BODY	1		カド WYL		
	21	289019	MACHINED DISC	1		1		
	22	284803	LEVER	1				
	23	284816	WASHER	1	5	6.4X11X0.15	6.4x11x0.15	
	24	269032	SCREW	1	5	タツビ ソネジ 3.5X8		
	25	126993	NUT	1	5	M5X0.8 2ｼﾏ	M5	
	26	269051	SLEEVE	2		5.5X7.1X3		
	27	277320	ELEMENT	1		HR-70ｼｸﾄﾞ		
	28	262720	CAP SCREW	2	5	M5X55WSWホ	M5x55	
	29	283772	CLEANER COVER	1				
	30	281438	KNOB	1				
	31	277028	FUEL TANK ASSY	1			Incl.32-44	
	32	275618	FUEL TANK	1		0.4L タﾝｸ		
	33	289046	TANK CAP ASSY	1			Incl.34	
	34	287058	GASKET	1				
	35	289279	FUEL PIPE ASSY	1			Incl.36-44	
	36	289280	PIPE ASSY	1			Incl.37-39	
	37	268065	GROMMET	1		3ﾌﾞﾏ		
	38	289451	BREATHER ASSY	1		ﾊﾞｯｼﾞﾝ ｺﾞｸ		
	39	261117	CLIP	1				
	40	289028	PIPE A	1		3X5X53L	3x5x53L	
	41	288921	JOINT	1				
	42	289029	PIPE	1		3X5X125L	3x5x125L	
	43	264653	FILTER ASSY	1		125-552		
	44	261117	CLIP	3				
	45	261117	CLIP	1				
	46	269690	CAP SCREW	4	5	M5X18WSW-16	M5x18	
	47	285188	LABEL	1		CAｽﾊﾞ -ｸﾞｱﾚｽﾀｲｲｺｸ		



4. H23F  
ACCESSORIES



Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
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Status	Position	Parts Number	Parts Name	Unit Quantity	Set Unit Quantity	Specification	Remarks	Maker code
	1	277076		1				
	2	264606	TOOL SET	1			Incl.3-5	
×	3	264607	PLUG WRENCH	1			10x19x(+)	
	4	219431	SPANNER	1		ニメ>ハハ 3	3mm	
	5	219432	WRENCH	1		ニメ>ハハ 4	4mm	