

Is Your Product Registered?

Contact your Dealer to verify.

Warranties are based on Registrations and reduced to 1 year without
Registration.

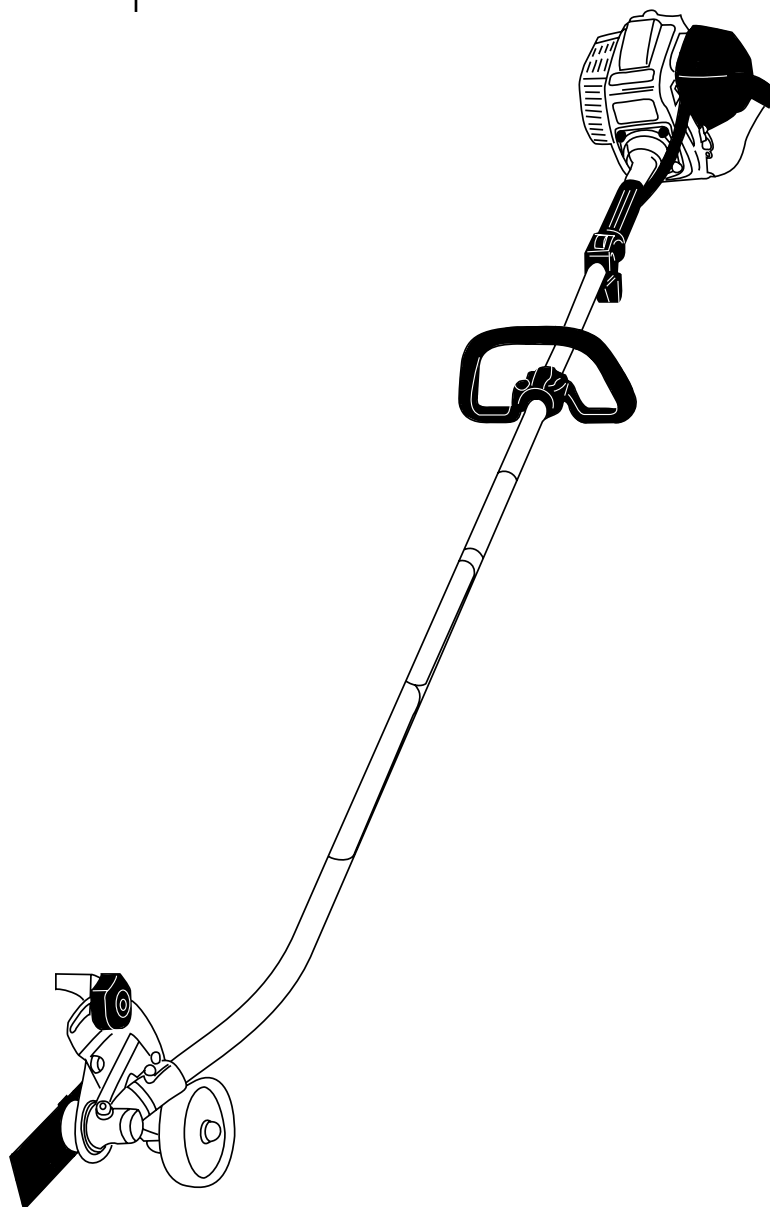
MARUYAMA

ILLUSTRATED PARTS LIST

ED2320

ED2620

EDGER



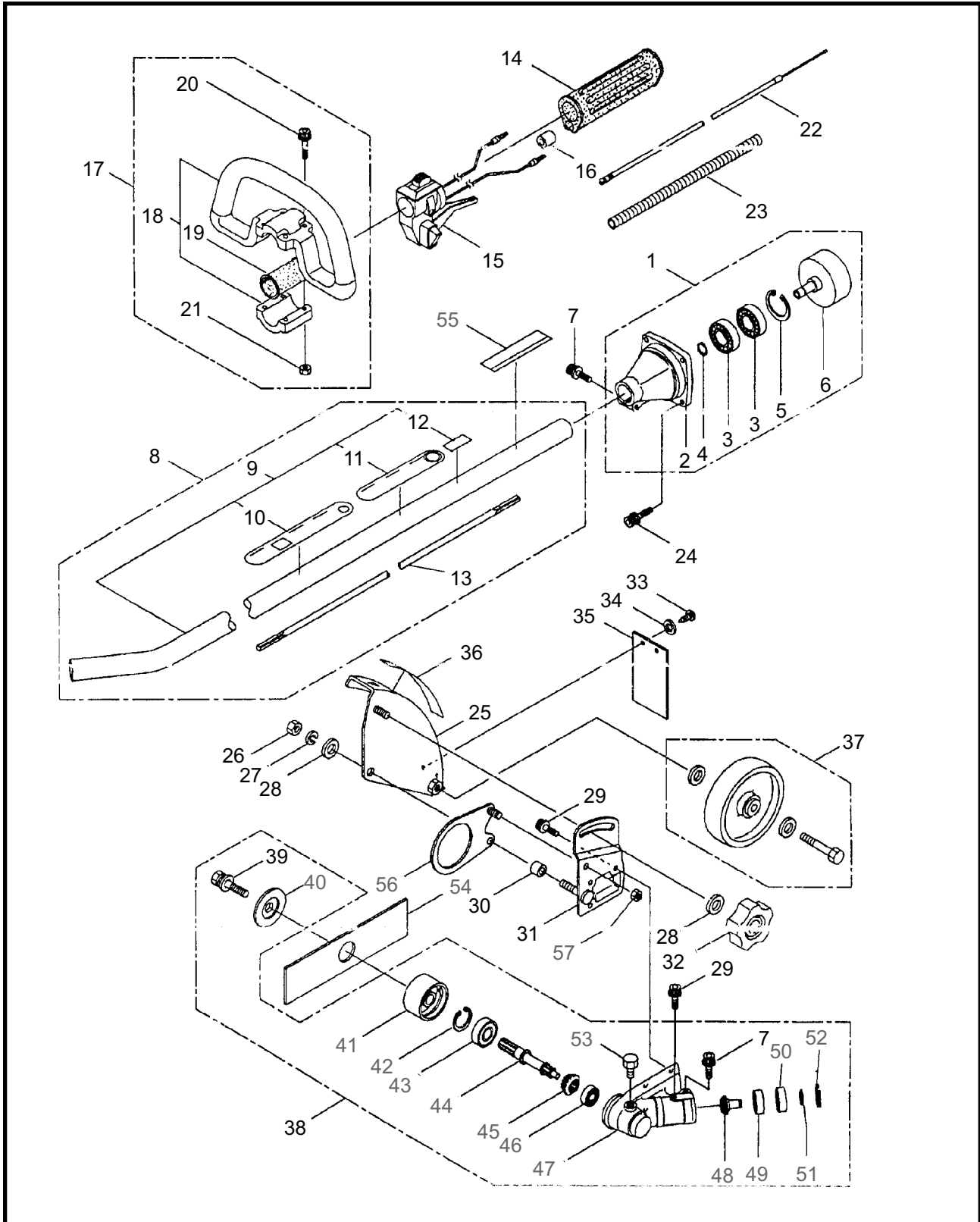
ED2320/ED2620
EDGER
PART 845394-REV01/02



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
ED2320/ED2620

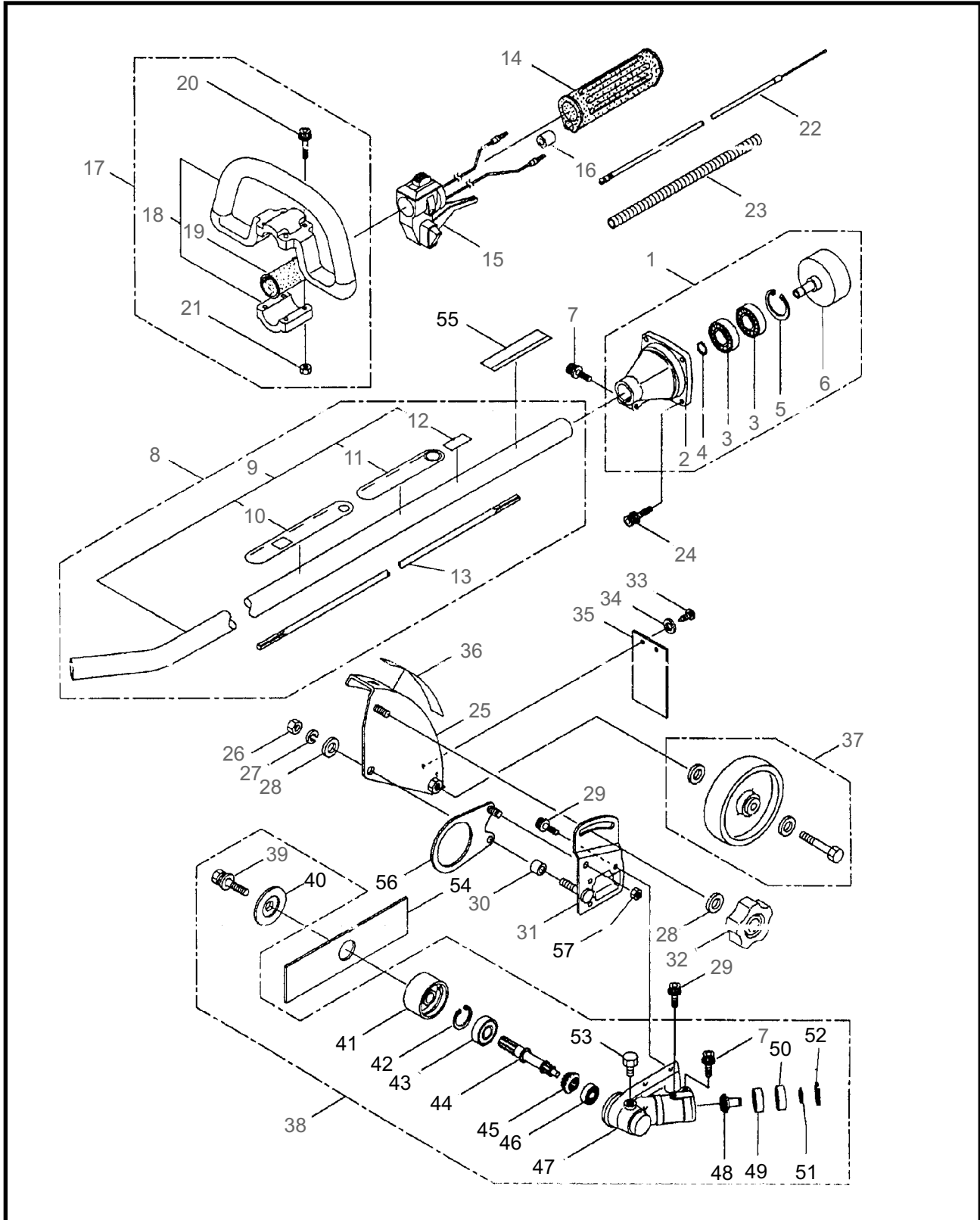
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	220155	Clutch Case Ass'y	1	Incl. 2-6
2	220156	Clutch Case	1	
3	102680	Bearing	2	#6000ZZ
4	014210	Snap Ring	1	
5	054676	Snap Ring	1	
6	218588	Clutch Drum	1	
7	261246	Cap Screw	2	M5x25
8	224556	Driveshaft Kit	1	Incl. 9-14
9	224557	Driveshaft Tube Ass'y	1	Incl. 10-13
10	221502	Label	1	CAUTION
11	221501	Label	1	CAUTION
12	223926	Label	1	
13	224555	Driveshaft	1	
14	215532	Shaft Grip	1	
15	221465	Throttle Trigger	1	
16	214083	Outer Guide	1	
17	215601	Loop Handle Ass'y	1	Incl. 19-21
18	214982	Handle Ass'y	1	
19	213171	Packing	1	
20	215608	Cap Screw	4	M5x30x16
21	089846	Nut	4	M5
22	213444	Throttle Cable	1	
23	215403	Plastic Tube	1	
24	261250	Bolt	4	M5x20
25	220158	Shield	1	
26	081039	Nut	1	M8
27	015845	Spring Washer	1	M8
28	014065	Washer	2	M8
29	215993	Alignment Screw	4	M5x10
30	222406	Collar	1	
31	220149	Plate	1	
32	219088	Clamping Knob	1	
33	086053	Tapping Screw	2	M4x8
34	550163	Washer	2	
35	220162	Flap	1	
36	221528	Label	1	CAUTION
37	220160	Wheel Ass'y	1	
38	220168	Gearcase Ass'y	1	Incl. 40-53
39	215610	Bolt	1	M8x22(CC)

4 ILLUSTRATED PARTS LIST
ED2320/ED2620

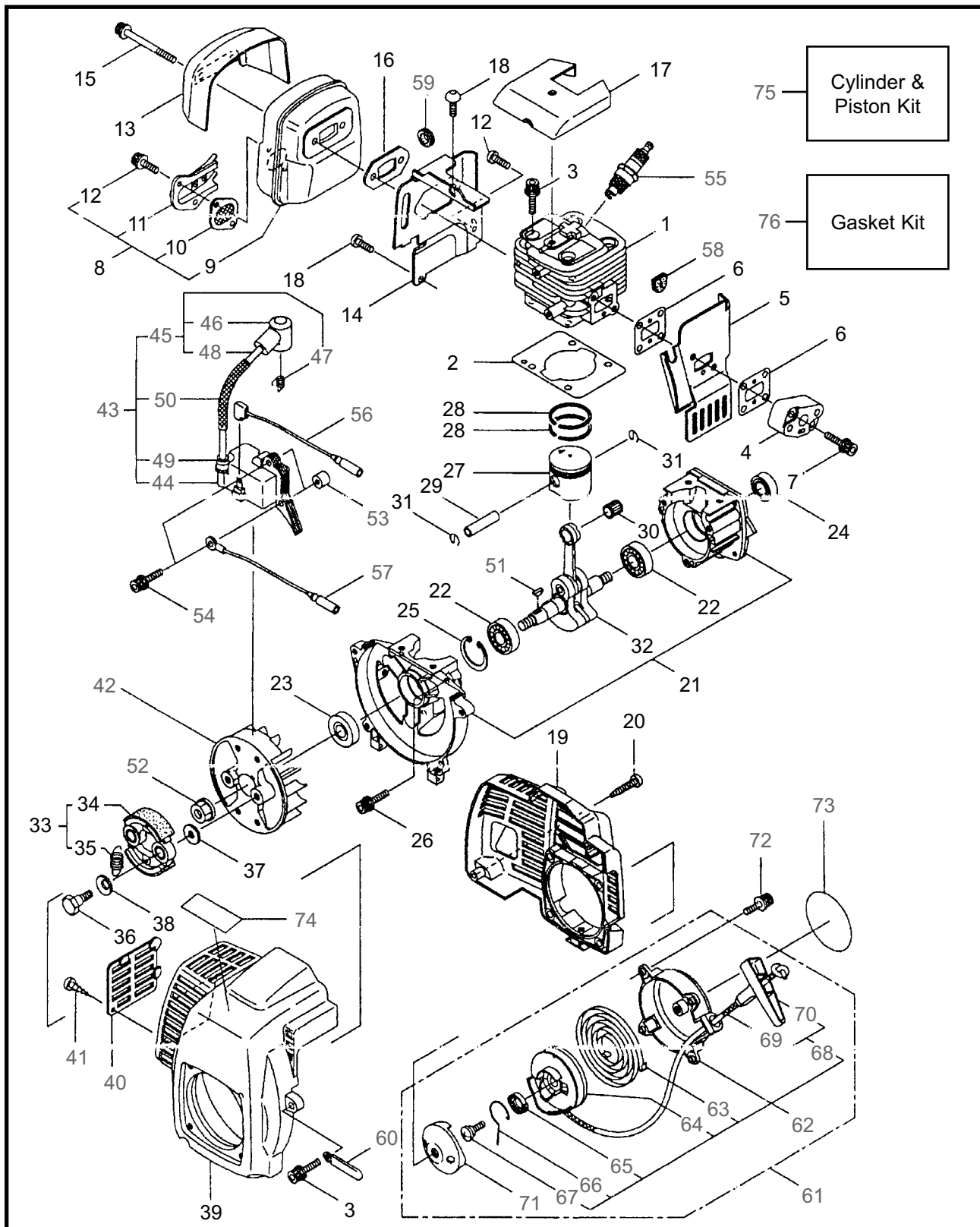
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	215546	Clamping Washer	1	
41	220148	Boss Adapter	1	
42	055185	Snap Ring	1	
43	212999	Bearing	1	#6001 2RK
44	216056	Blade Shaft	1	
45	210555	Gear	1	
46	210554	Bearing	1	
47	219077	Gearcase	1	
48	216629	Pinion Gear	1	
49	210560	Bearing	1	
50	217042	Bearing	1	
51	140269	Snap Ring	1	
52	140270	Snap Ring	1	
53	089101	Bolt	1	M8x10
54	840084	Cutting Blade	1	50x195xt3.2
55	224460	Label	1	MODEL
56	222445	Guard Kit	1	
57	219959	Nut	1	M6

6 ILLUSTRATED PARTS LIST
CE230 Engine

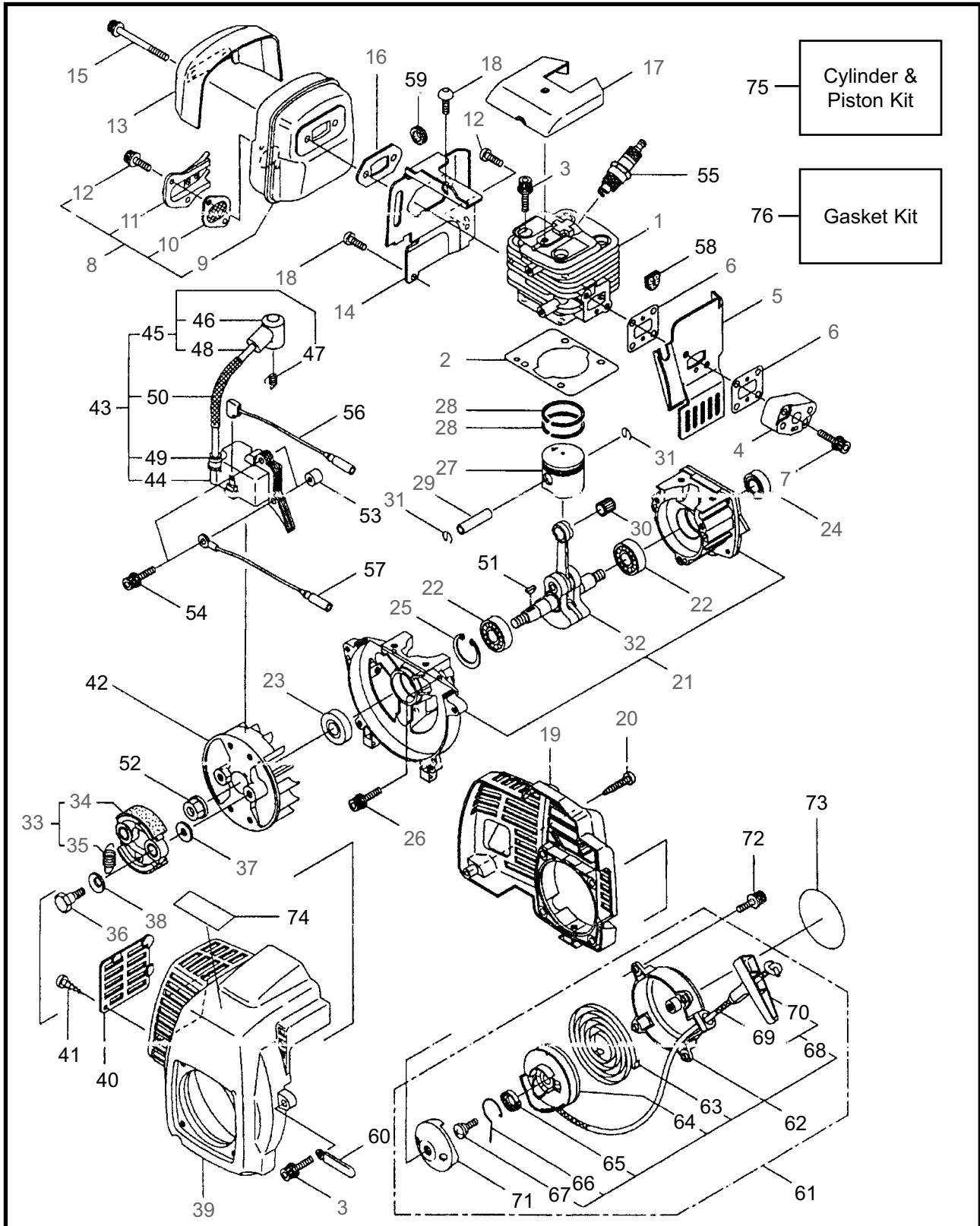
ENGINE



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268005	Cylinder	1	
2	268070	Gasket	1	
3	261250	Cap Screw	4	M5x20
4	266317	Insulator	1	
5	268014	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5x25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268020	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268460	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268159	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268026	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	
24	261386	Oil Seal	1	
25	055185	Snap Ring	1	#28
26	261612	Cap Screw	3	M5x30
27	268032	Piston	1	
28	264891	Piston Ring	2	
29	261036	Piston Pin	1	
30	263957	Bearing Needle	1	
31	261576	Clip, Piston	2	
32	268187	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 34-38
34	267342	Clutch Shoe	2	
35	267345	Sping, Clutch	1	
36	264505	Clutch Bolt	2	
37	261189	Washer	2	6x16.5xt1.2
38	261777	Wave Washer	2	
39	268474	Fan Cover	2	

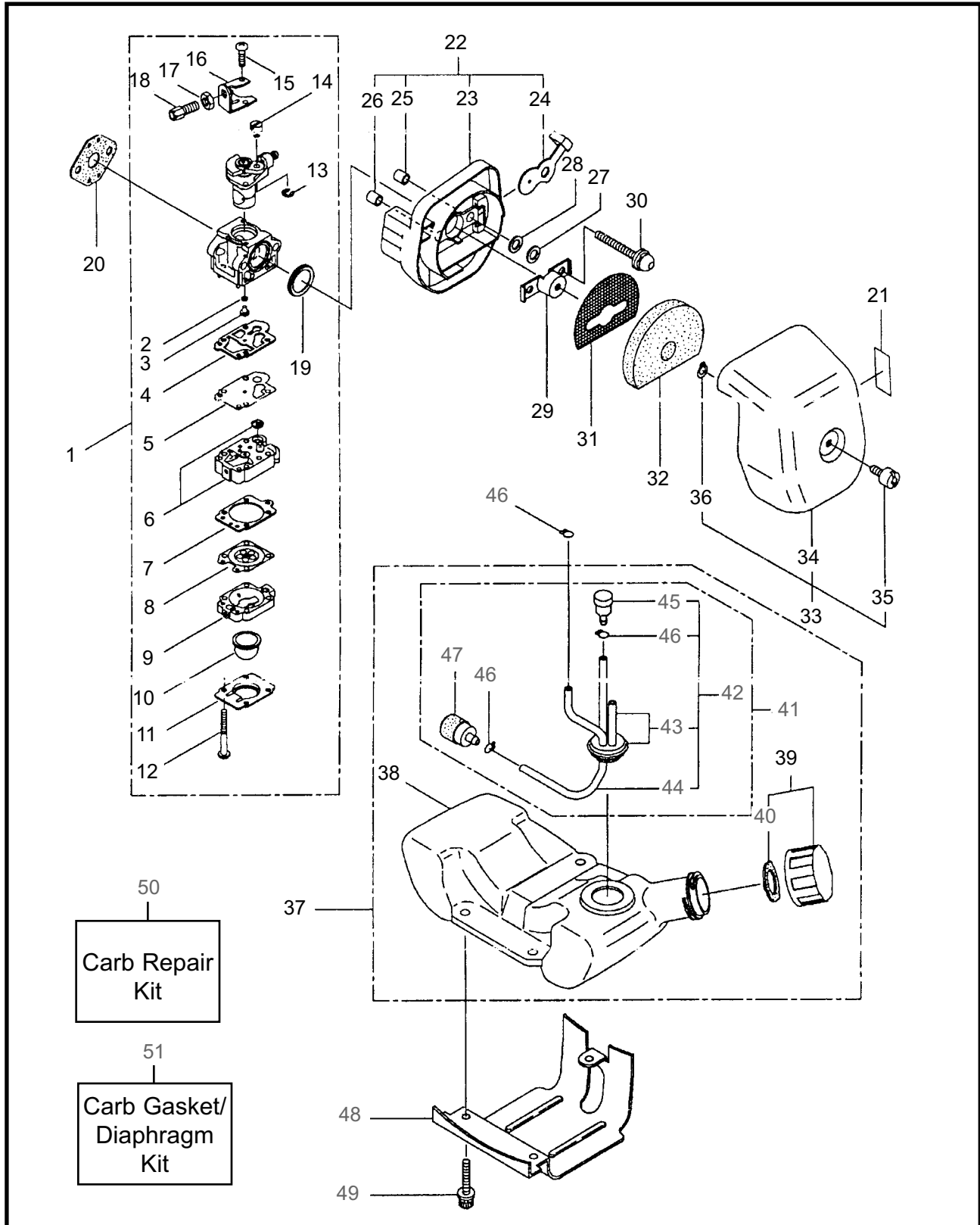
8 ILLUSTRATED PARTS LIST
CE230 Engine

ENGINE



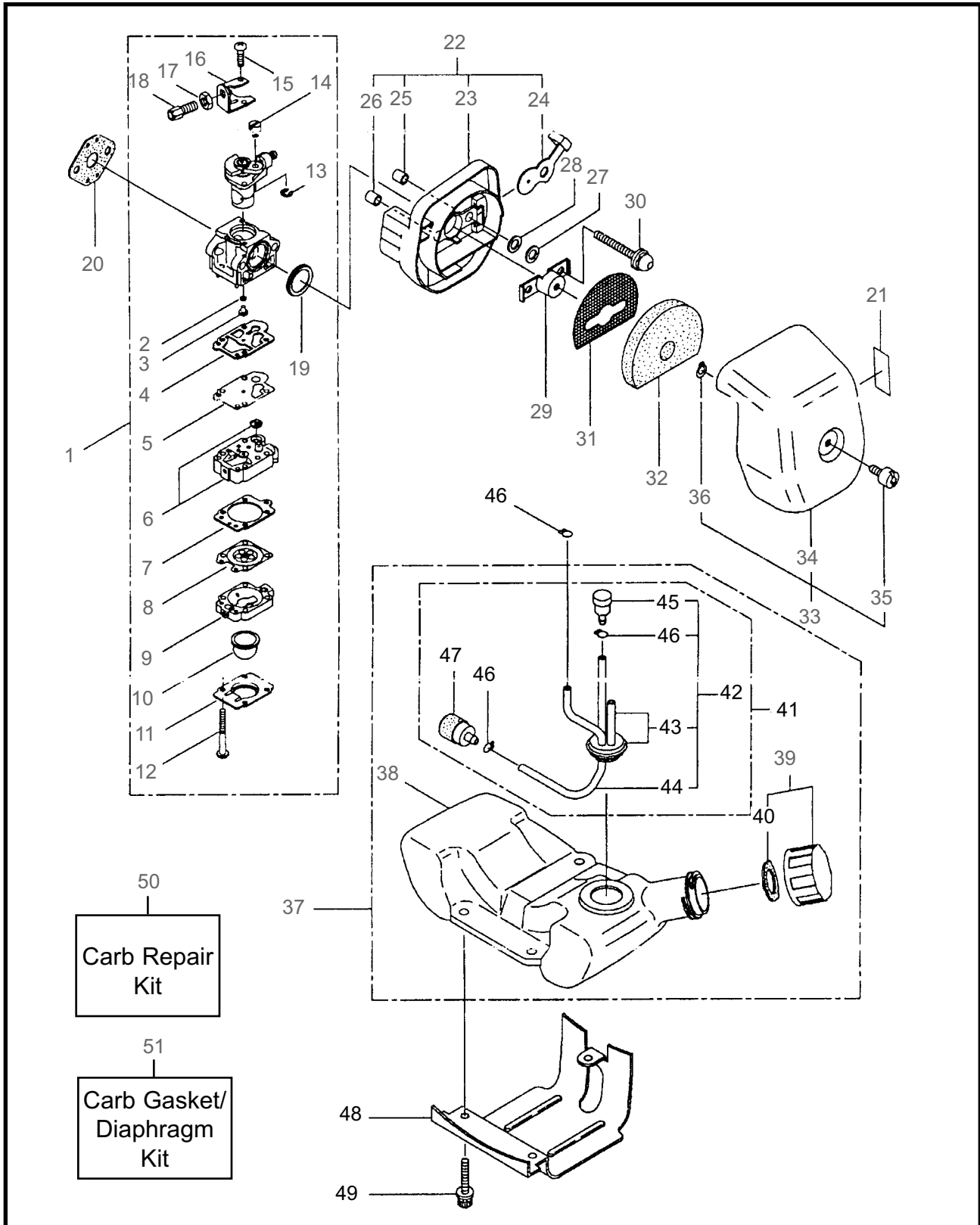
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268388	Cover	1	
41	268390	Screw	1	4x14
42	268039	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 45-50
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 46-50
46	261074	Plug Cap	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	6x6.8x90
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	M4x25
55	261200	Spark Plug	1	NKG BPM6Y
56	261772	Wire Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 63-71
62	268163	Recoil Ass'y	1	Incl. 63-71
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 69,70
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268442	Label	1	
74	268518	Label	1	
75	634608	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268053	Carburetor Ass'y	1	Incl. 2-19
2	261871	O-Ring	1	
3	268502	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer Bulb	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	260607	Screw	2	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adapter	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	261352	Label	1	Choke
22	268055	Air Filter Case Ass'y	1	Incl. 23-26
23	268056	Air Filter Case	1	
24	268057	Valve	1	
25	268412	Sleeve	1	5.5x7.1x6.6L
26	268157	Sleeve	1	5.5x7.1x6L
27	263345	Packing	1	7.2x11xt1.3
28	263942	Washer	1	7.2x12xt0.15
29	263815	Stay	1	
30	264016	Cap Screw	2	M5x60
31	265026	Screen	1	
32	265027	Foam Element	1	
33	268058	Air Filter Cover Ass'y	1	Incl. 34-36
34	268059	Air Filter Cover	1	
35	264022	Knob	1	
36	261734	Snap Ring	1	#5
37	268197	Fuel Tank Ass'y	1	Incl. 38-47
38	268060	Fuel Tank	1	
39	264784	Fuel Tank Cap Ass'y	1	Incl. 40

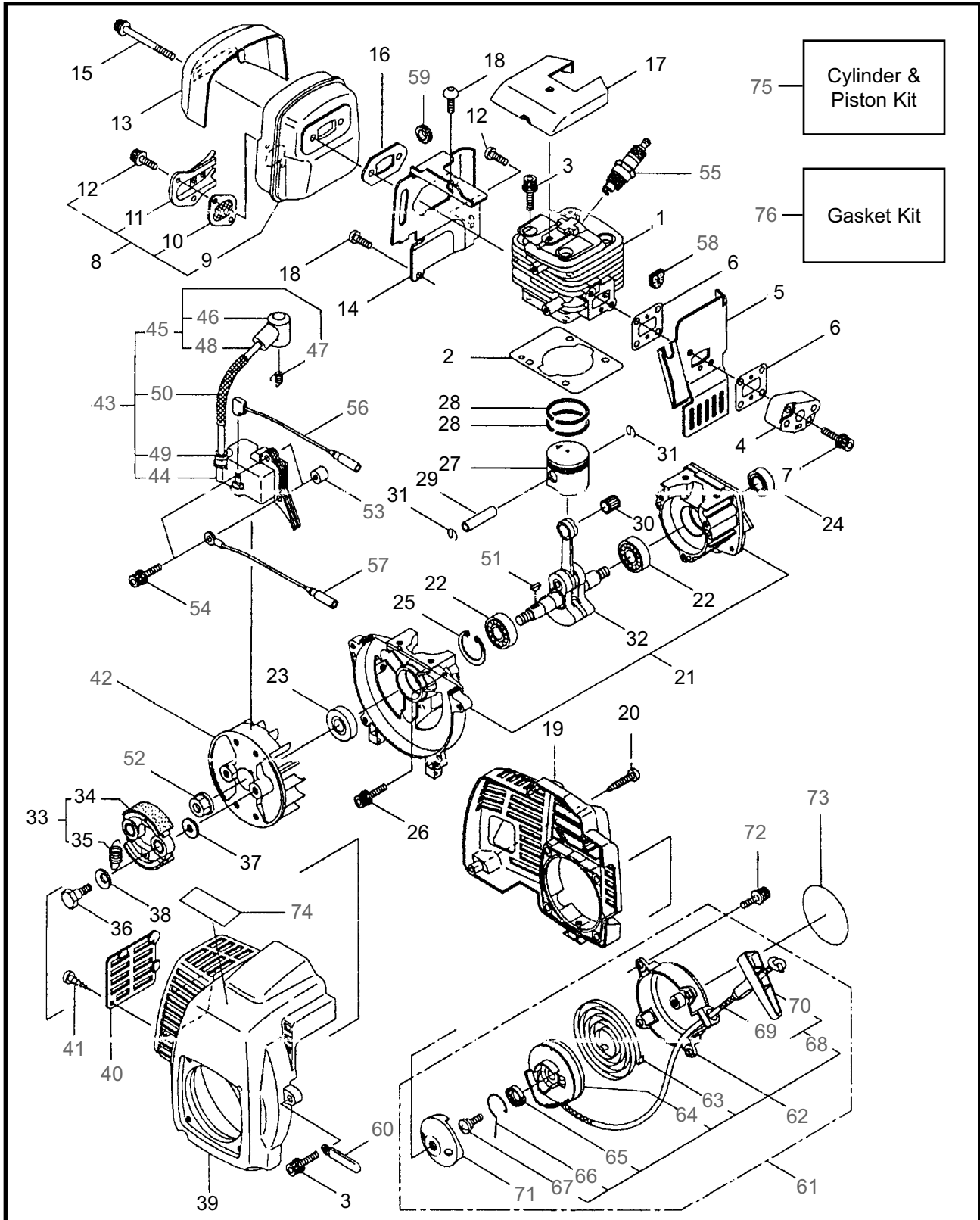
CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	261105	Gasket	1	
41	268062	Fuel Pipe Pick-Up Ass'y	1	Incl. 42-47
42	268185	Fuel Pipe Ass'y	1	Incl. 43-46
43	268497	Fuel Pipe & Grommet	1	
44	262649	Fuel Pipe	1	
45	261590	Breather	1	
46	261117	Clip	3	
47	264653	Filter Ass'y	1	
48	268169	Stand	1	
49	261246	Cap Screw	3	M5x25
50	840859	Carburetor Repair Kit	1	
51	840860	Carburetor Gasket/Diaphragm Kit	1	

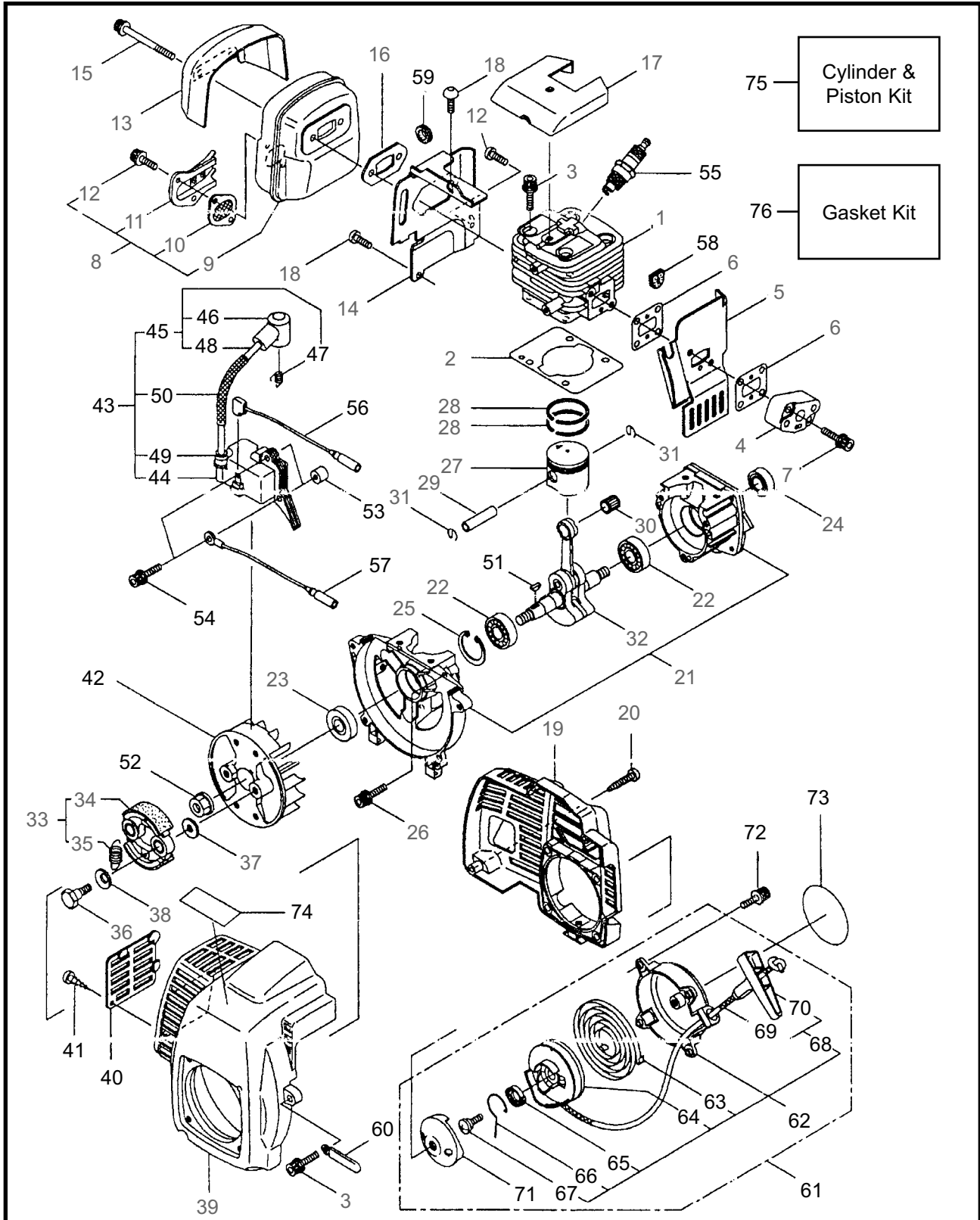
14 ILLUSTRATED PARTS LIST
CE260 Engine

ENGINE



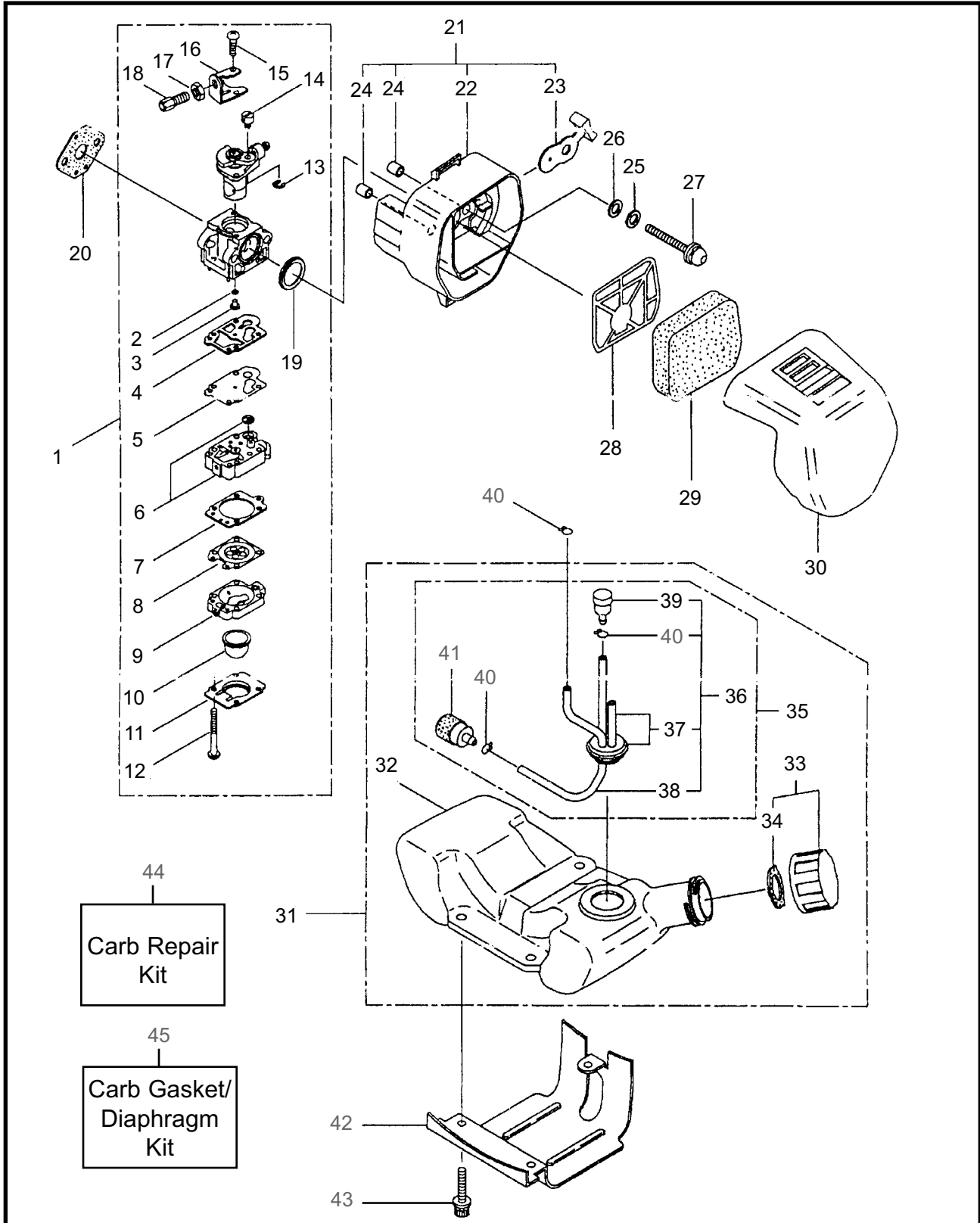
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268229	Cylinder	1	
2	268231	Gasket	1	
3	261250	Cap Screw	8	M5x20
4	266317	Insulator	1	
5	268233	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	2	M5X25
8	268016	Muffler Ass'y	1	Incl. 9-12
9	268017	Muffler	1	
10	267056	Spark Arrester	1	
11	268171	Muffler Tail	1	
12	265107	Cap Screw	2	M4x10
13	268461	Holder	1	
14	268235	Plate	1	
15	266402	Cap Screw	2	M5x55
16	268019	Gasket	1	
17	268468	Protector	1	
18	268195	Cap Screw	2	M5x10
19	268238	Cylinder Cover	1	
20	268051	Screw	2	M4x25
21	268241	Crankcase	1	
22	261491	Bearing	2	#6001C3
23	261492	Oil Seal	1	ISCD12287
24	261386	Oil Seal	1	ISCD12227
25	055185	Snap Ring	1	#28
26	261612	Cap Screw	3	M5x30
27	268247	Piston	1	
28	261496	Piston Ring	2	(2) required
29	261497	Piston Pin	1	
30	261037	Bearing, Needle	1	KBKBx11x11.8x1
31	261576	Clip, Piston	2	
32	265197	Crankshaft & Rod Ass'y	1	
33	268439	Clutch Kit	1	Incl. 34-38
34	267342	Clutch Shoe	2	(2) required
35	267345	Spring, Clutch	1	
36	264505	Bolt	2	
37	261189	Washer	2	6x16.5xt1.2
38	261777	Wave Washer	2	
39	268263	Fan Cover	1	

ENGINE



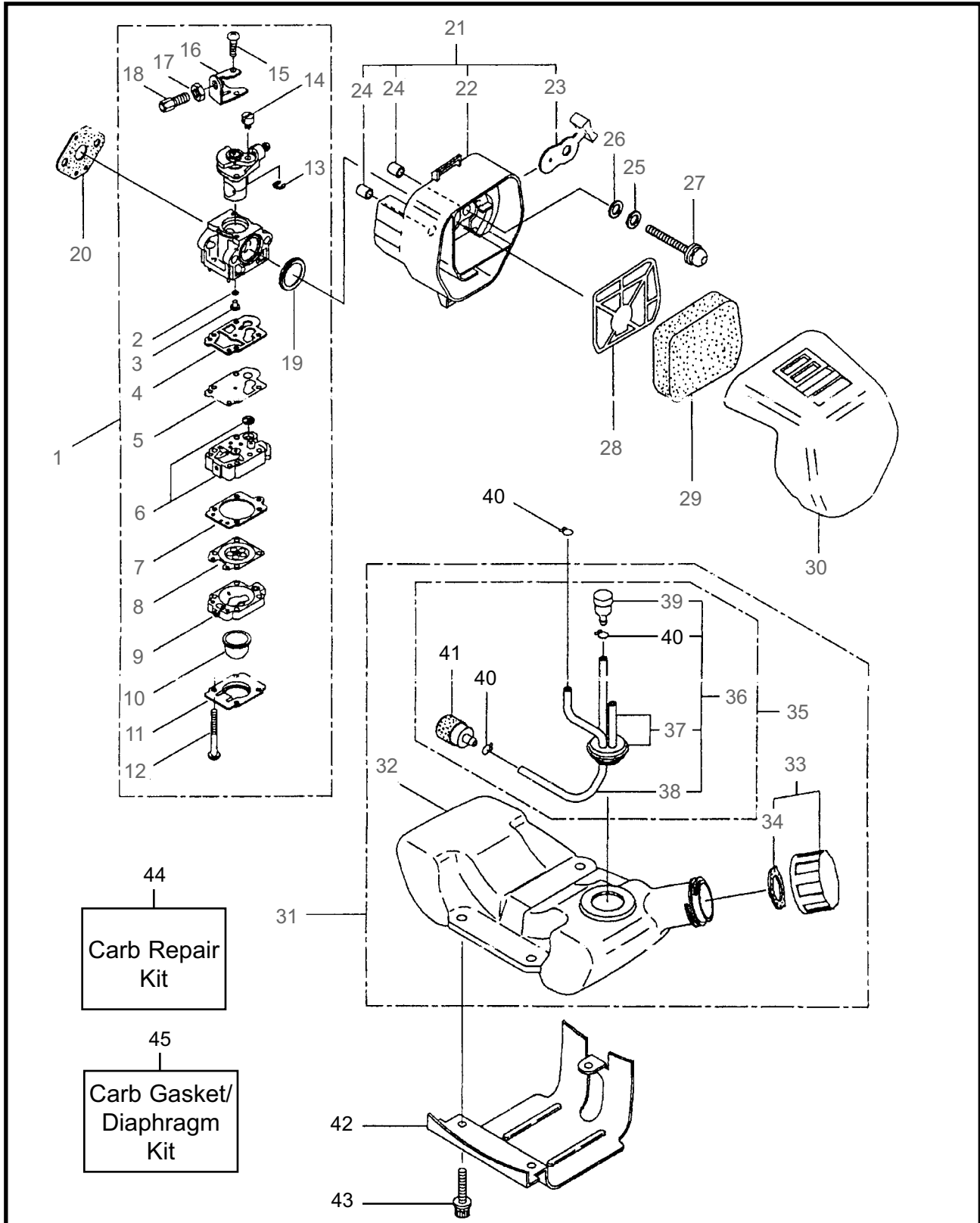
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	268389	Cover	1	
41	268390	Screw	1	4x4
42	268253	Rotor/Fan	1	
43	268041	Ignition Coil Ass'y	1	Incl. 44-50
44	268040	Coil	1	
45	268042	Spark Plug Wire Ass'y	1	Incl. 46-48
46	261074	Plug Boot	1	
47	261075	Connector	1	
48	268043	Spark Plug Wire	1	
49	261072	Cap	1	
50	267402	Insulator	1	6x6.8x90
51	261076	Woodruff Key	1	3x10
52	261417	Nut, Rotor	1	M8
53	268380	Spacer	2	
54	261256	Cap Screw	2	M4x25
55	261200	Spark Plug	1	NGK BPM6Y
56	261772	Wire, Coil Ground	1	
57	268044	Lead	1	
58	261202	Grommet	1	
59	268036	Grommet	1	
60	264588	Clamp	1	
61	268161	Recoil Starter Ass'y	1	Incl. 62-71
62	268163	Recoil Ass'y	1	Incl. 63-70
63	267214	Spiral Spring	1	
64	268050	Pulley	1	
65	267215	Collar	1	
66	267216	Swing Arm	1	
67	267213	Screw	1	
68	268202	Rope Ass'y	1	Incl. 70,71
69	268201	Starter Rope	1	
70	267219	Starter Grip	1	
71	267098	Starter Pulley	1	
72	265726	Cap Screw	4	M4x16
73	268473	Label	1	
74	268518	Label	1	MARUYAMA
75	634609	Cylinder & Piston Kit	1	Incl. 1,2,6,16,27-31
76	636697	Gasket Kit	1	Incl. 2,6,16

CARBURETOR



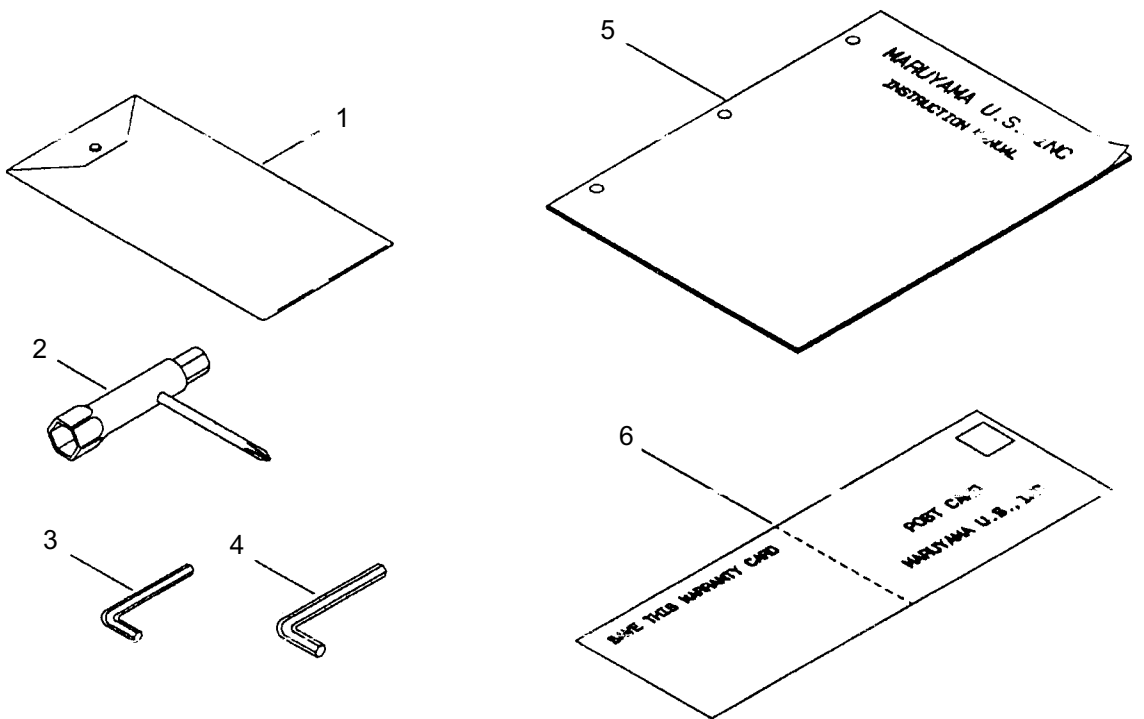
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	268255	Carburetor	1	Incl. 2-19
2	261871	O-Ring	1	
3	268574	Main Jet	1	
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	268499	Pump Body	1	
7	262993	Gasket	1	
8	268501	Diaphragm, Metering	1	
9	262991	Purge Body	1	
10	261874	Primer	1	
11	262992	Cover Plate	1	
12	262996	Screw	4	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	261875	Screw	1	
16	261659	Bracket	1	
17	261878	Nut	1	
18	263994	Adjuster	1	
19	261657	Packing	1	
20	261864	Gasket	1	
21	268410	Air Filter Case Ass'y	1	Incl. 22-24
22	268405	Air Filter Case	1	
23	268409	Valve	1	
24	268408	Sleeve	2	5.5x7.1x6.5L
25	263345	Packing	1	7.2x11xt1.3
26	263942	Washer	1	7.2x12xt0.15
27	264016	Cap Screw	2	M5x60
28	268406	Plate	1	
29	268407	Foam Element	1	
30	268404	Air Filter Cover	1	
31	268257	Fuel Tank Ass'y	1	Incl. 32-42
32	268258	Fuel Tank	1	
33	261584	Fuel Tank Cap Ass'y	1	Incl. 34
34	261105	Gasket	1	
35	268469	Fuel Pipe Pick-Up Ass'y	1	Incl. 36-42
36	268470	Fuel Pipe Ass'y	1	Incl. 37-40
37	268519	Fuel Pipe & Grommet	1	
38	262649	Fuel Pipe	1	
39	261590	Breather	1	

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	261117	Clip	3	
41	264653	Filter Ass'y	1	
42	268260	Stand	1	
43	261250	Cap Screw	3	M5x20
44	840859	Carburetor Repair Kit	1	
45	840860	Carburetor Gasket/Diaphragm Kit	1	

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	054753	Tool Bag	1	
2	210418	Box Wrench/Driver	1	13x19x(+)
3	219431	Hex Wrench	1	3mm
4	219432	Hex Wrench	1	4mm
5	224463	Instruction Manual	1	
6	216007	Warranty Registration Card	1	



Maruyama U.S., Inc.
3570 Shelby Lane
Denton, TX 76207
940-383-7400 voice
940-383-7466 fax

www.maruyama-us.com