

PARTS LIST

E23

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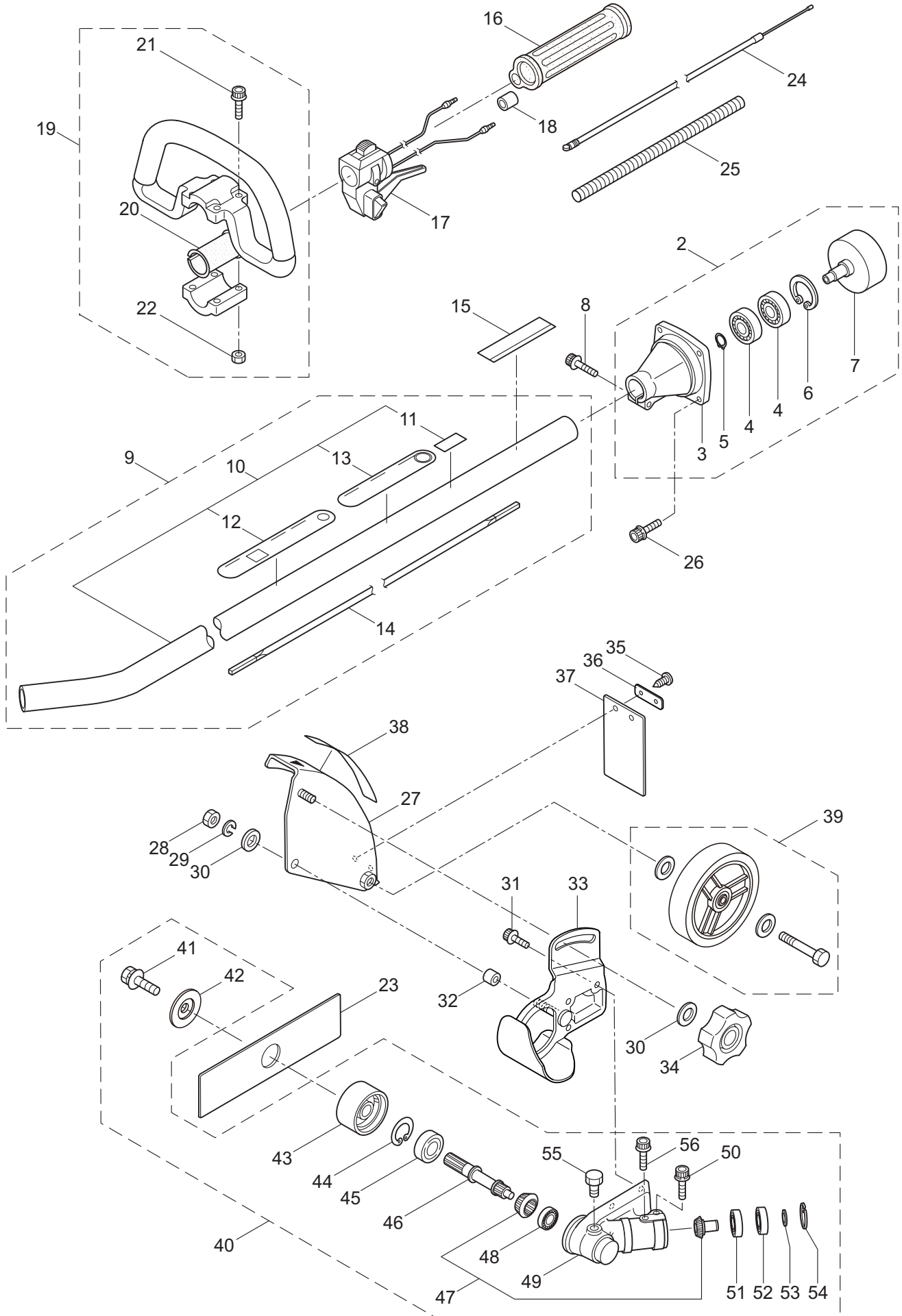
2020. 03.



MARUYAMA

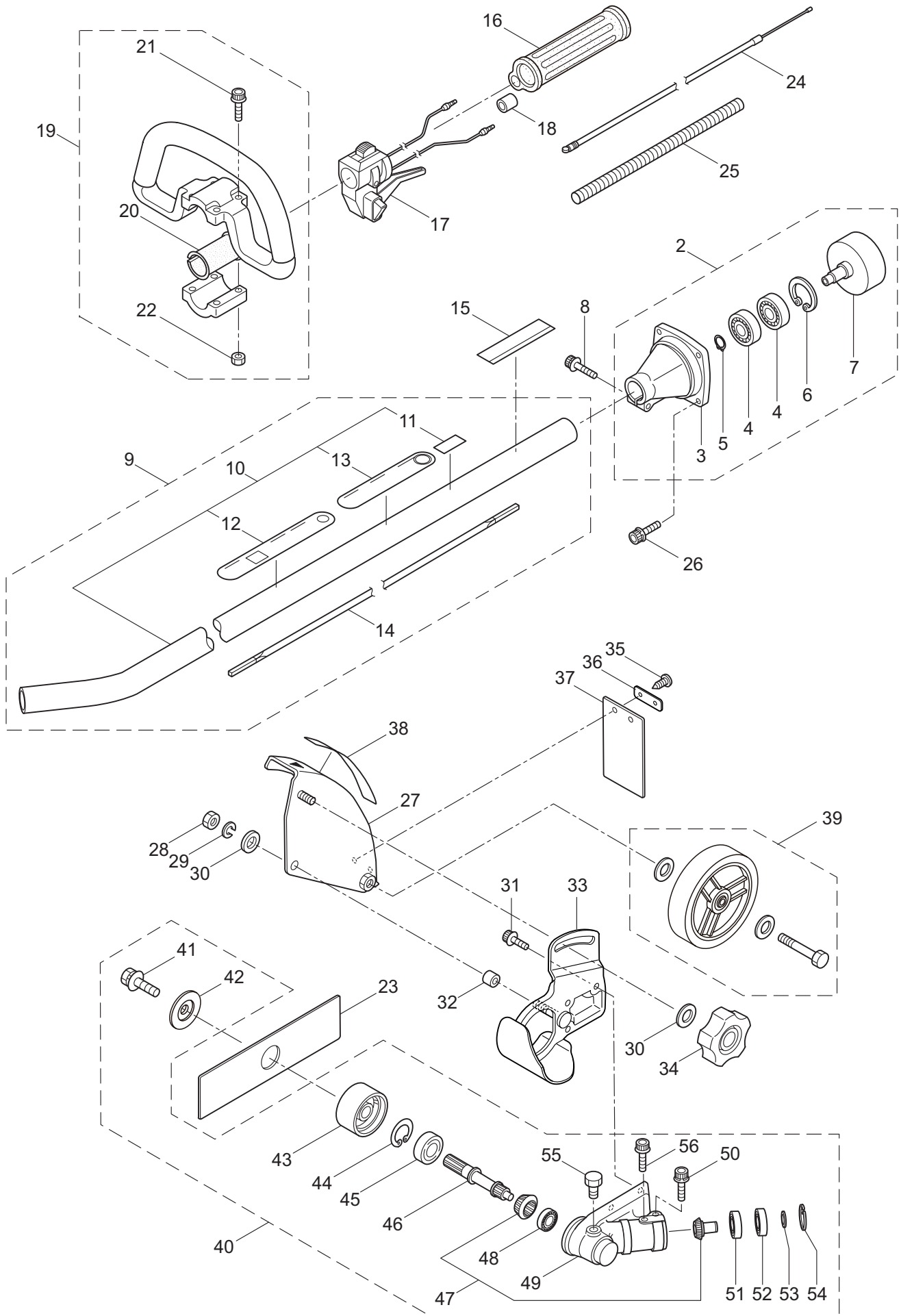
P/N 523312-1

1. E23
MAIN BODY



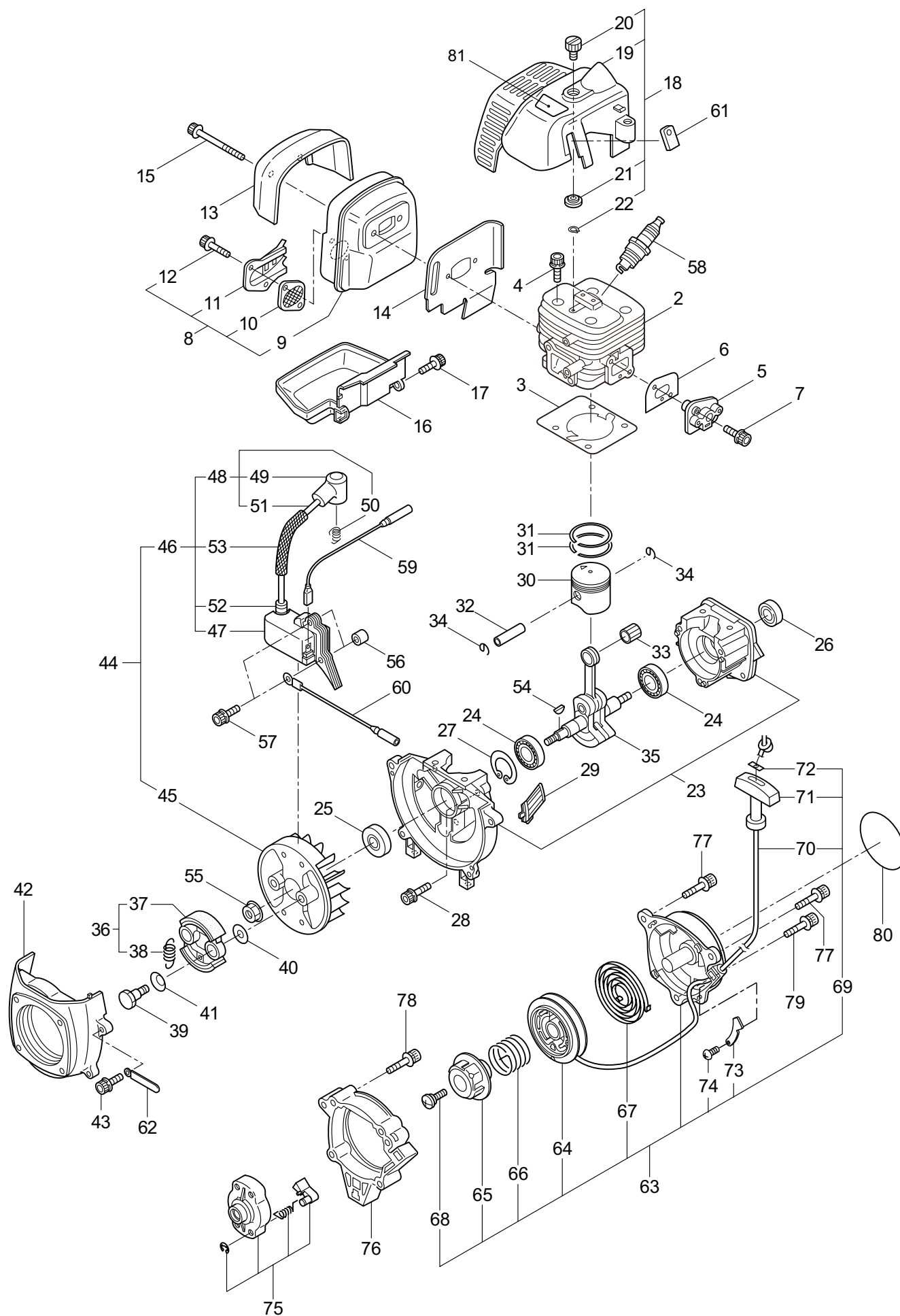
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	363875	E23	1	
1-2	220155	Clutch Case Ass'y	1	Incl.3-7
1-3	220156	Clutch Case	1	
1-4	214161	Bearing	2	#6000ZZ
1-5	014210	Snap Ring	1	#10
1-6	054676	Snap Ring	1	#26
1-7	218588	Clutch Drum	1	
1-8	261246	Cap Screw	1	M5x25
1-9	224556	Driveshaft Kit	1	Incl.10-14
1-10	224557	Driveshaft Tube Ass'y	1	Incl.11-13
1-11	223926	Label	1	Lubricate
1-12	221501	Label	1	Warning
1-13	221502	Label	1	Caution
1-14	224555	Driveshaft	1	
1-15	232934	Label	1	E23
1-16	215532	Shaft Grip	1	
1-17	221465	Throttle Trigger	1	
1-18	214083	Outer Guide	1	
1-19	215601	Loop Handle Ass'y	1	Incl.20-22
1-20	213171	Packing	1	
1-21	215608	Cap Screw	4	M5x30x16
1-22	081027	Nut	4	M5
1-23	216062	Cutting Blade	1	50x195xt3.2
1-24	213444	Throttle Cable	1	340L
1-25	215403	Plastic Tube	1	
1-26	261250	Cap Screw	4	M5x20
1-27	220158	Shield	1	
1-28	126521	Nut	1	M8
1-29	126232	Spring Washer	1	M8
1-30	127216	Washer	2	M8
1-31	282802	Cap Screw	3	M5x18
1-32	220165	Collar	1	8.2x10x8L
1-33	238680	Plate Comp	1	
1-34	219088	Clamping Knob Ass'y	1	
1-35	128195	Screw	2	M4x8
1-36	238686	Plate	1	t1.6
1-37	220162	Flap	1	
1-38	221528	Label	1	Caution
1-39	229590	Wheel Ass'y	1	
1-40	220168	Gearcase Ass'y	1	Incl.41-56
1-41	215610	Bolt	1	M8x22,Counterclockwise
1-42	232852	Clamping Washer	1	
1-43	220148	Boss Adapter	1	
1-44	055185	Snap Ring	1	H28
1-45	212999	Bearing	1	#6001 2RK

1. E23
MAIN BODY



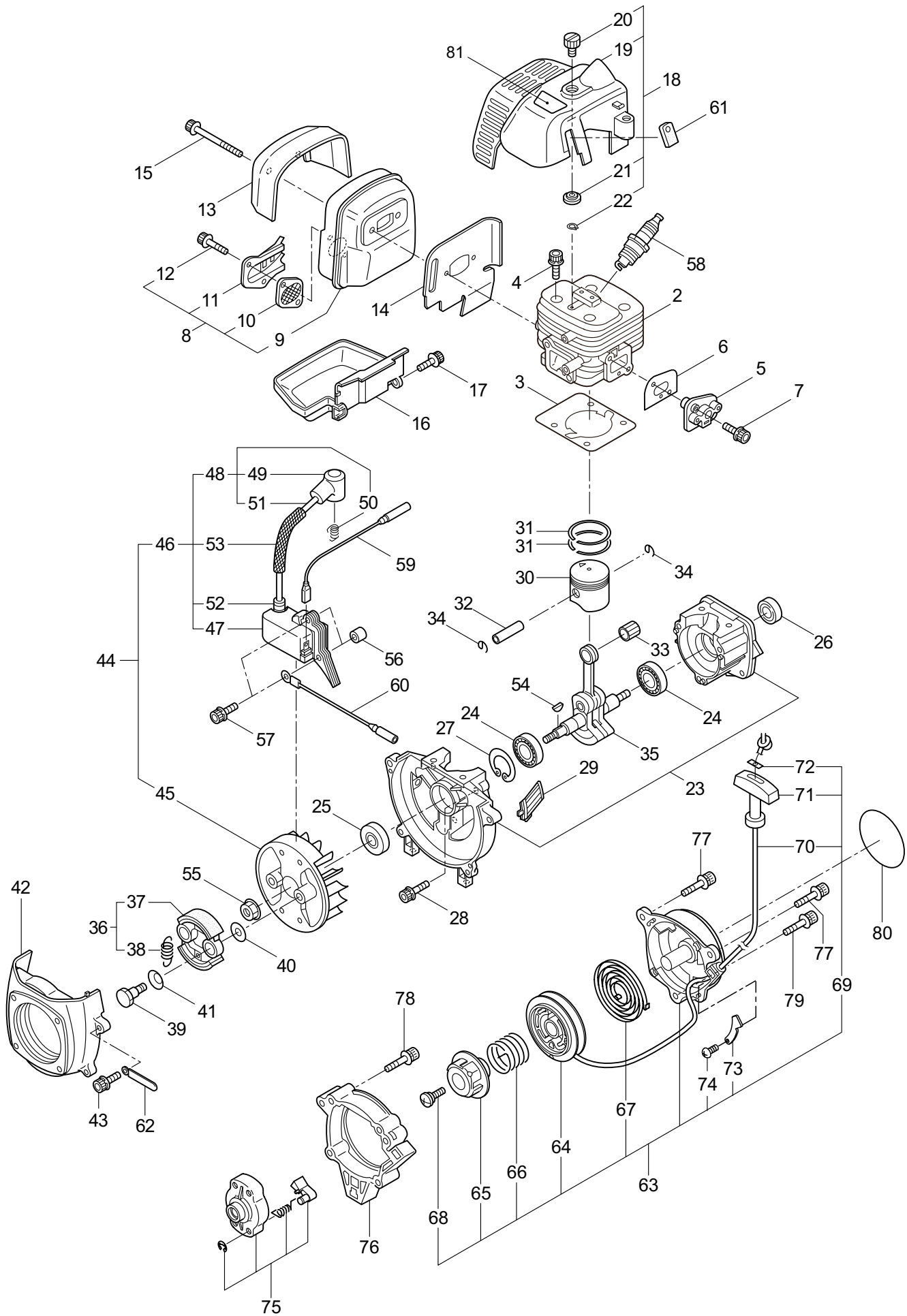
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	216056	Blade Shaft	1	
1-47	227101	Gear Set	1	
1-48	210554	Bearing	1	#608
1-49	219077	Gearcase	1	
1-50	261246	Cap Screw	1	M5x25
1-51	210560	Bearing	1	#609
1-52	140268	Bearing	1	#609Z
1-53	228477	Snap Ring	1	#9
1-54	140270	Snap Ring	1	#24
1-55	234109	Bolt	1	M8x8
1-56	215993	Cap Screw	1	M5x10

2. E23 ENGINE



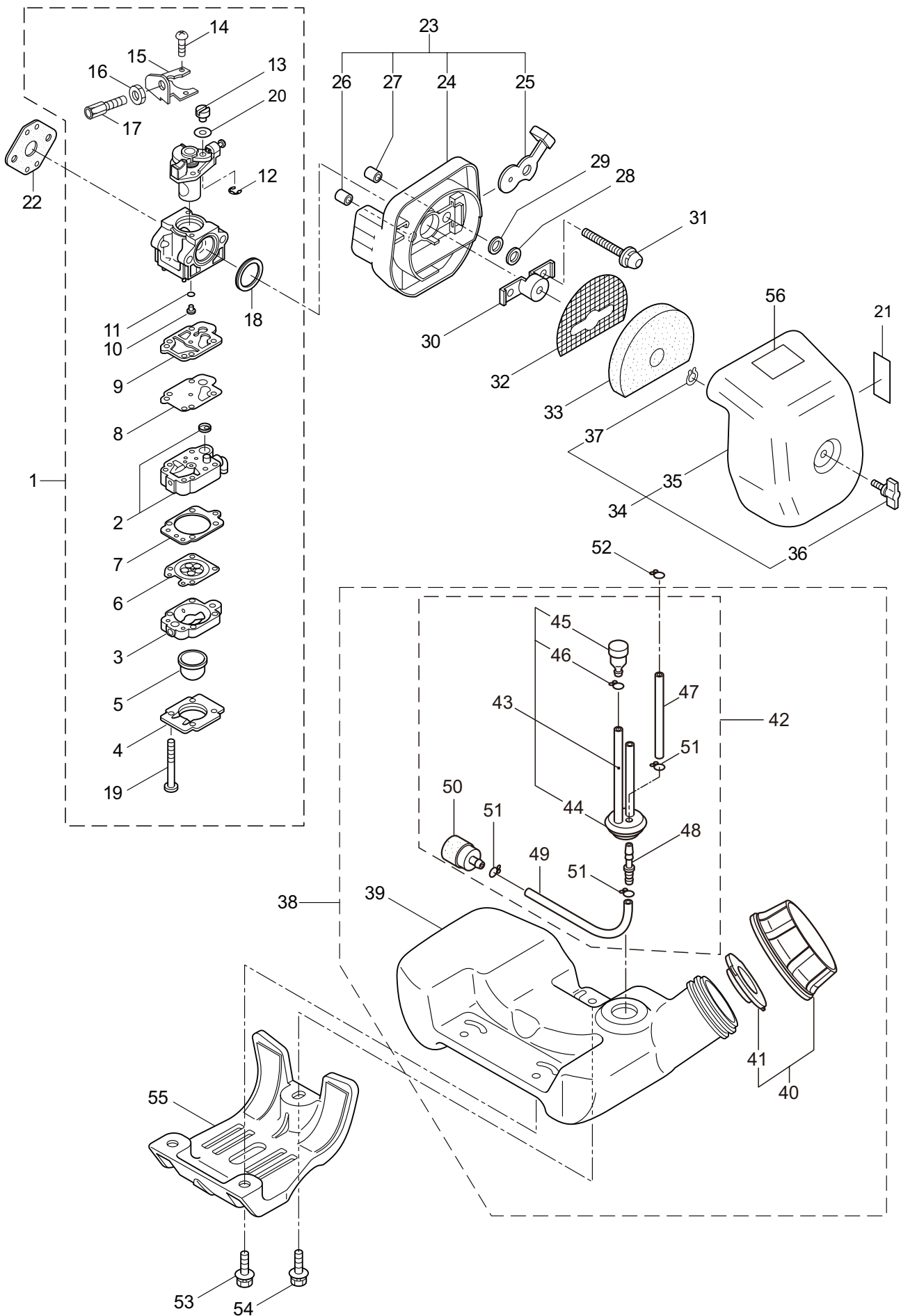
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	858965	Engine	1	CE230/38
2-2	288499	Cylinder	1	
2-3	286074	Gasket	1	
2-4	261250	Cap Screw	4	M5x20
2-5	269144	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	282208	Muffler Ass'y	1	Incl.9-12
2-9	282209	Muffler Comp	1	
2-10	267056	Spark Arrester	1	
2-11	268171	Muffler Tail	1	
2-12	265107	Cap Screw	2	M4x10
2-13	268461	Holder	1	
2-14	281440	Gasket	1	
2-15	266402	Cap Screw	2	M5x55
2-16	281446	Under Cover	1	
2-17	267191	Cap Screw	1	M5x16
2-18	281716	Top Cover Ass'y	1	Incl.19-22
2-19	281444	Top Cover	1	
2-20	261018	Knob	1	
2-21	261020	Spacer	1	
2-22	261734	Snap Ring	1	#5
2-23	289246	Crankcase	1	
2-24	280488	Bearing	2	PPL 6001
2-25	261492	Oil Seal	1	ISCD12287
2-26	261386	Oil Seal	1	ISCD12227
2-27	055185	Snap Ring	1	H28
2-28	261612	Cap Screw	3	M5x30
2-29	281442	Screen	1	
2-30	283379	Piston	1	
2-31	282177	Piston Ring	2	
2-32	261036	Piston Pin	1	
2-33	263957	Bearing, Needle	1	KTV81112EG01 B2
2-34	261576	Clip,Piston	2	
2-35	246382	Crankshaft/Conn.Rod Ass'y	1	
2-36	267327	Clutch Ass'y	1	Incl.37,38
2-37	267342	Clutch Shoe	2	(2)required
2-38	267345	Spring,Clutch	1	
2-39	264505	Bolt	2	
2-40	261189	Washer	2	6x16.5x1.2
2-41	261777	Wave Washer	2	
2-42	281443	Fan Cover	1	
2-43	261250	Cap Screw	4	M5x20
2-44	286269	Magneto Ass'y	1	Incl.45-53
2-45	286271	Rotor/Fan	1	

2. E23 ENGINE



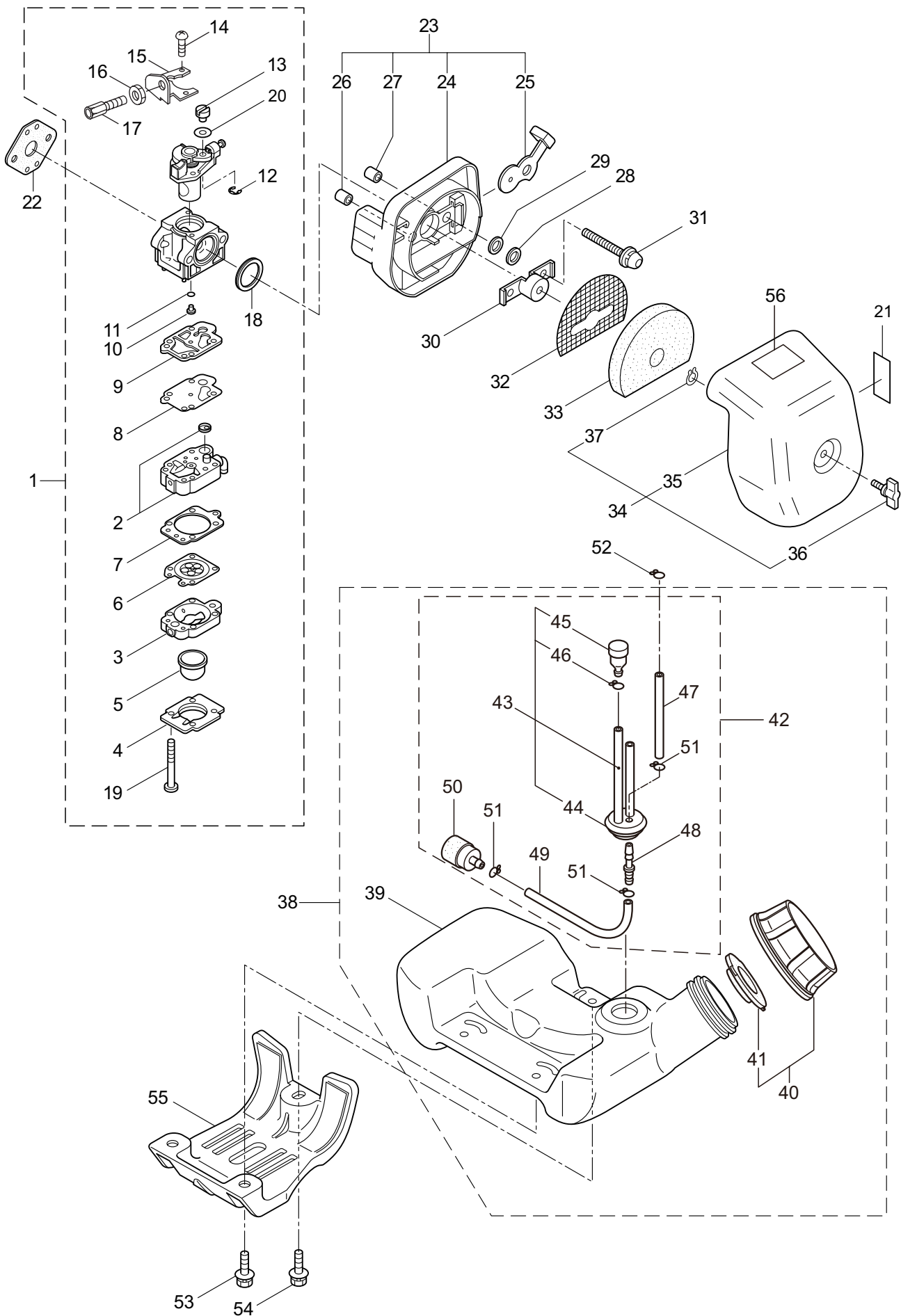
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	281705	Ignition Coil Ass'y	1	Incl.47-53
2-47	281706	Coil	1	
2-48	281707	Spark Plug Wire Ass'y	1	Incl.49-51
2-49	261074	Plug Boot	1	
2-50	261075	Connector	1	
2-51	281709	Spark Plug Wire	1	
2-52	261072	Cap	1	
2-53	280080	Insulator	1	
2-54	261076	Woodruff Key	1	3x10
2-55	261417	Nut,Rotor	1	M8
2-56	280381	Spacer	2	
2-57	261256	Cap Screw	2	M4x25
2-58	285982	Spark Plug	1	NGK BPM8Y
2-59	263804	Lead	1	
2-60	268044	Lead	1	
2-61	269189	Grommet	1	
2-62	264588	Clamp	1	
2-63	283477	Recoil Ass'y	1	Incl.64-74
2-64	283504	Reel	1	
2-65	283505	Cam Plate	1	
2-66	283506	Spring	1	
2-67	261721	Spiral Spring	1	
2-68	267213	Screw	1	
2-69	283578	Stater Rope Ass'y	1	Incl.70-72
2-70	283579	Stater Rope	1	
2-71	261725	Starter Grip	1	
2-72	283511	Rope Stopper	1	
2-73	277328	Cover	1	
2-74	273037	Screw	1	
2-75	283575	Starter Pawl Ass'y	1	
2-76	284698	Adapter Ass'y	1	
2-77	283391	Cap Screw	2	M4x20
2-78	265726	Cap Screw	4	M4x16
2-79	282096	Cap Screw	1	M4x16WSW
2-80	288607	Label	1	CER230 E23
2-81	288608	Label	1	E23

3. E23
 CARBURETOR, FUEL TANK



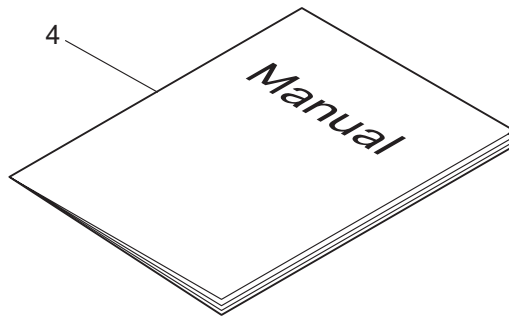
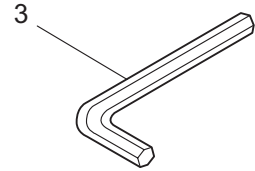
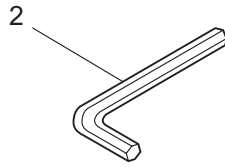
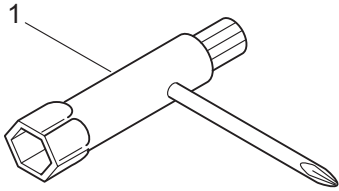
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	286703	Carburetor Ass'y	1	Incl.2-20 New gasket required
3-2	264155	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	281487	Main Jet	1	#37
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	261875	Screw	2	
3-15	264677	Bracket	1	
3-16	261878	Nut	1	
3-17	263994	Adapter	1	
3-18	261657	Packing	1	
3-19	262996	Screw	4	
3-20	264678	Washer	1	
3-21	261352	Label	1	Choke
3-22	261864	Gasket	1	
3-23	268055	Air Filter Case Ass'y	1	Incl.24-27
3-24	268056	Air Filter Case	1	
3-25	268057	Valve	1	
3-26	268157	Sleeve	1	5.5x7.1x6L
3-27	268412	Sleeve	1	5.2x7.1x6.4L
3-28	263345	Packing	1	7.2x11xt1.3
3-29	263942	Washer	1	7.2x12xt0.15
3-30	263815	Stay	1	
3-31	264016	Cap Screw	2	M5x60
3-32	265026	Screen	1	
3-33	265027	Foam Element	1	
3-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
3-35	268059	Air Filter Cover	1	
3-36	281438	Knob	1	
3-37	261734	Snap Ring	1	#5
3-38	289030	Fuel Tank Ass'y	1	Incl.39-51
3-39	285048	Fuel Tank	1	
3-40	289043	Fuel Tank Cap Ass'y	1	Incl.41
3-41	287058	Gasket	1	
3-42	289031	Fuel Pipe Pick-up Ass'y	1	Incl.43-51
3-43	289032	Fuel Pipe Ass'y	1	Incl.44-46
3-44	268065	Grommet	1	
3-45	261590	Breather	1	

3. E23
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	261117	Clip	1	
3-47	289028	Pipe A	1	3x5x53L
3-48	288921	Joint	1	
3-49	289033	Pipe	1	3x5x100L
3-50	277887	Filter Ass'y	1	
3-51	261117	Clip	3	
3-52	261117	Clip	1	
3-53	281714	Cap Screw	2	M5x20
3-54	281715	Cap Screw	1	M5x20
3-55	281447	Stand	1	
3-56	285188	Label	1	

4. E23
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	210418	Box Spanner	1	13x19x(+)
4-2	219431	Wrench	1	3mm
4-3	219432	Wrench	1	4mm
4-4	228324	Instruction Manual	1	