

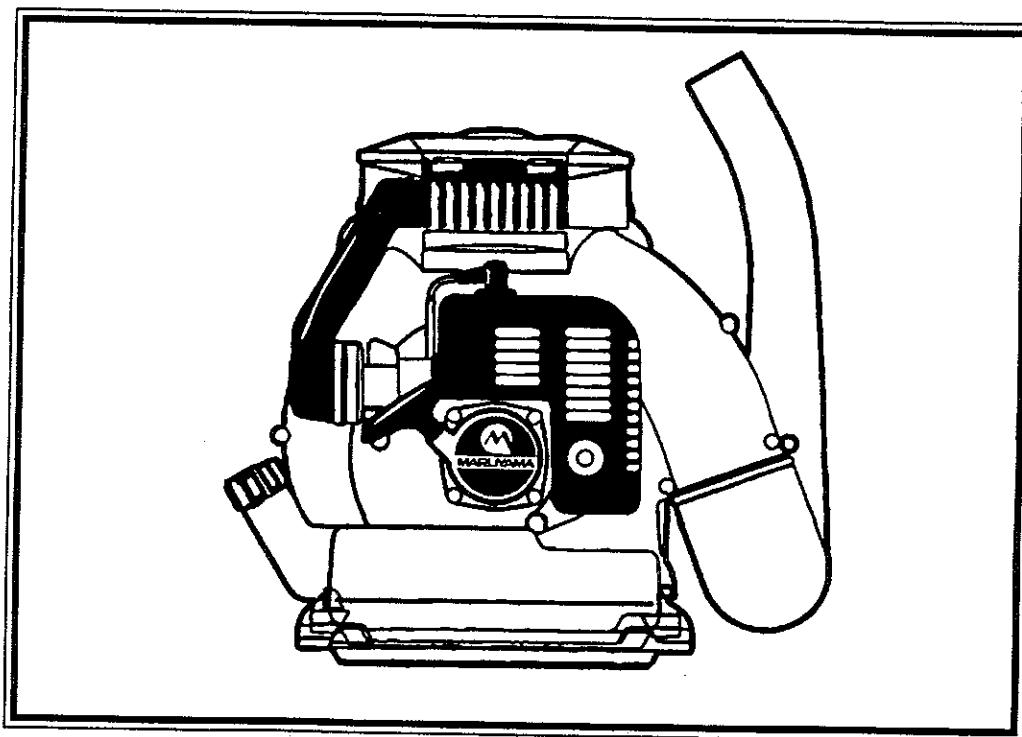


ILLUSTRATED PARTS LIST

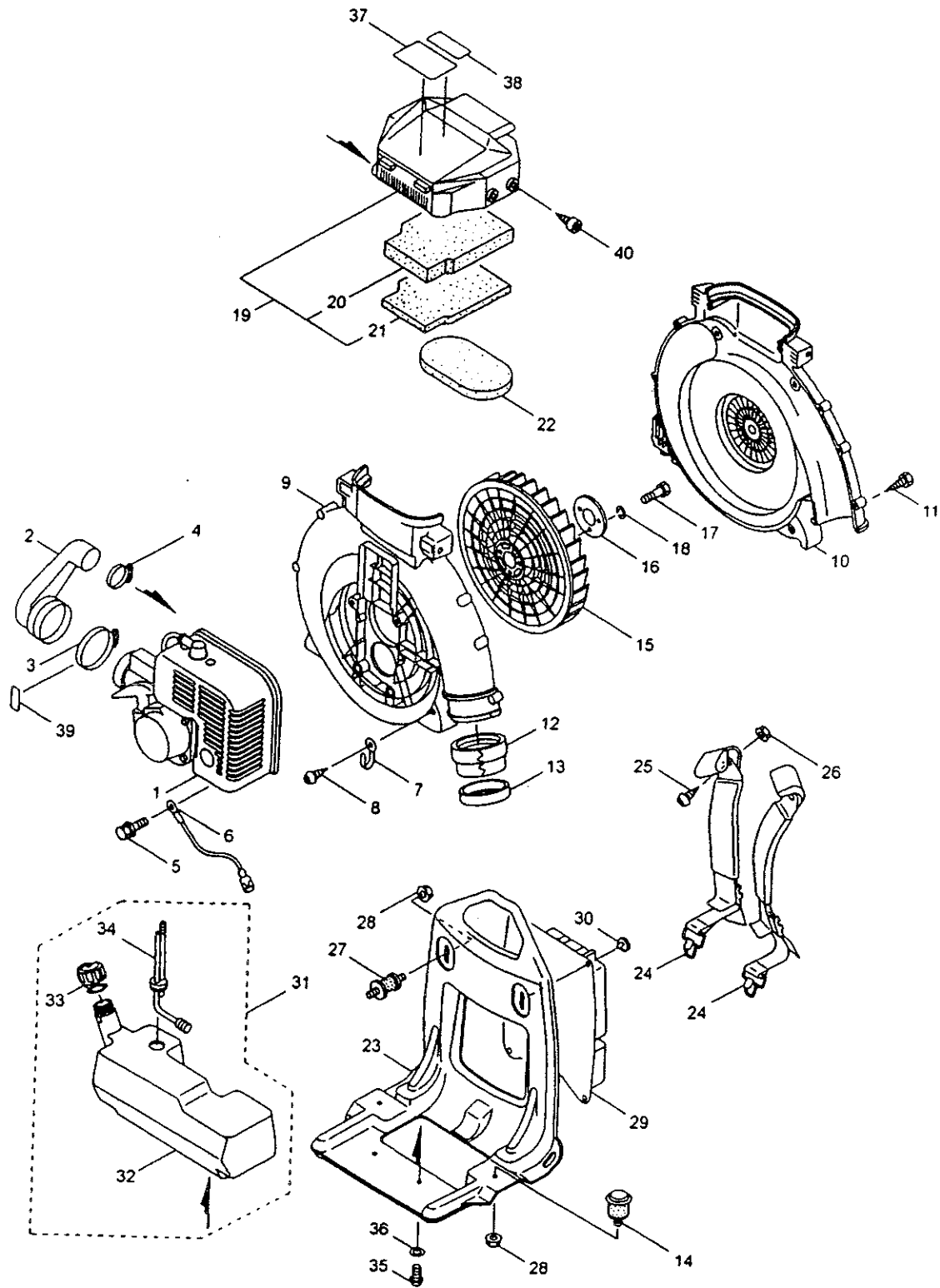
Models

BL4500SP & BL4500HA

BL5400SP & BL5400HA



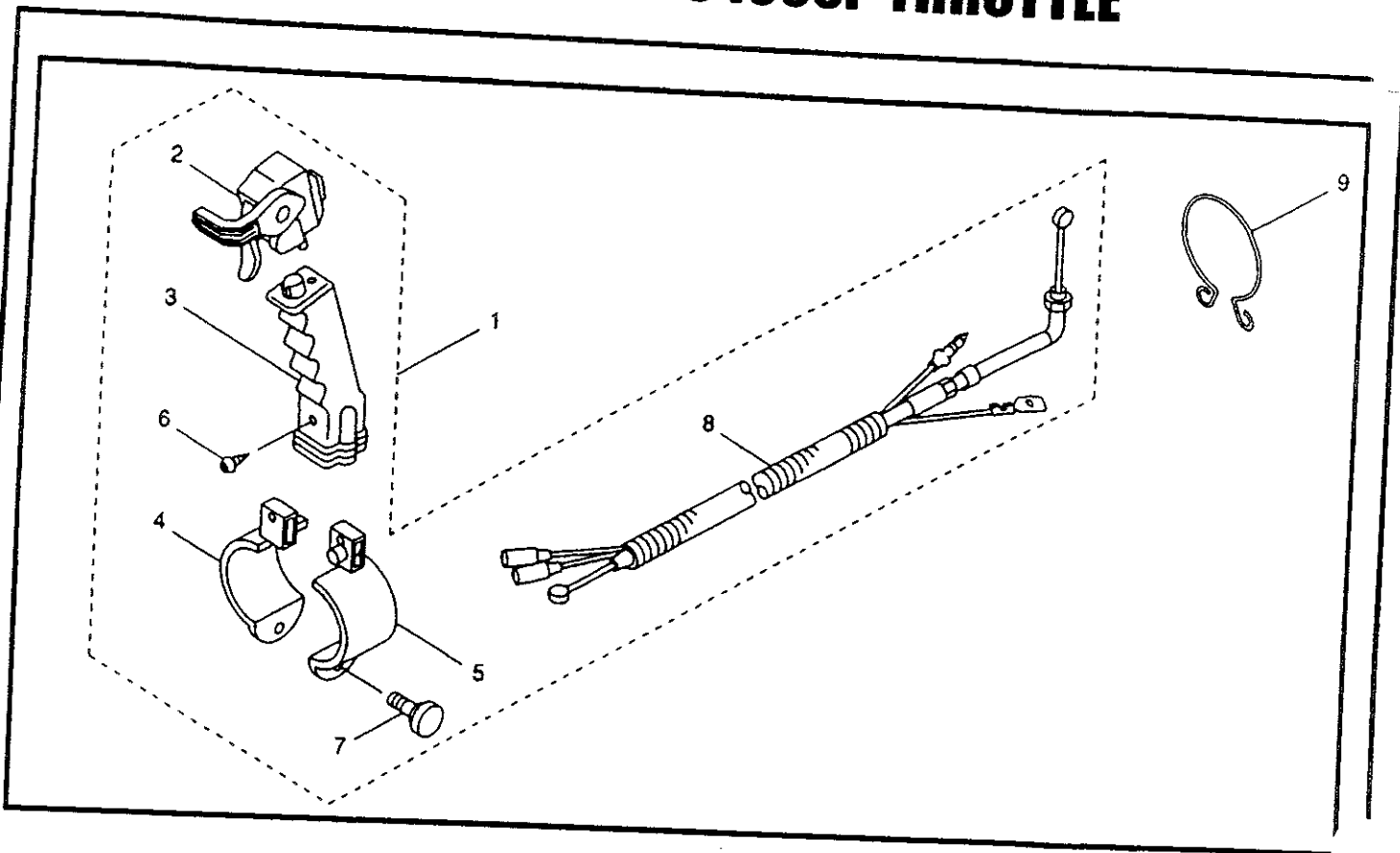
BL5400 & BL4500 MAIN BODY



BL5400 & BL4500 MAIN BODY

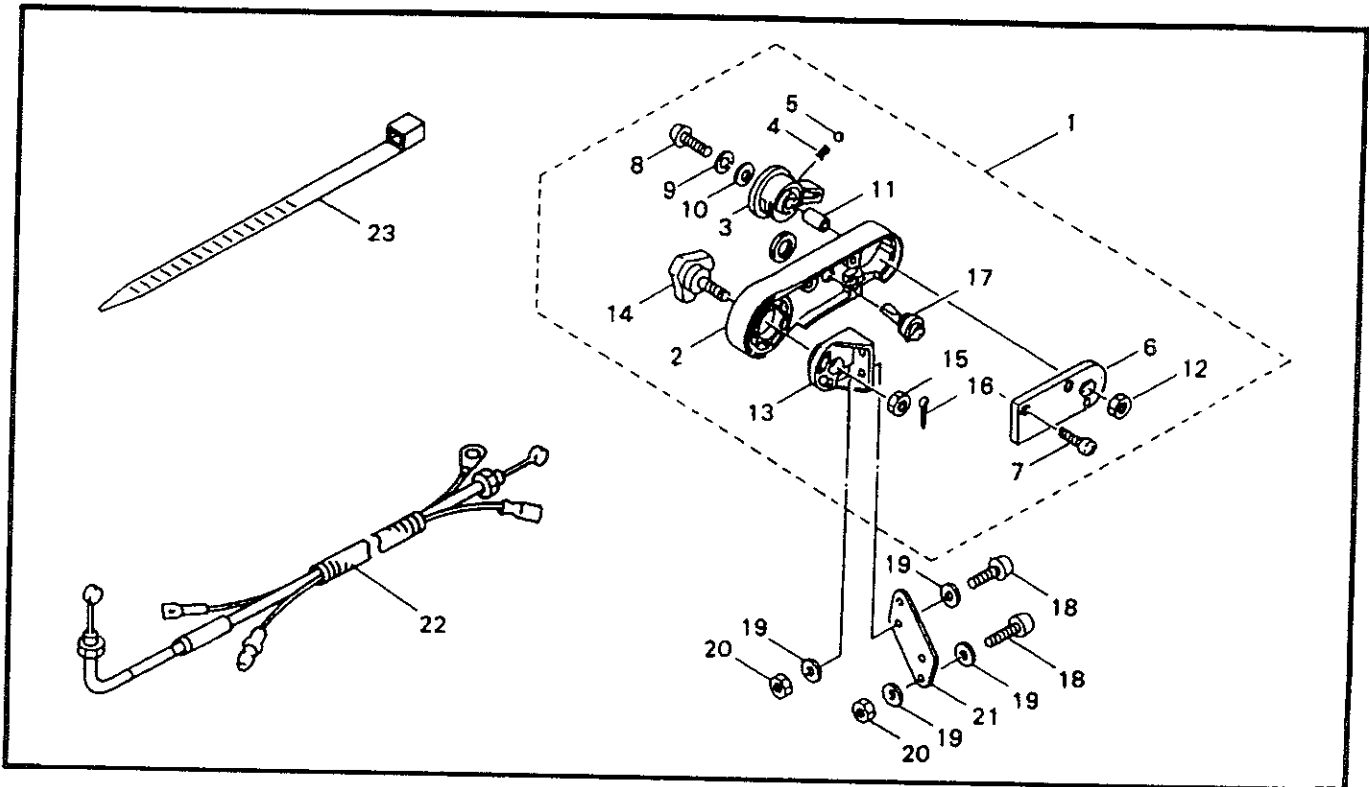
Ref No.	Part No.	Description	Q'ty	Notes
1	119384	Shroud	1	BL4500
1	120065	Shroud	1	BL5400
2	119616	Inlet Pipe	1	
3	119685	Band	1	#55-70
4	119684	Band	1	#30-40
5	092543	Bolt	4	M6x45
6	108634	Ground Wire	1	
7	103550	Clamp	1	
8	082697	Tapping Screw	1	M5x10
9	119386	Fan Case(E)	1	BL4500
9	120512	Fan Case(E)	1	BL5400
10	119387	Fan Case(S)	1	
11	118530	Tapping Screw	11	M5x25
12	119160	Collar	1	
13	119161	Rubber Band	1	
14	114454	Buffer	2	40-M6x14
15	118724	Fan	1	
16	118248	Plate	1	
17	119558	Bolt	3	M6x40-7T
18	012502	Spring Washer	3	M6
19	119364	Air Cleaner Ass'y.	1	INCL. 22,23
20	119664	Element	1	
21	119665	Felt	1	
22	120536	Packing	1	
23	119174	Knapsack Frame	1	
24	119668	Knapsack Band	2	
25	083445	Screw	2	M6x16
26	550132	Nut	2	M6
27	026223	Buffer	2	30-M6x14
28	109704	Nut	4	M6
29	100749	Cushion Pad	1	
30	840543	Pad Retainer	4	#7
31	119388	Fuel Tank Ass'y.	1	INCL. 34-36
32	120154	Fuel Tank	1	
33	119390	Cap Ass'y.	1	
34	119391	Filter Ass'y.	1	
35	081414	Screw	2	M5x14
36	015479	Washer	2	5.3x16xt1.6
37	119606	Label	1	BL4500SP
37	119607	Label	1	BL4500HA
37	120073	Label	1	BL5400SP
37	120068	Label	1	BL5400HA
38	107483	Label	1	
39	119613	Label	1	CHOKE
40	082708	Tapping Screw	4	M6x14

BL4500SP & BL5400SP THROTTLE



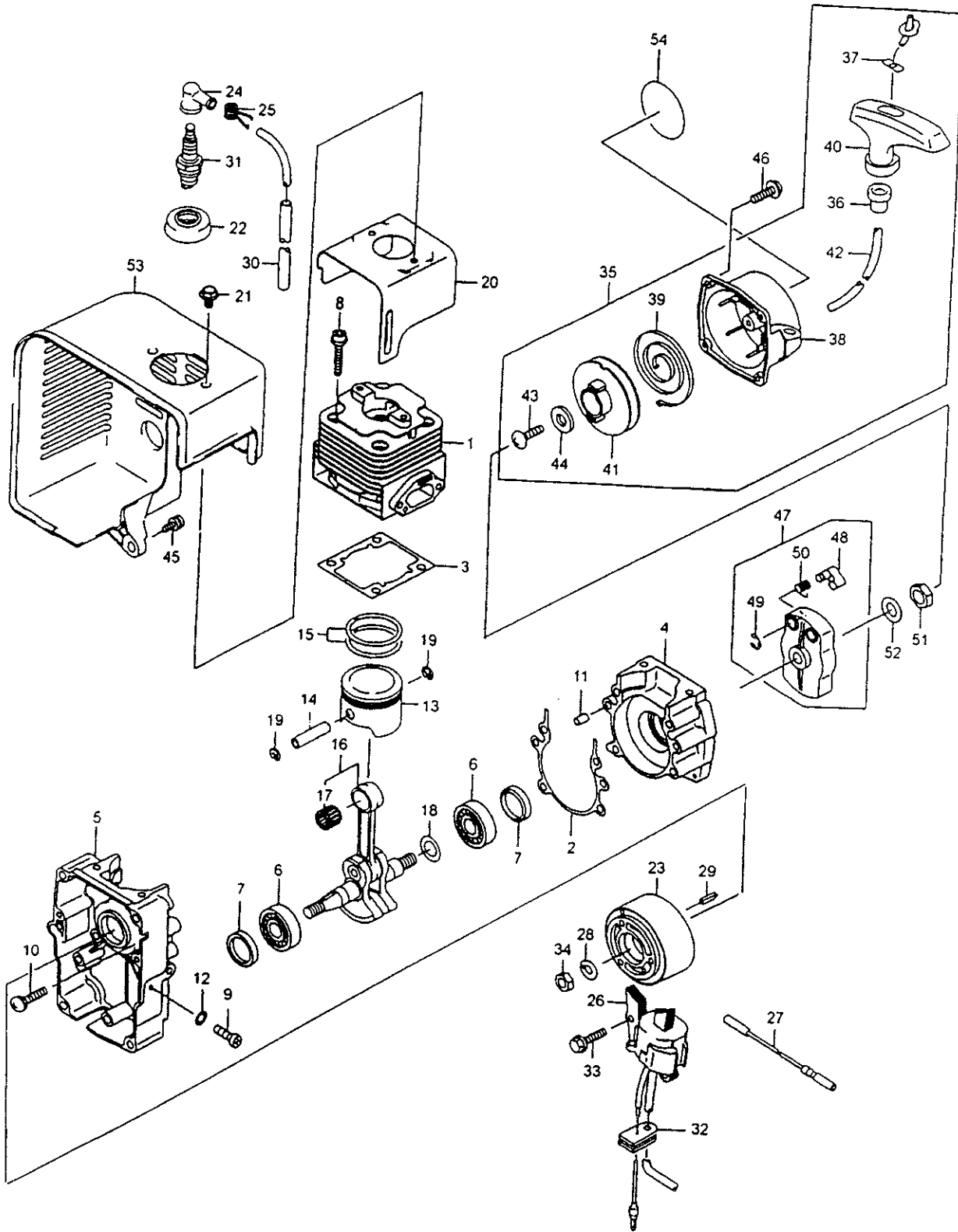
Ref No.	Part No.	Description	Q'ty	Notes
1	119619	Throttle Ass'y.	1	INCL. 2-8
2	116049	Throttle	1	
3	118811	Grip	1	
4	118813	Band	1	
5	118814	Band	1	
6	082759	Screw	1	M5x20
7	117488	Knob Bolt	1	M6x30
8	119620	Throttle Cable Ass'y.	1	
9	119173	Clamp	1	

BL4500HA & BL5400HA THROTTLE



Ref No.	Part No.	Description	Q'ty	Notes
1	117622	Throttle Lever	1	INCL. 2-17
2	107126	Arm	1	
3	107127	Lever	1	
4	107221	Spring	1	
5	106498	Valve Ball	1	
6	107129	Stay	1	
7	019001	Tapping Screw	2	M4x10
8	081457	Screw	1	M6x25
9	012502	Spring Washer	1	M6
10	012488	Washer	1	M6
11	107136	Collar	1	
12	081031	Nut	1	M6
13	115605	Flange	1	
14	115612	Knob Bolt	1	M8x35
15	107581	Nylon Nut	1	M8
16	065842	Cotter Pin	1	2x15L
17	117623	Switch	1	
18	081456	Screw	4	M6x20
19	013754	Washer	8	M6
20	112509	Nut	4	M6
21	117603	Plate	1	
22	119411	Throttle Cable Ass'y	1	
23	108954	Band	1	

ENGINE

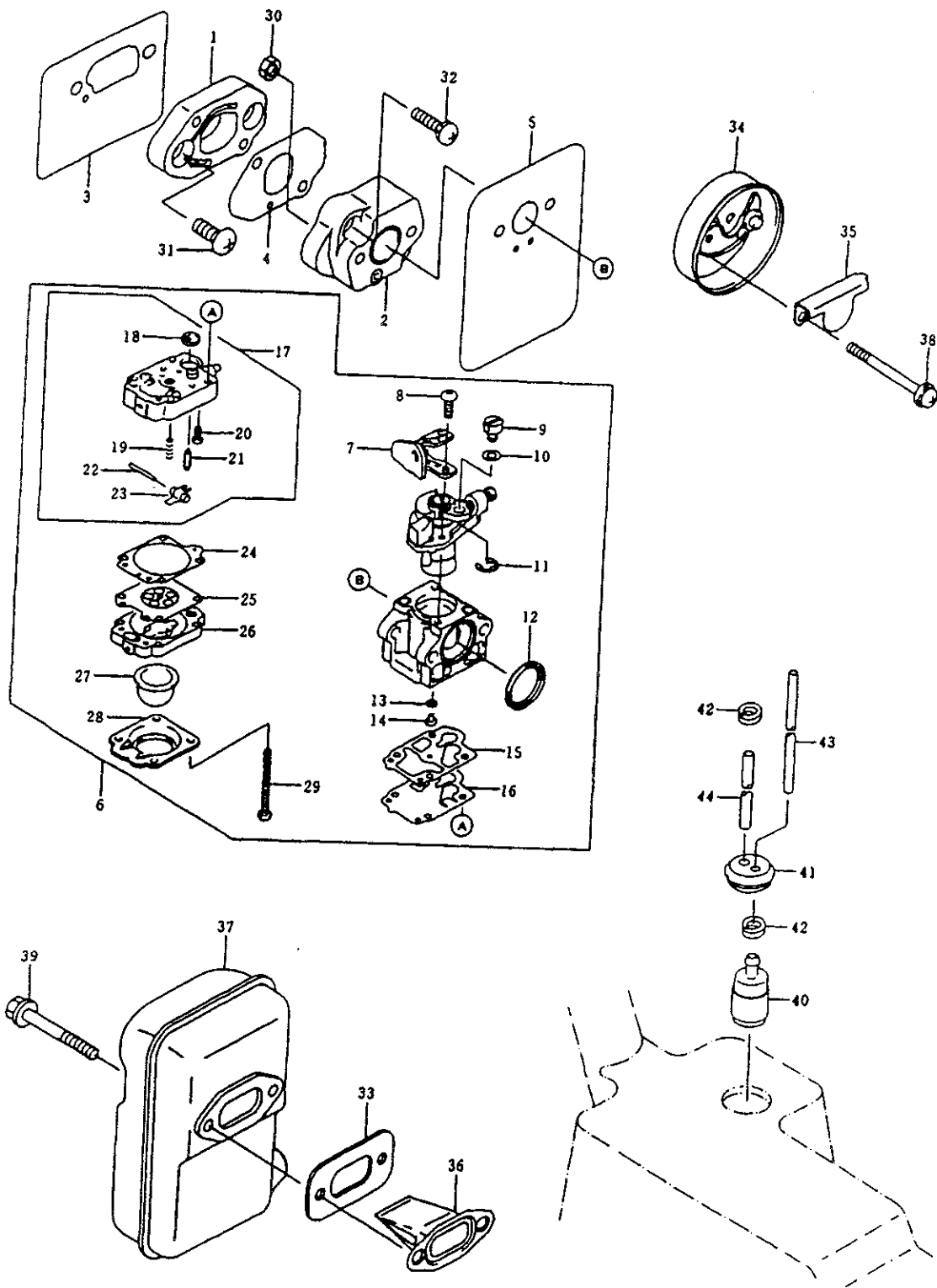


ENGINE

Ref No.	Part No.	Description	Q'ty	Notes
1	626809	Cylinder	1	BL4500
1	597281	Cylinder	1	BL5400
2	570248	Gasket	1	
3	597282	Gasket	1	
4	570246	Crankcase	1	
5	570247	Crankcase	1	
6	597283	Bearing	2	#6202C3
7	071320	Oil Seal	2	
8	597284	Bolt	4	
9	944619	Screw	1	
10	599880	Screw	4	
11	943349	Dowel Pin	2	
12	943893	Gasket	1	
13	579537	Piston	1	BL4500
13	570244	Piston	1	BL5400
14	599881	Piston Pin	1	BL4500
14	944769	Piston Pin	1	BL5400
15	943875	Piston Ring Set	1	BL4500
15	943304	Piston Ring Set	1	BL5400
16	626810	Crankshaft Ass'y.	1	BL4500
16	570245	Crankshaft Ass'y.	1	BL5400
17	597289	Needle Bearing	1	
18	597285	Shim (T0.1)	AR	T=0.10
18	597286	Shim (T0.2)	AR	T=0.20
18	597287	Shim (T0.4)	AR	T=0.40
18	597288	Shim (T0.6)	AR	T=0.60
19	943307	Snap Ring	2	
20	580182	Shroud	1	BL4500
20	620816	Shroud	1	BL5400
21	626817	Bolt	2	
22	573289	Cover	1	BL4500
22	570252	Cover	1	BL5400
23	597291	Flywheel	1	
24	591532	Spark Plug Cap	1	
25	591533	Terminal	1	
26	597262	Ignition Coil	1	
27	597263	Lead Wire	1	
28	943924	Washer	1	
29	998409	Key	1	
30	998411	Tube	1	6x7.4x300L
31	626811	Spark Plug	1	BPMR7A
32	597293	Grommet	1	
33	943457	Bolt	2	
34	998410	Nut	1	
35	579570	Recoil Starter Ass'y.	1	BL4500
35	998413	Recoil Starter Ass'y.	1	BL5400
36	998438	Rope Guide	1	
37	944502	Washer	1	
38	579568	Recoil Case	1	BL4500
38	998439	Recoil Case	1	BL5400
39	572955	Spring	1	BL4500
39	998435	Spring	1	BL5400
40	998437	Grip	1	

Ref No.	Part No.	Description	Q'ty	Notes
41	579571	Reel	1	BL4500
41	998434	Reel	1	BL5400
42	579572	Rope(3.8X850L)	1	BL4500
42	998436	Rope(3.8X1150L)	1	BL5400
43	944801	Screw	1	M5x12
44	579574	Washer	1	BL4500
44	998433	Washer	1	BL5400
45	580184	Screw	1	
46	624845	Screw	4	M4x16
47	579569	Starter Pawl Ass'y.	1	BL4500
47	998414	Starter Pawl Ass'y.	1	BL5400
48	572938	Pawl	1	
49	944226	E-Ring	1	
50	579573	Return Spring	1	BL4500
50	998416	Return Spring	1	BL5400
51	943173	Nut	1	BL4500
51	998417	Nut	1	BL5400
52	071190	Washer	1	BL4500
52	071344	Washer	1	BL5400
53	119384	Shroud	1	BL4500
53	120065	Shroud	1	BL5400
54	582171	Label(MARUYAMA)	1	BL4500
54	628096	Label(MARUYAMA)	1	BL5400

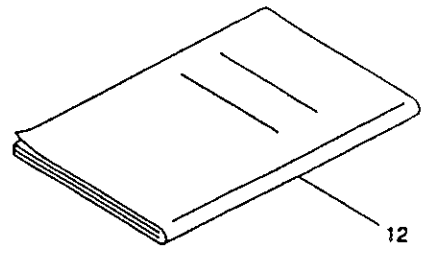
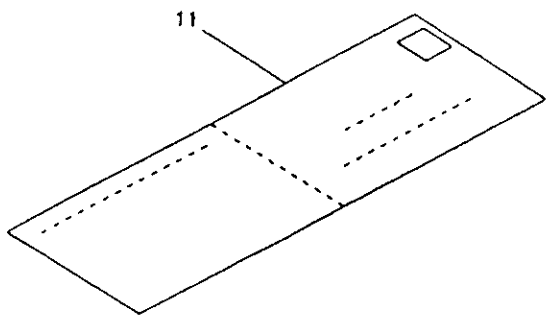
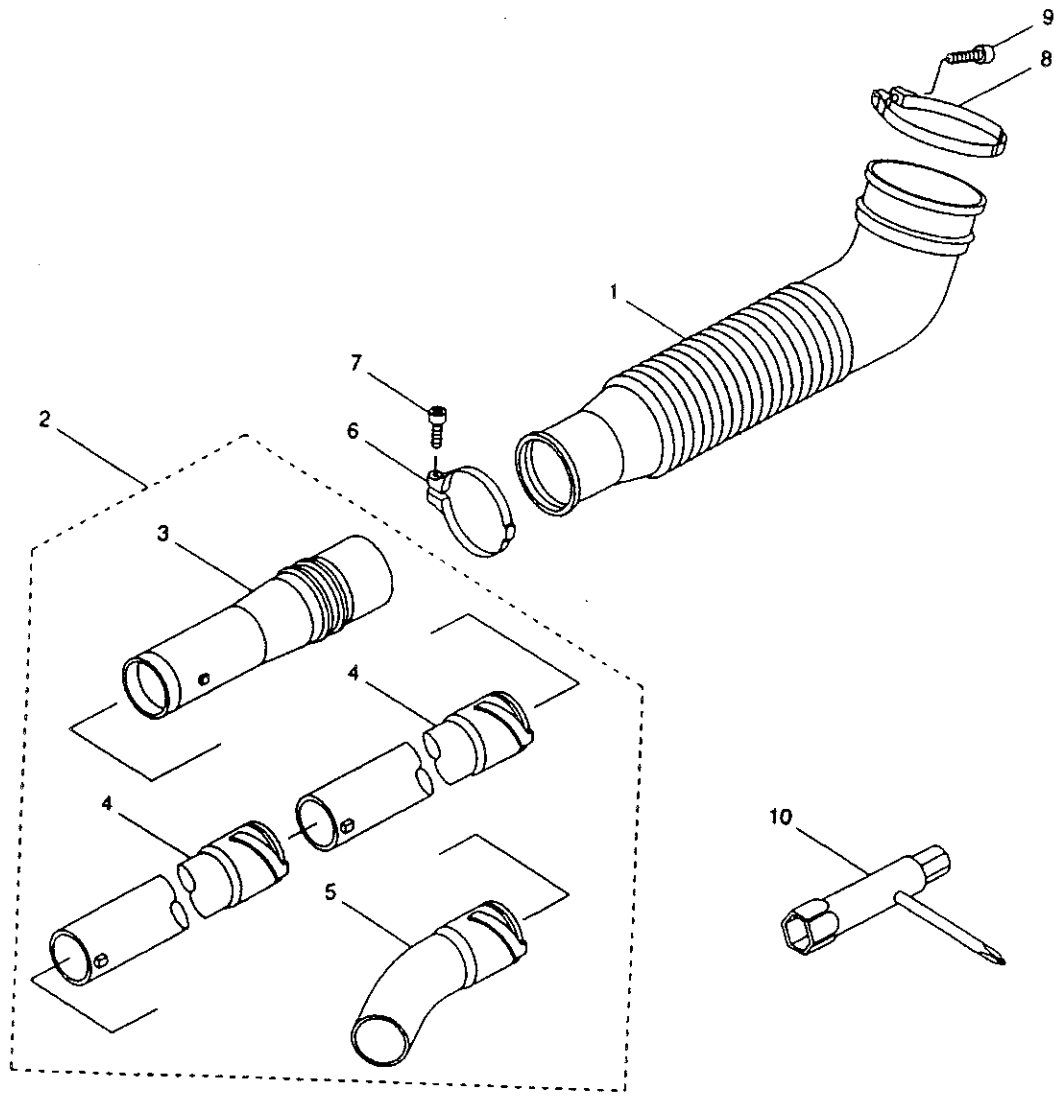
CARBURETOR AND MUFFLER



CARBURETOR AND MUFFLER

Ref No.	Part No.	Description	Q'ty	Notes
1	625867	Adapter	1	
2	625866	Insulator	1	
3	625862	Gasket	1	
4	625863	Gasket	1	BL4500
4	628089	Gasket	1	BL5400
5	625864	Gasket	1	BL4500
5	628090	Gasket	1	BL5400
6	625865	Carburetor Ass'y	1	BL4500
6	628091	Carburetor Ass'y.	1	BL5400
7	624525	Bracket	1	
8	577179	Screw	2	
9	598415	Arm	1	
10	624532	Washer	1	
11	577175	Snap Ring	1	
12	624528	Packing	1	
13	577182	O-Ring	1	
14	626813	Main Jet	1	BL4500
14	628092	Main Jet	1	BL5400
15	577184	Gasket	1	
16	577185	Diaphragm	1	
17	626812	Body Ass'y	1	INCL. 18-23
18	624430	Filter	1	
19	624434	Spring	1	
20	624432	Screw	1	
21	624431	Float Valve	1	
22	624433	Pin	1	
23	624429	Lever	1	
24	598407	Gasket	1	
25	944219	Diaphragm	1	
26	598413	Body	1	
27	577191	Priming Pump	1	
28	598409	Primer Pump Cover	1	
29	598417	Screw	4	
30	594598	Nut	2	
31	625868	Screw	2	
32	579565	Screw	2	
33	579566	Gasket	1	BL4500
33	584743	Gasket	1	BL5400
34	625870	Air Filter Case Ass'y	1	BL4500
34	626902	Air Filter Case Ass'y.	1	BL5400
35	626814	Baffle	1	
36	579567	Spark Arrester	1	BL4500
36	628093	Spark Arrester	1	BL5400
37	625869	Muffler Complete	1	BL4500
37	628094	Muffler Complete	1	BL5400
38	626815	Screw	1	BL4500
38	628095	Screw	2	BL5400
39	944440	Bolt	2	M6x65
40	625872	Fuel Filter	1	
41	597949	Grommet	1	
42	597948	Clamp	2	
43	625873	Tube	1	3x5x250L
44	625874	Tube	1	3x6x130L

TUBES & ACCESSORIES



TUBES & ACCESSORIES

Ref No.	Part No.	Description	Q'ty	Notes
1	119186	Flexible Pipe	1	
2	119366	Pipe Ass'y	1	INCL. 3-5
3	106721	Swivel Pipe	1	
4	106762	Stright Pipe	2	370L
5	106725	Bent Pipe	1	
6	119525	Hose Band	1	#75
7	088831	Screw	1	M5x16
8	119523	Hose Band	1	#100
9	081417	Screw	1	M5x25
10	210418	Box Wrench/Driver	1	13x19x(+)DRIVE
11	216007	Warranty Registration Card	1	
12	119394	Owners Manual	1	BL4500
12	120069	Owners Manual	1	BL5400