

# PARTS LIST

B23

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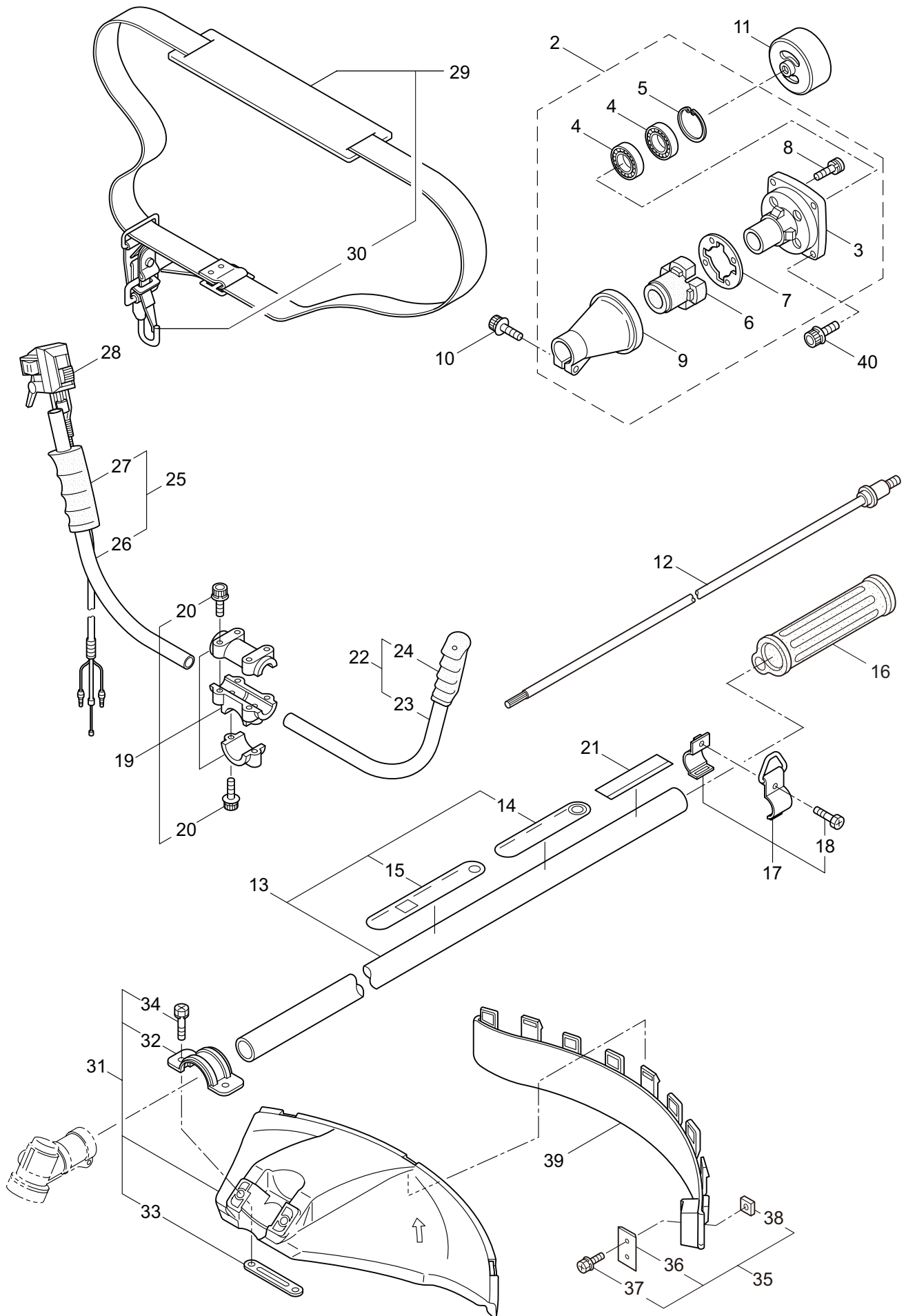
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2020. 02.



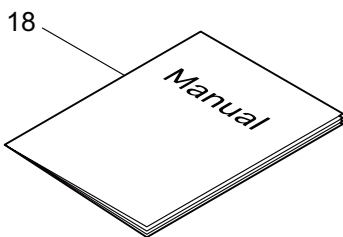
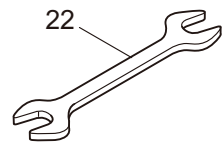
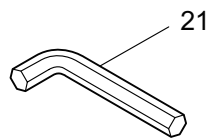
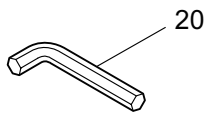
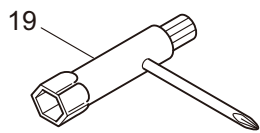
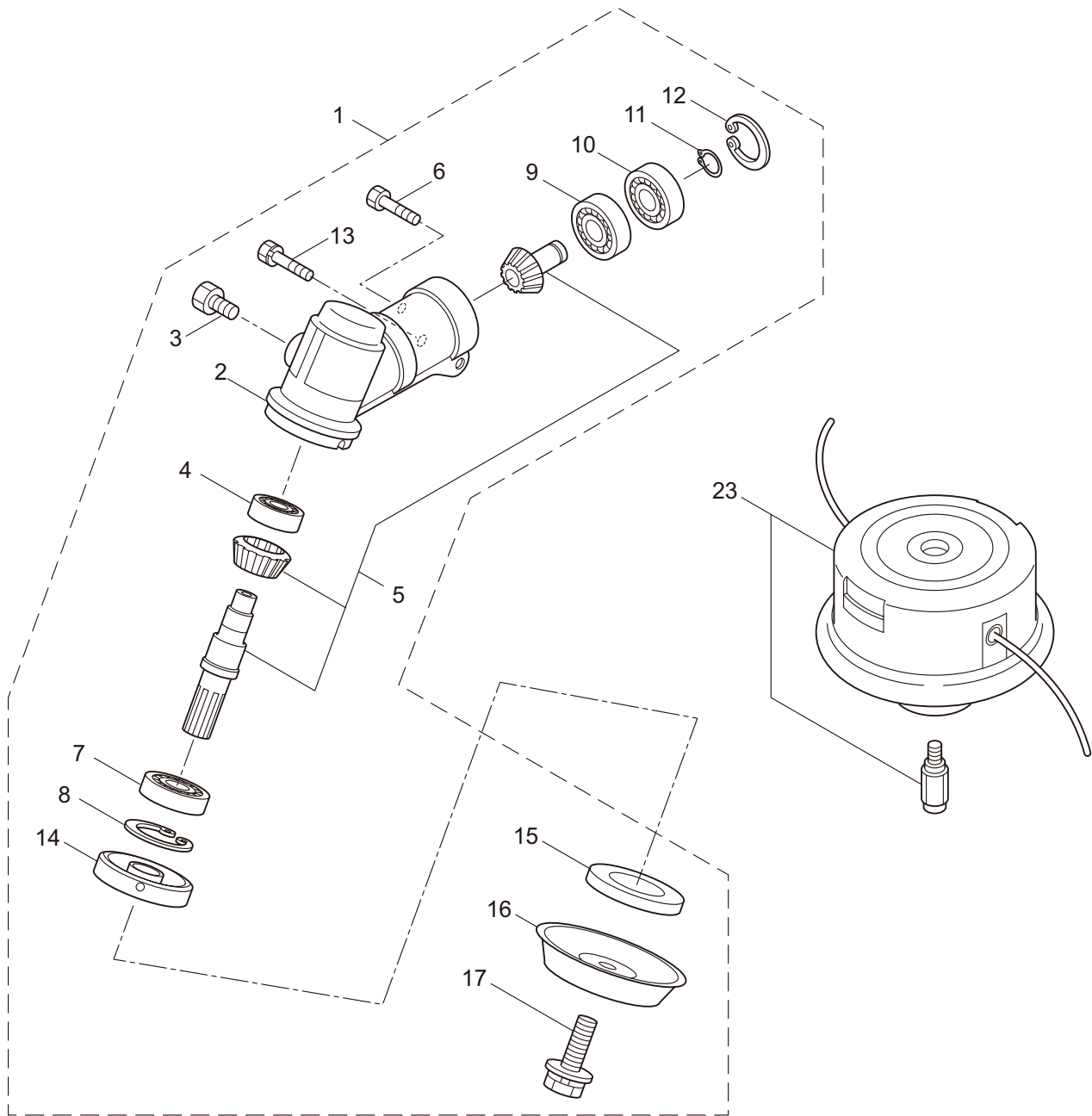
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1. B23  
MAIN BODY



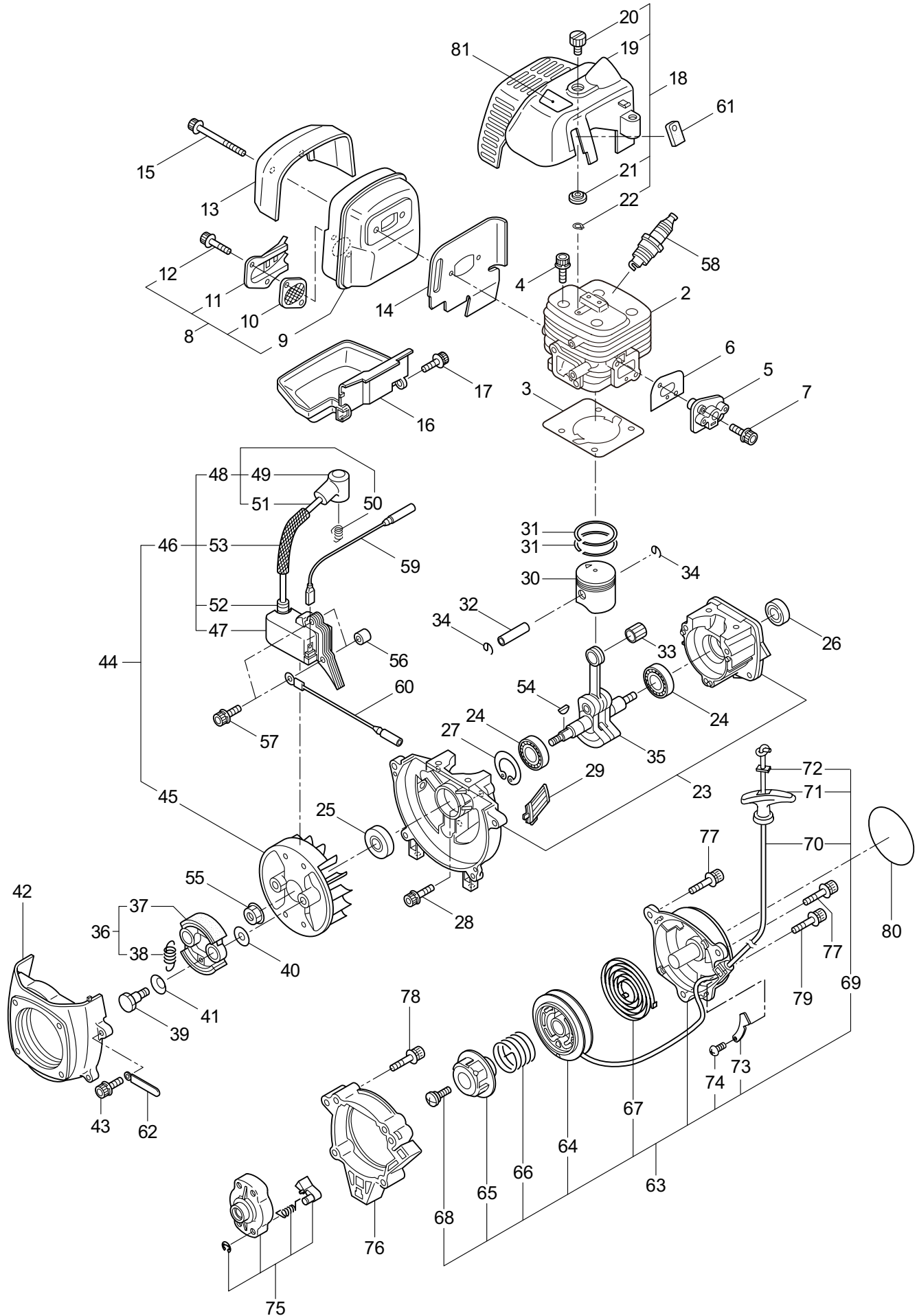
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	363865	B23	1	
1-2	215512	Clutch Case Ass'y	1	Incl.3-9
1-3	214592	Bearing Case	1	
1-4	214161	Bearing	2	#6000ZZ
1-5	054676	Snap Ring	1	#26
1-6	560309	Buffer	1	
1-7	214163	Washer	1	
1-8	092033	Screw	4	M5x15
1-9	214593	Driveshaft Tube Adapter	1	
1-10	261246	Cap Screw	1	M5x25
1-11	054677	Clutch Drum	1	
1-12	219268	Driveshaft Ass'y	1	
1-13	220078	Driveshaft Tube Ass'y	1	Incl.14,15
1-14	221501	Label	1	Warning
1-15	221502	Label	1	Caution
1-16	215532	Shaft Grip	1	
1-17	054691	Hanging Bracket Ass'y	1	Incl.18
1-18	089738	Bolt	1	M5x15
1-19	216935	Bracket Ass'y	1	Incl.20
1-20	261246	Cap Screw	6	M5x25
1-21	232808	Label	1	B23
1-22	225225	Handle (A) Ass'y	1	Incl.23,24
1-23	219362	Handle (A)	1	
1-24	218467	Handle Grip	1	
1-25	225227	Handle (B) Ass'y	1	Incl.26,27
1-26	219363	Handle (B)	1	
1-27	218468	Handle Grip	1	
1-28	221784	Throttle Trigger	1	
1-29	220533	Hanging Strap Ass'y	1	Incl.30
1-30	231657	Hook	1	
1-31	228302	Safety Cover Ass'y	1	Incl.32-34
1-32	227822	Bracket	1	
1-33	227819	Bracket	1	
1-34	092555	Bolt	2	M6x30
1-35	230789	String Cutter Ass'y	1	Incl.36-38
1-36	230747	String Cutter	1	
1-37	817002	Bolt	1	M5x20
1-38	228325	Nut	1	
1-39	230748	Cover Extention	1	
1-40	261250	Cap Screw	4	M5x20

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GEARCASE



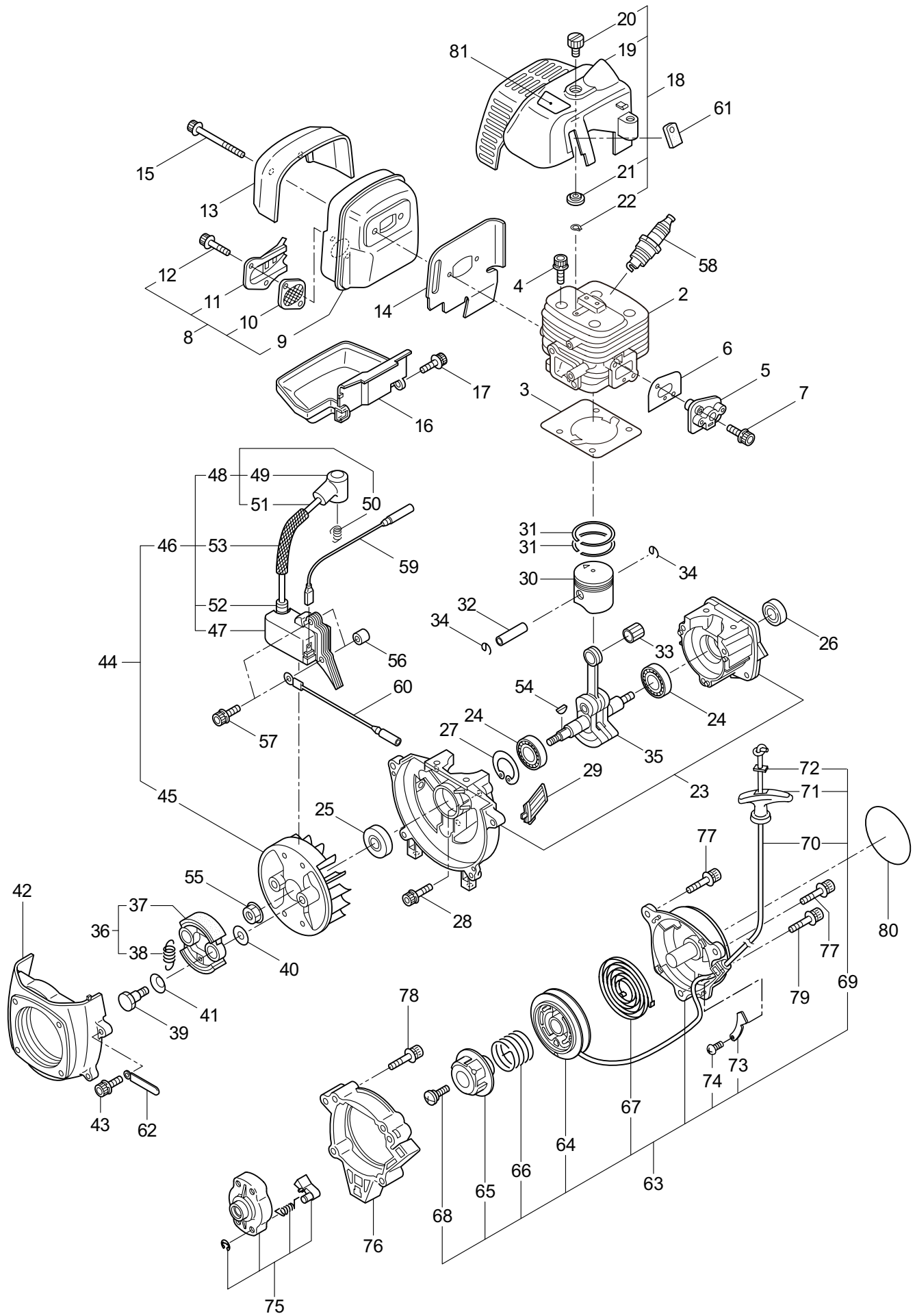
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2-1	228403	Gearcase Ass'y	1	Incl.2-17
2-2	225960	Gearcase	1	
2-3	234247	Bolt	1	M8x8
2-4	227990	Bearing	1	#608
2-5	228416	Gear Set	1	
2-6	225896	Bolt	1	M5x10
2-7	227991	Bearing	1	#6001DDU
2-8	055185	Snap Ring	1	H28
2-9	227992	Bearing	1	#609
2-10	227993	Bearing	1	#609Z
2-11	228477	Snap Ring	1	#9
2-12	140270	Snap Ring	1	#24
2-13	092550	Bolt	1	M5x25-7T
2-14	212986	Boss Adapter	1	
2-15	140275	Clamping Washer	1	
2-16	215547	Stabilizer	1	
2-17	215610	Bolt	1	M8x22,Counterclockwise
2-18	232025	Instruction Manual	1	
2-19	210418	Box Spanner	1	13x19x(+)
2-20	219431	Wrench	1	3mm
2-21	219432	Wrench	1	4mm
2-22	022865	Double-ended Wrench	1	8x10
2-23	840337	Nylon Head (4)	1	

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ENGINE



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	858921	Engine	1	CE230/35
3-2	288499	Cylinder	1	
3-3	286074	Gasket	1	
3-4	261250	Cap Screw	4	M5x20
3-5	269144	Insulator	1	New gasket required
3-6	267049	Gasket	1	
3-7	265924	Cap Screw	2	M5x25
3-8	282208	Muffler Ass'y	1	Incl.9-12
3-9	282209	Muffler Comp	1	
3-10	267056	Spark Arrester	1	
3-11	268171	Muffler Tail	1	
3-12	265107	Cap Screw	2	M4x10
3-13	268461	Holder	1	
3-14	281440	Gasket	1	
3-15	266402	Cap Screw	2	M5x55
3-16	281446	Under Cover	1	
3-17	267191	Cap Screw	1	M5x16
3-18	281716	Top Cover Ass'y	1	Incl.19-22
3-19	281444	Top Cover	1	
3-20	261018	Knob	1	
3-21	261020	Spacer	1	
3-22	261734	Snap Ring	1	#5
3-23	289246	Crankcase	1	
3-24	280488	Bearing	2	PPL 6001
3-25	261492	Oil Seal	1	ISCD12287
3-26	261386	Oil Seal	1	ISCD12227
3-27	055185	Snap Ring	1	H28
3-28	261612	Cap Screw	3	M5x30
3-29	281442	Screen	1	
3-30	283379	Piston	1	
3-31	282177	Piston Ring	2	
3-32	261036	Piston Pin	1	
3-33	263957	Bearing, Needle	1	KTV81112EG01 B2
3-34	261576	Clip,Piston	2	
3-35	246382	Crankshaft/Conn.Rod Ass'y	1	
3-36	267327	Clutch Ass'y	1	Incl.37,38
3-37	267342	Clutch Shoe	2	(2)required
3-38	267345	Spring,Clutch	1	
3-39	264505	Bolt	2	
3-40	261189	Washer	2	6x16.5x1.2
3-41	261777	Wave Washer	2	
3-42	281443	Fan Cover	1	
3-43	261250	Cap Screw	4	M5x20
3-44	286269	Magneto Ass'y	1	Incl.45-53
3-45	286271	Rotor/Fan	1	

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ENGINE

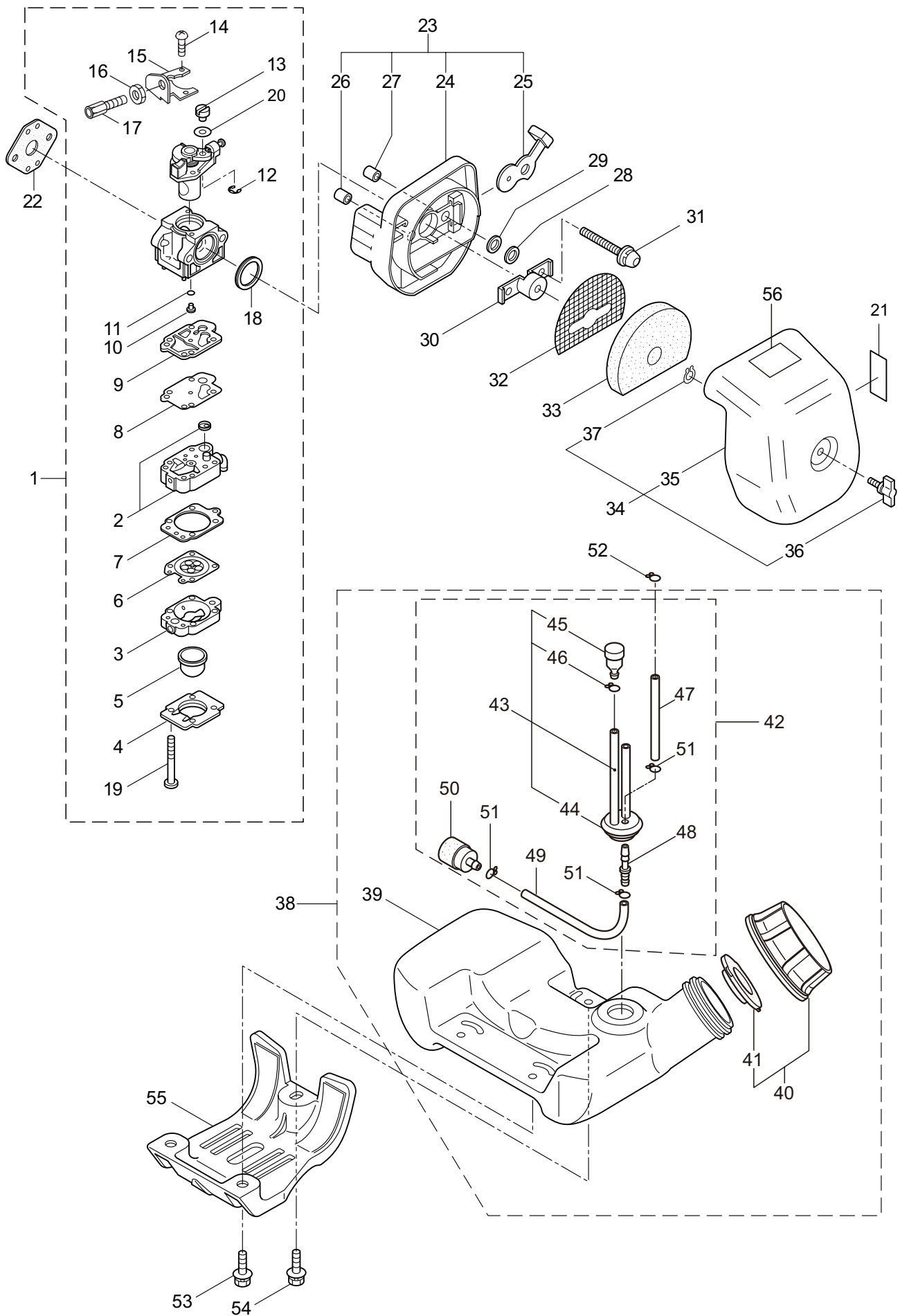




Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	281705	Ignition Coil Ass'y	1	Incl.47-53
3-47	281706	Coil	1	
3-48	281707	Spark Plug Wire Ass'y	1	Incl.49-51
3-49	261074	Plug Boot	1	
3-50	261075	Connector	1	
3-51	281709	Spark Plug Wire	1	
3-52	261072	Cap	1	
3-53	280080	Insulator	1	
3-54	261076	Woodruff Key	1	3x10
3-55	261417	Nut,Rotor	1	M8
3-56	280381	Spacer	2	
3-57	261256	Cap Screw	2	M4x25
3-58	285982	Spark Plug	1	NGK BPM8Y
3-59	263804	Lead	1	
3-60	268044	Lead	1	
3-61	269189	Grommet	1	
3-62	264588	Clamp	1	
3-63	283477	Recoil Ass'y	1	Incl.64-74
3-64	283504	Reel	1	
3-65	283505	Cam Plate	1	
3-66	283506	Spring	1	
3-67	261721	Spiral Spring	1	
3-68	267213	Screw	1	
3-69	283578	Stater Rope Ass'y	1	Incl.70-72
3-70	283579	Stater Rope	1	
3-71	261725	Starter Grip	1	
3-72	283511	Rope Stopper	1	
3-73	277328	Cover	1	
3-74	273037	Screw	1	
3-75	283575	Starter Pawl Ass'y	1	
3-76	284698	Adapter Ass'y	1	
3-77	283391	Cap Screw	2	M4x20
3-78	265726	Cap Screw	4	M4x16
3-79	282096	Cap Screw	1	M4x16WSW
3-80	288319	Label	1	B23
3-81	288320	Label	1	B23

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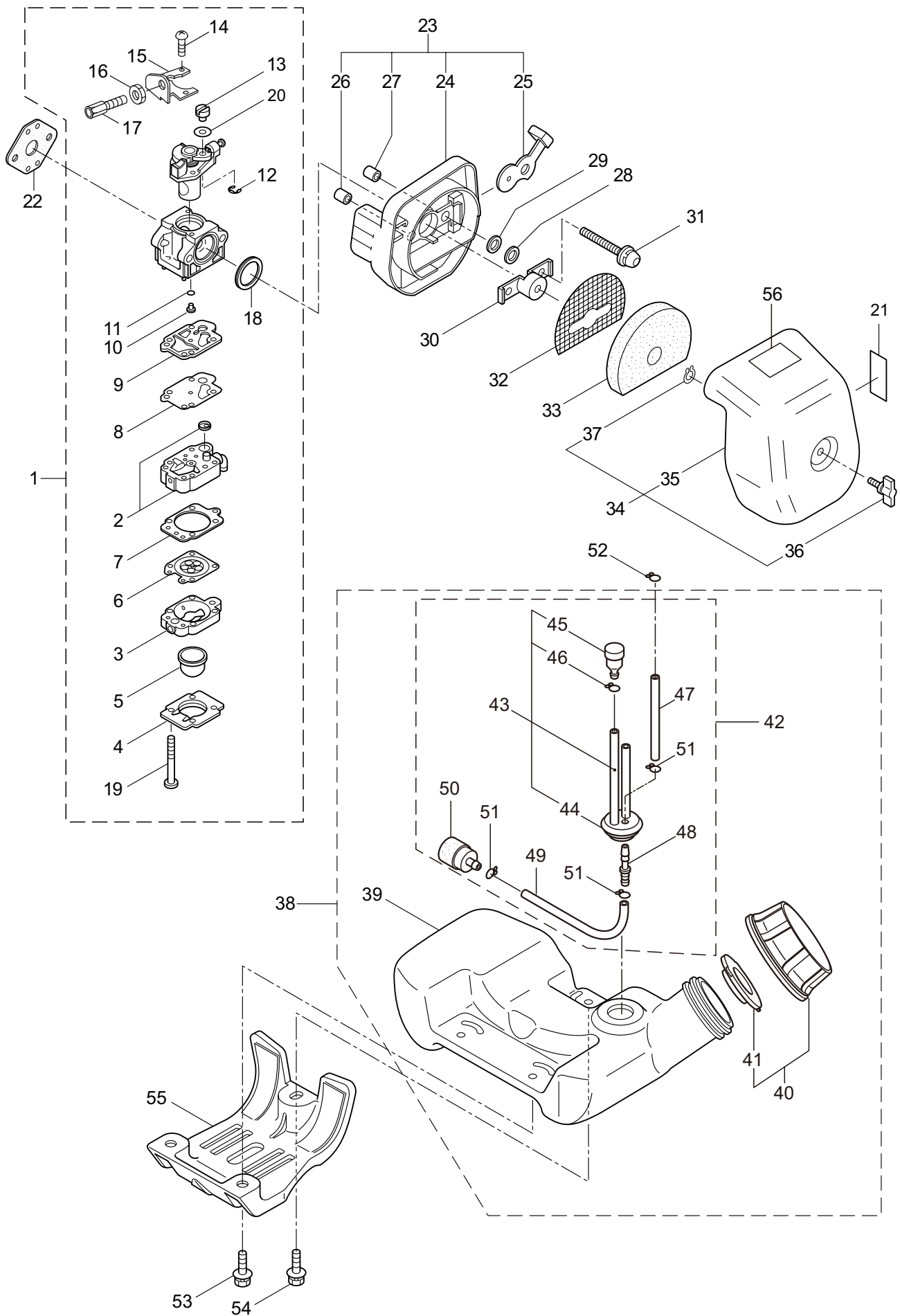
CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	286703	Carburetor Ass'y	1	Incl.2-20 New gasket required
4-2	264155	Pump Body	1	
4-3	262991	Purge Body	1	
4-4	262992	Cover Plate	1	
4-5	261874	Primer Bulb	1	
4-6	283905	Diaphragm, Meterring	1	
4-7	262993	Gasket	1	
4-8	262994	Diaphragm,Fuel Pump	1	
4-9	282576	Gasket	1	
4-10	281487	Main Jet	1	#37
4-11	261871	O-Ring	1	
4-12	261876	E-Ring	1	
4-13	261658	Swivel	1	
4-14	261875	Screw	2	
4-15	264677	Bracket	1	
4-16	261878	Nut	1	
4-17	263994	Adapter	1	
4-18	261657	Packing	1	
4-19	262996	Screw	4	
4-20	264678	Washer	1	
4-21	261352	Label	1	Choke
4-22	261864	Gasket	1	
4-23	268055	Air Filter Case Ass'y	1	Incl.24-27
4-24	268056	Air Filter Case	1	
4-25	268057	Valve	1	
4-26	268157	Sleeve	1	5.5x7.1x6L
4-27	268412	Sleeve	1	5.2x7.1x6.4L
4-28	263345	Packing	1	7.2x11xt1.3
4-29	263942	Washer	1	7.2x12xt0.15
4-30	263815	Stay	1	
4-31	264016	Cap Screw	2	M5x60
4-32	265026	Screen	1	
4-33	265027	Foam Element	1	
4-34	268058	Air Filter Cover Ass'y	1	Incl.35-37
4-35	268059	Air Filter Cover	1	
4-36	281438	Knob	1	
4-37	261734	Snap Ring	1	#5
4-38	289030	Fuel Tank Ass'y	1	Incl.39-51
4-39	285048	Fuel Tank	1	
4-40	289043	Fuel Tank Cap Ass'y	1	Incl.41
4-41	287058	Gasket	1	
4-42	289031	Fuel Pipe Pick-up Ass'y	1	Incl.43-51
4-43	289032	Fuel Pipe Ass'y	1	Incl.44-46
4-44	268065	Grommet	1	
4-45	261590	Breather	1	

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CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-46	261117	Clip	1	
4-47	289028	Pipe A	1	3x5x53L
4-48	288921	Joint	1	
4-49	289033	Pipe	1	3x5x100L
4-50	277887	Filter Ass'y	1	
4-51	261117	Clip	3	
4-52	261117	Clip	1	
4-53	281714	Cap Screw	2	M5x20
4-54	281715	Cap Screw	1	M5x20
4-55	281447	Stand	1	
4-56	285188	Label	1	